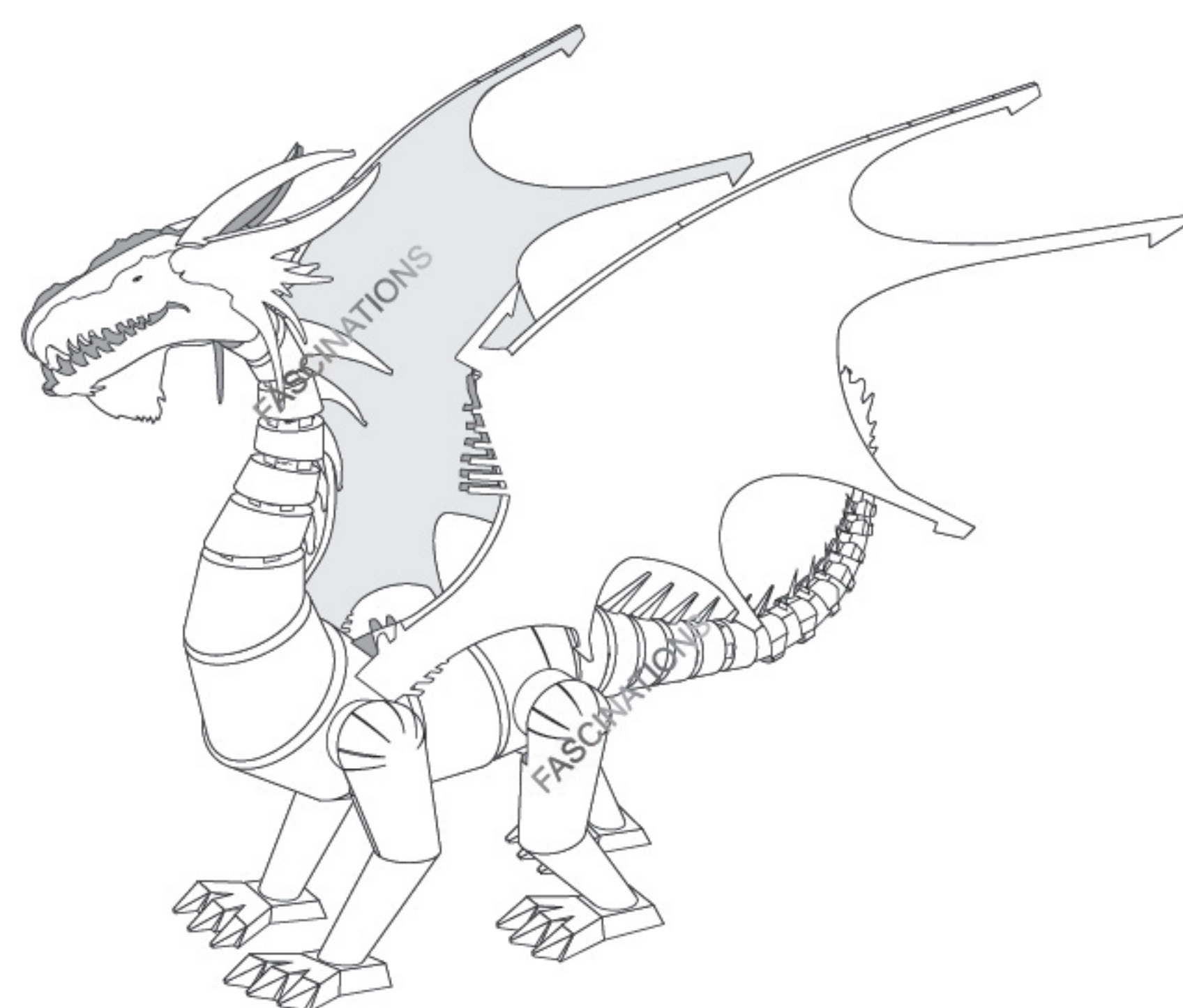


## ICX115

## Red Dragon



## TO CREATE THE BEST CONNECTIONS



### Legends:

- E** Engraved/Color side
- NE** Non-engraved/Silver side
- Attention point
- Insert tab and bend 90 degrees
- Insert tab and twist 90 degrees

### Assembly tip:

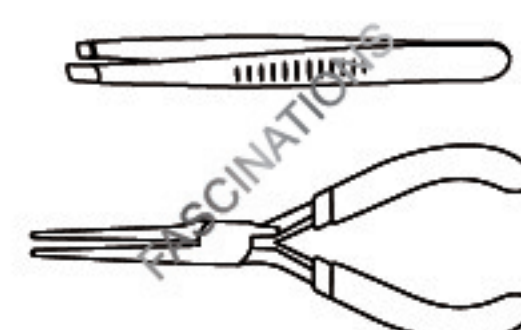
If needed, slightly twist tabs to hold parts together then untwist and bend them down for a nice finish

### Recommended tools:

-Wire cutters: helpful for taking parts from the metal sheets.

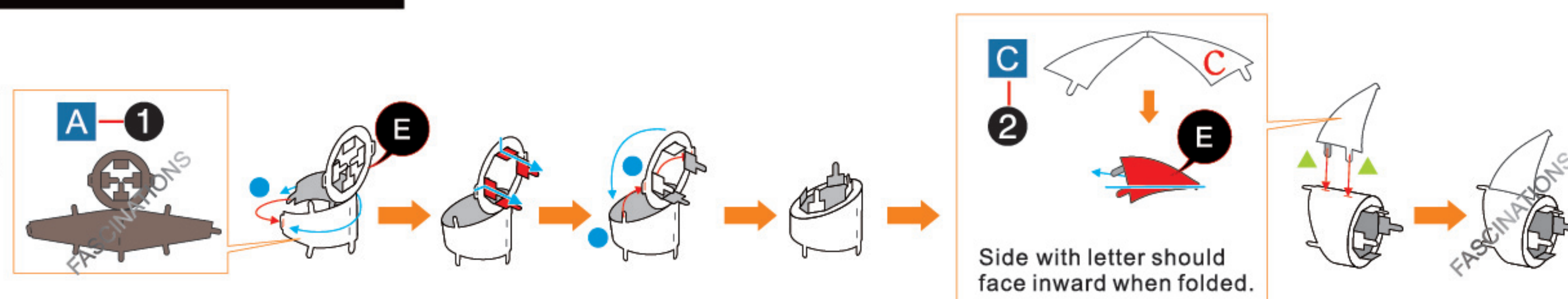


-Tweezers or needle nose pliers: helpful for folding parts, bending and twisting tabs.

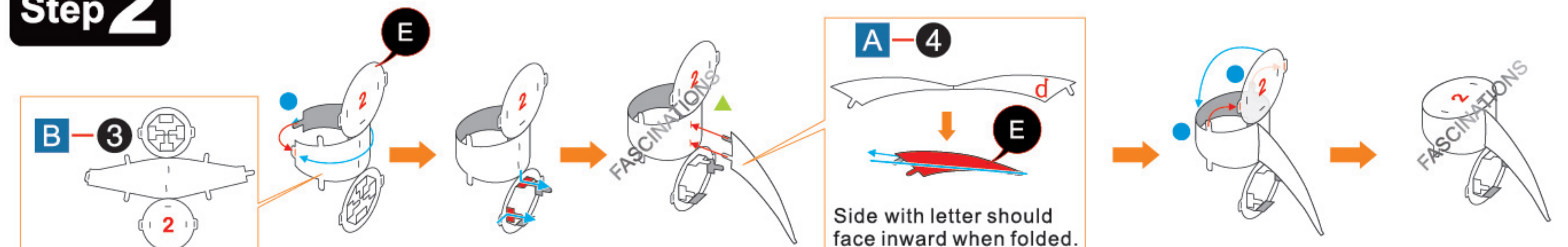


## ASSEMBLY STEPS

### Step 1



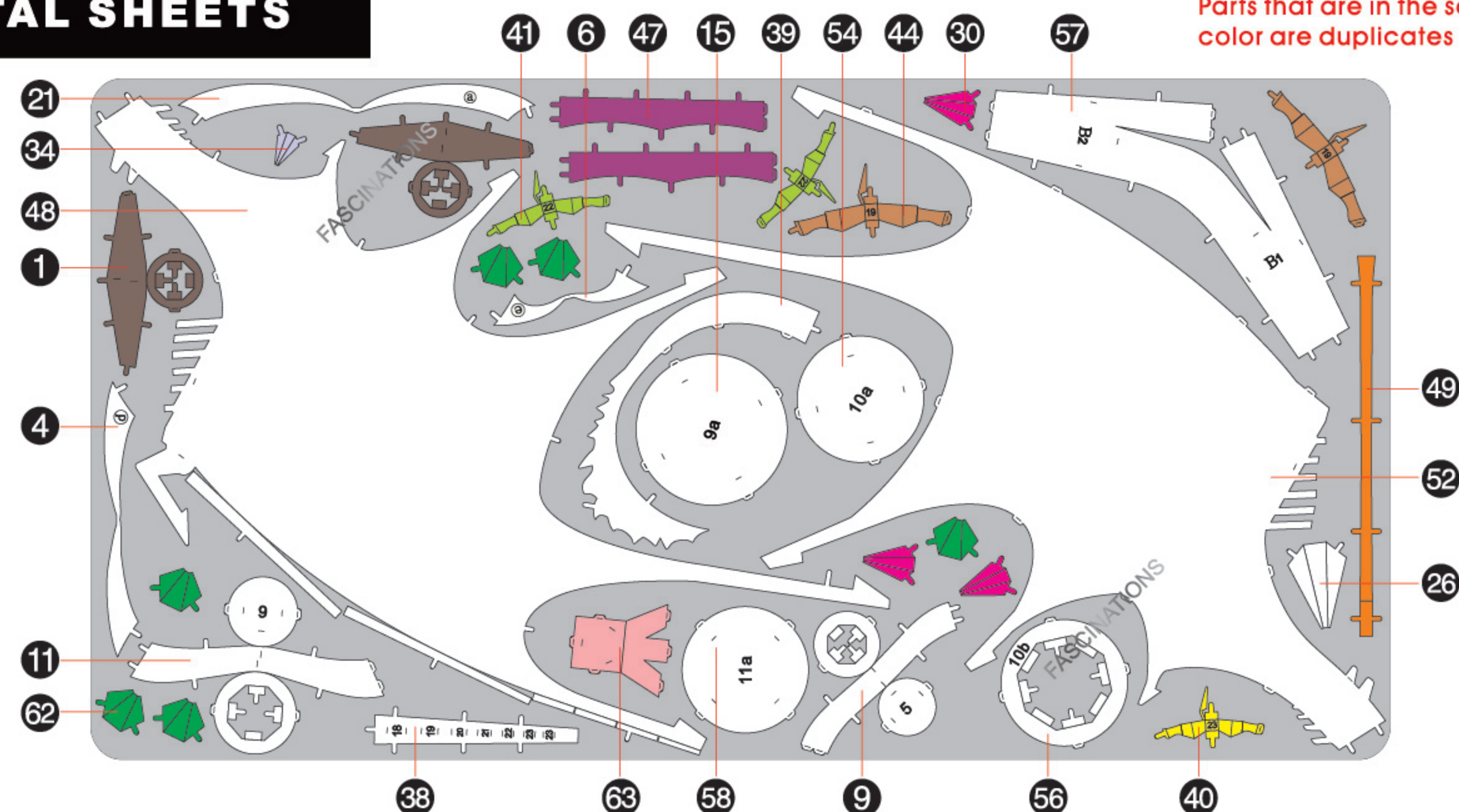
### Step 2



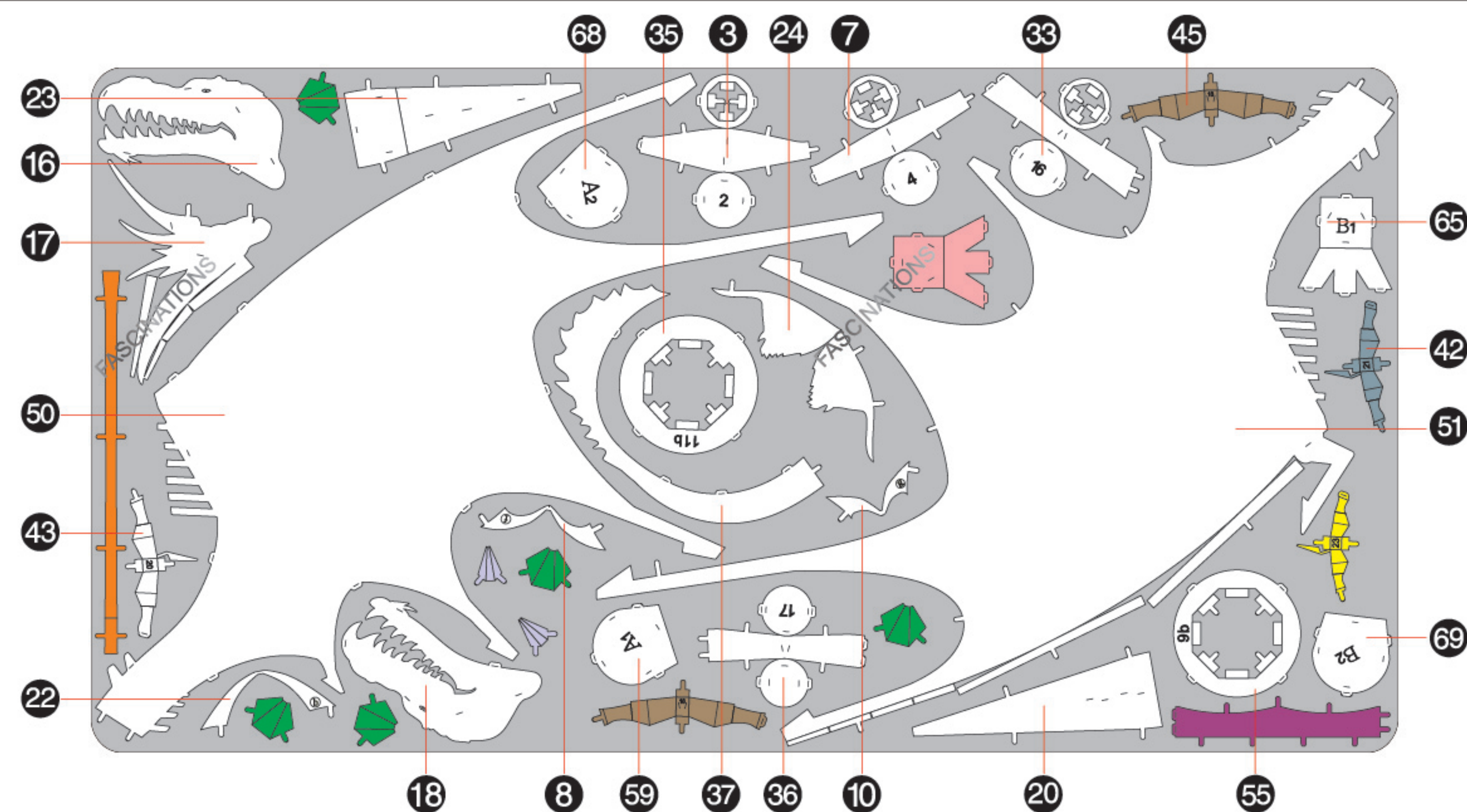
In order to avoid possible injury from sharp edges, please carefully discard the metal sheets after parts have been removed.

## METAL SHEETS

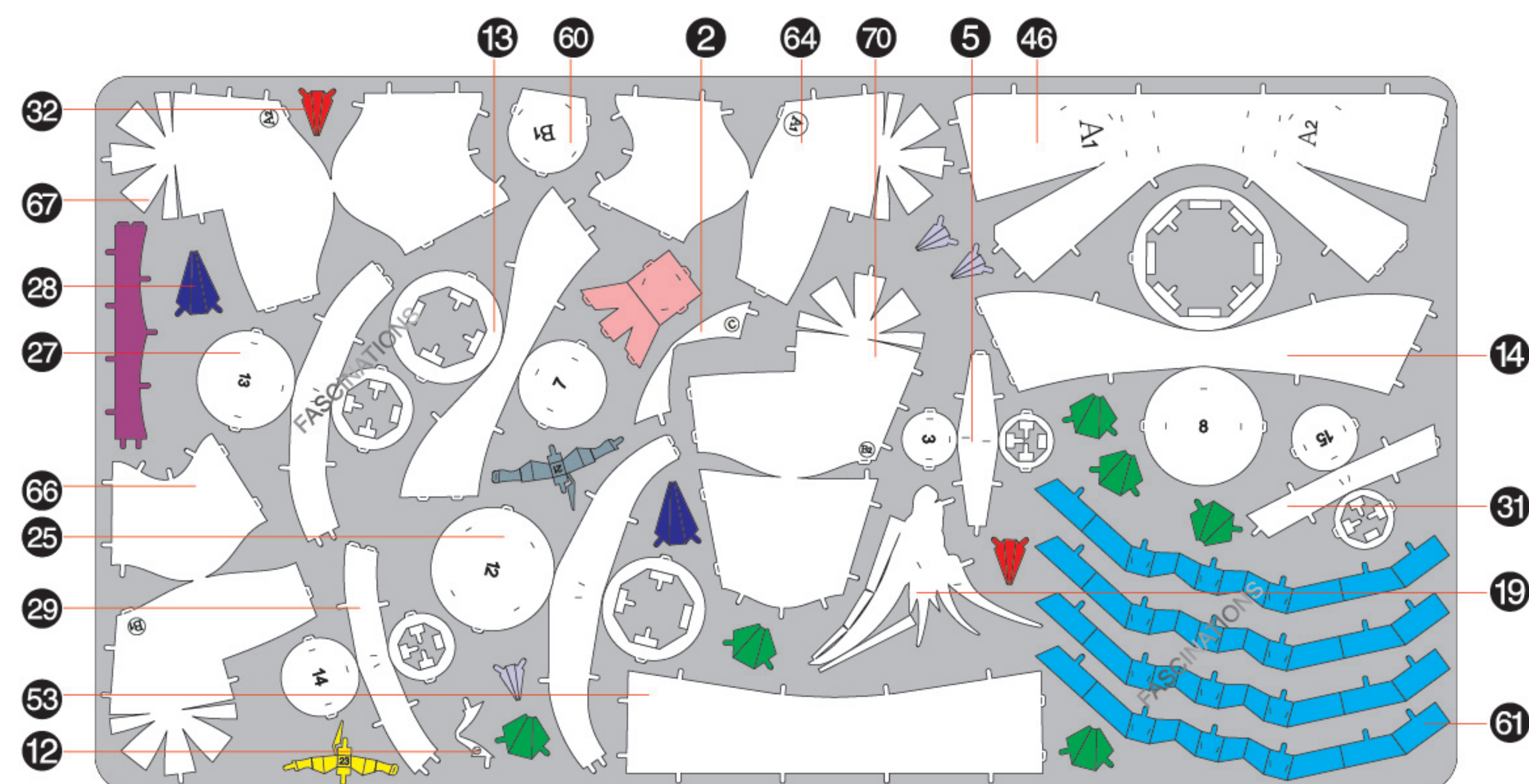
### A



### B

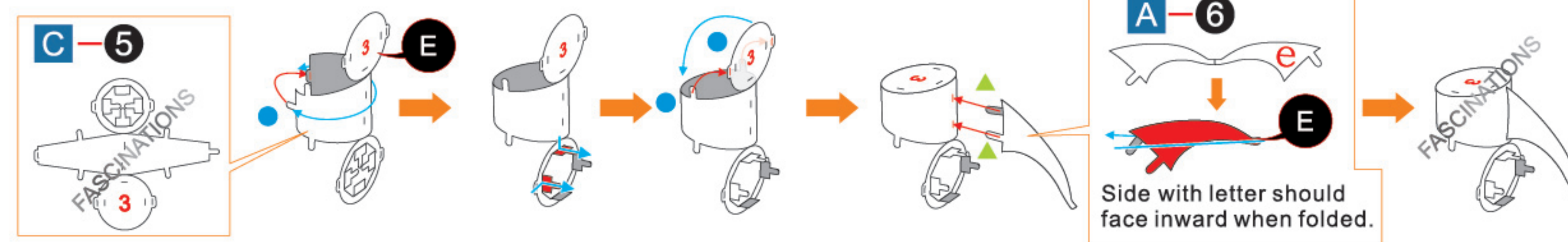


### C

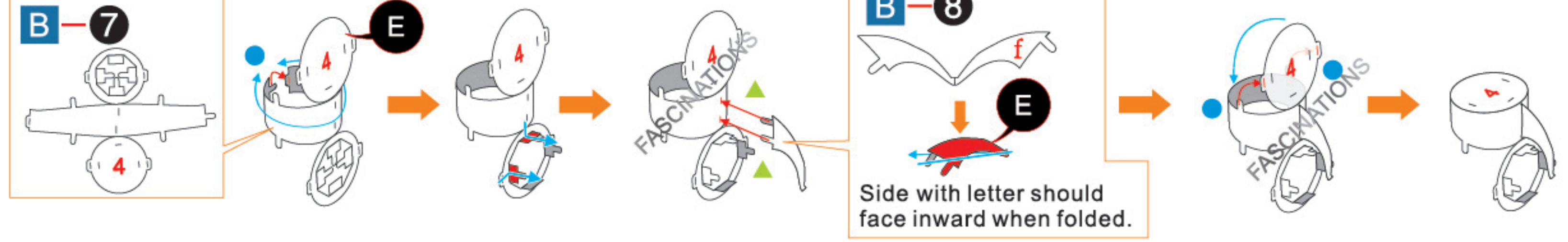




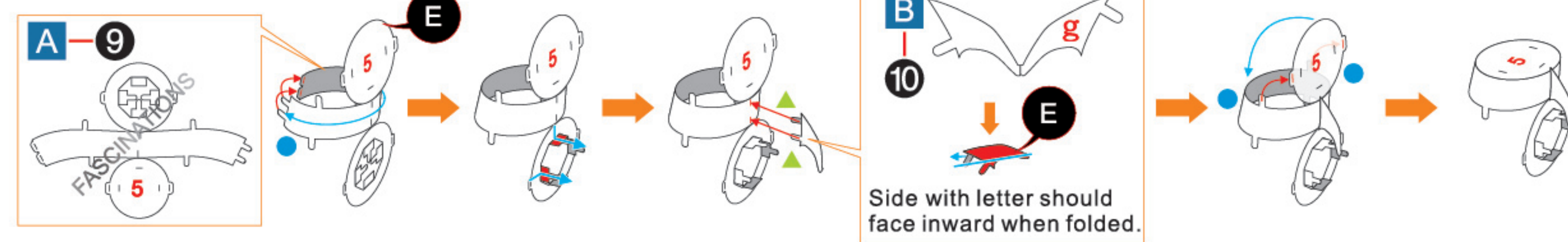
## Step 3



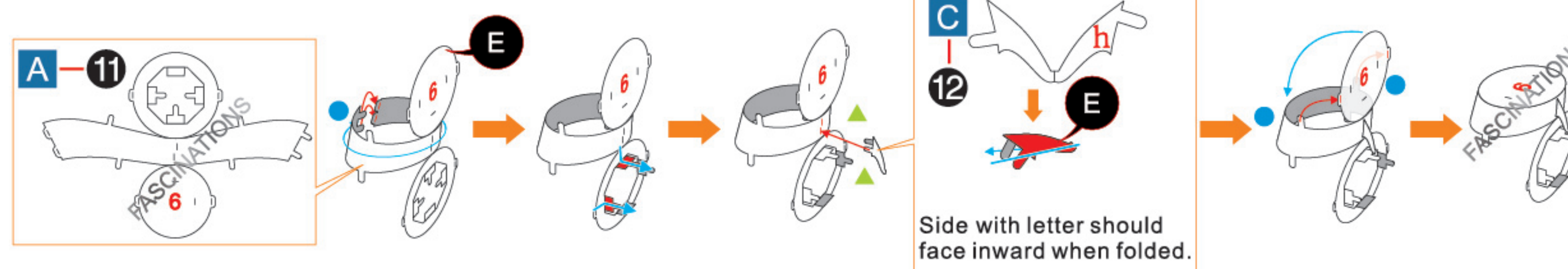
## Step 4



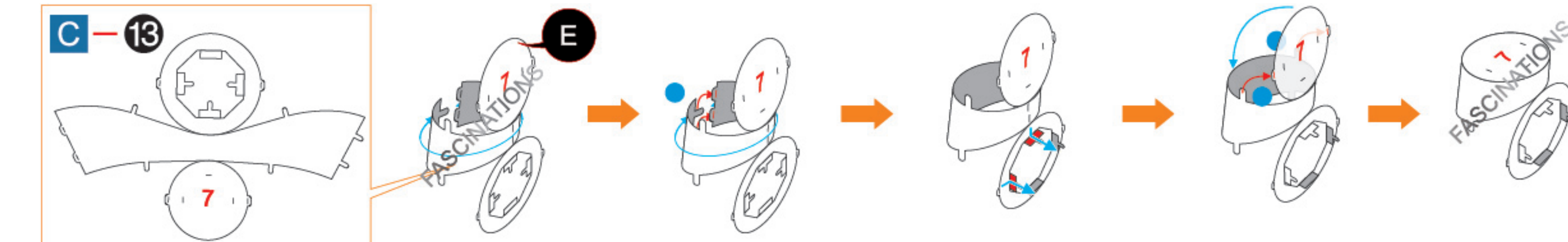
## Step 5



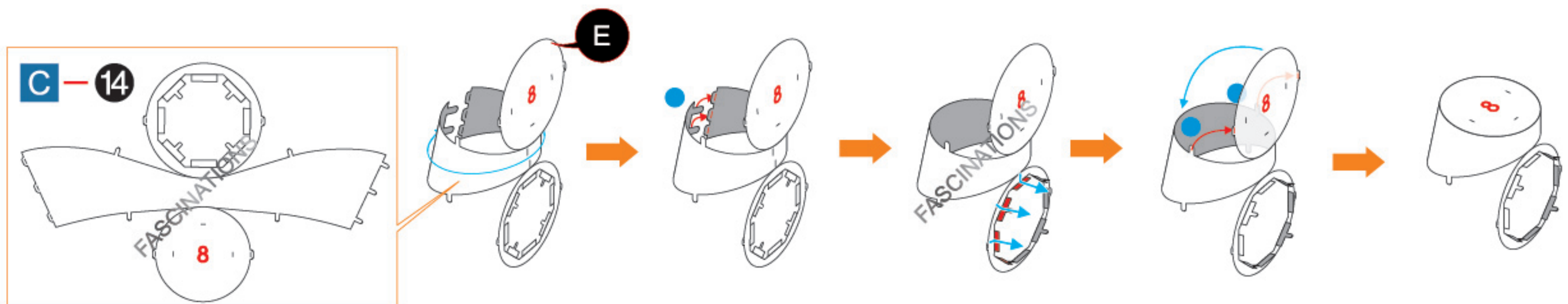
## Step 6



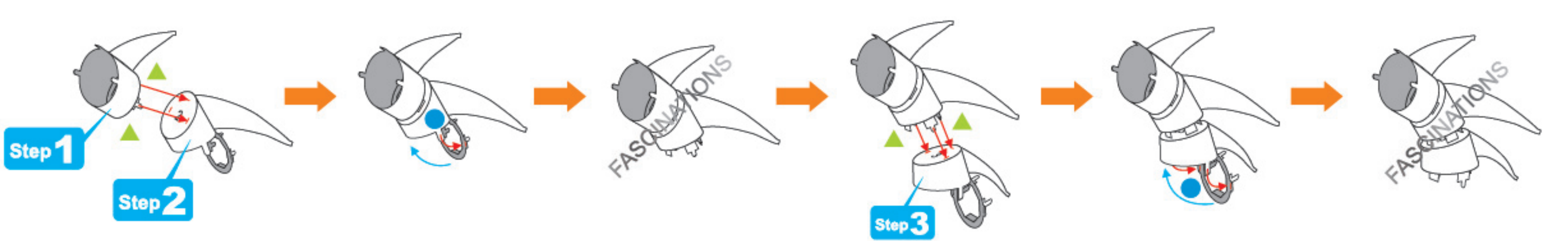
## Step 7



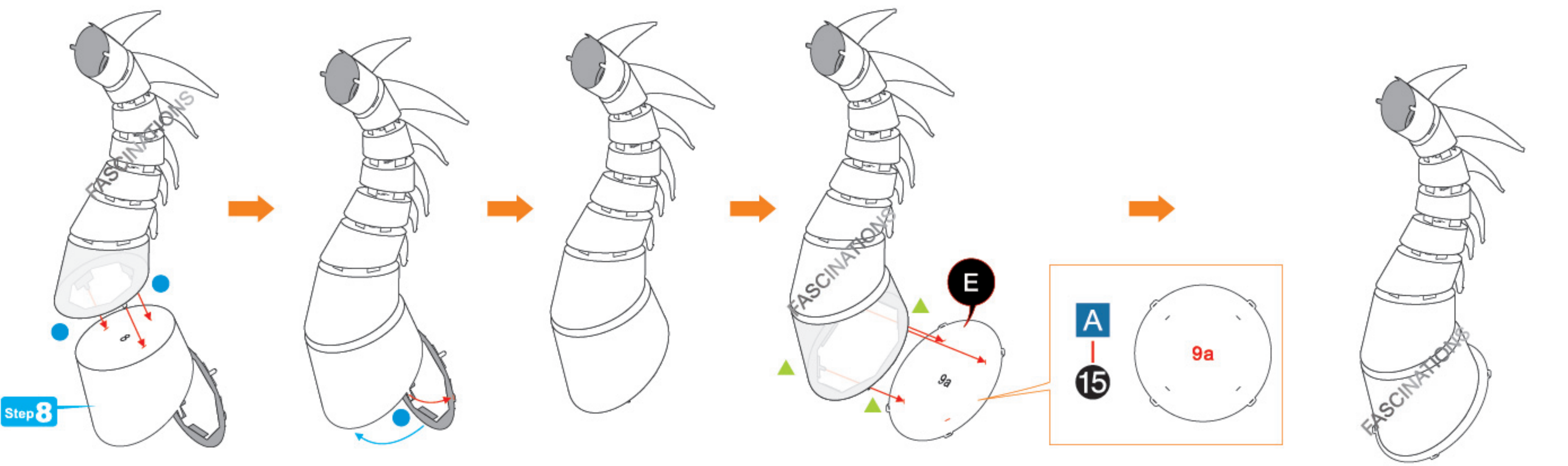
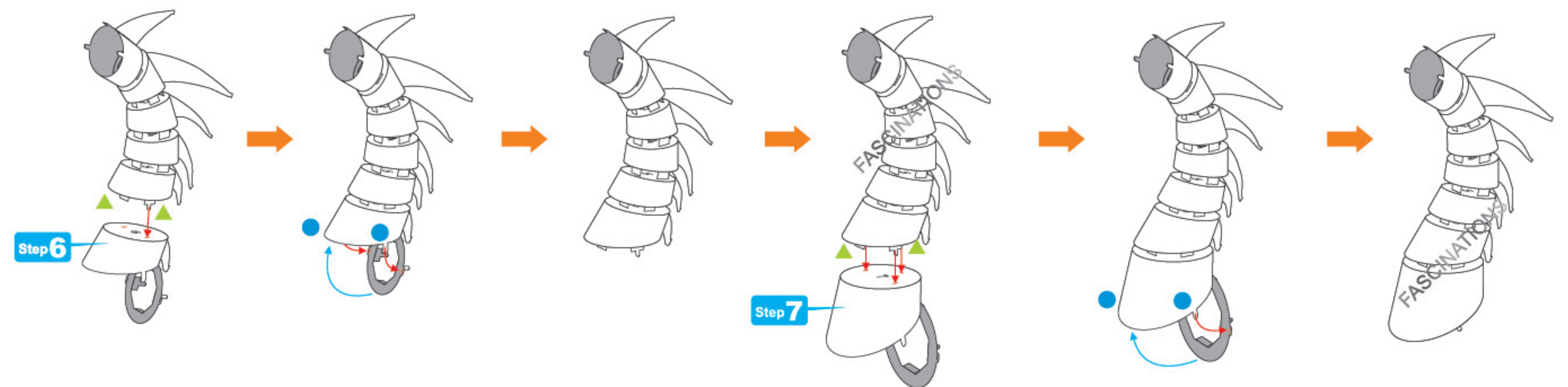
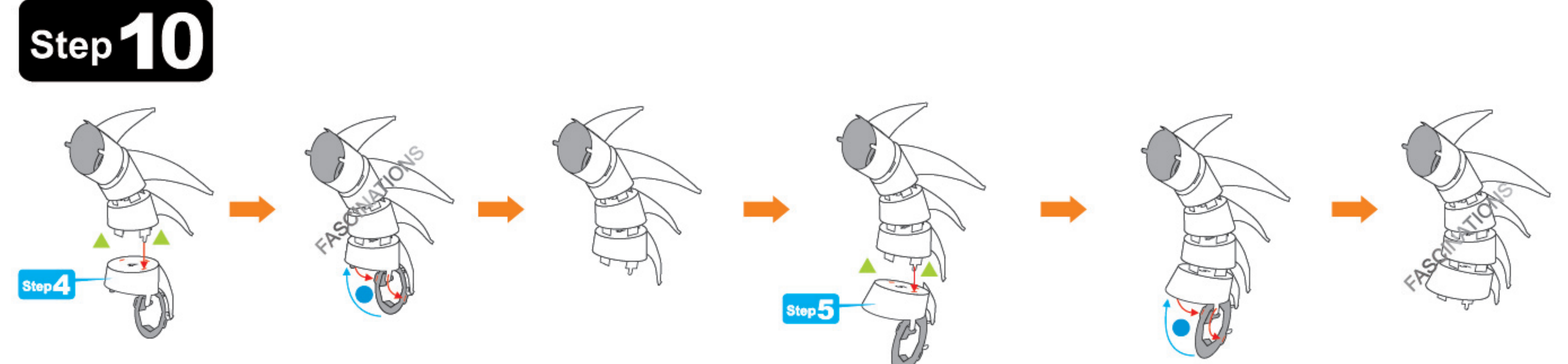
## Step 8



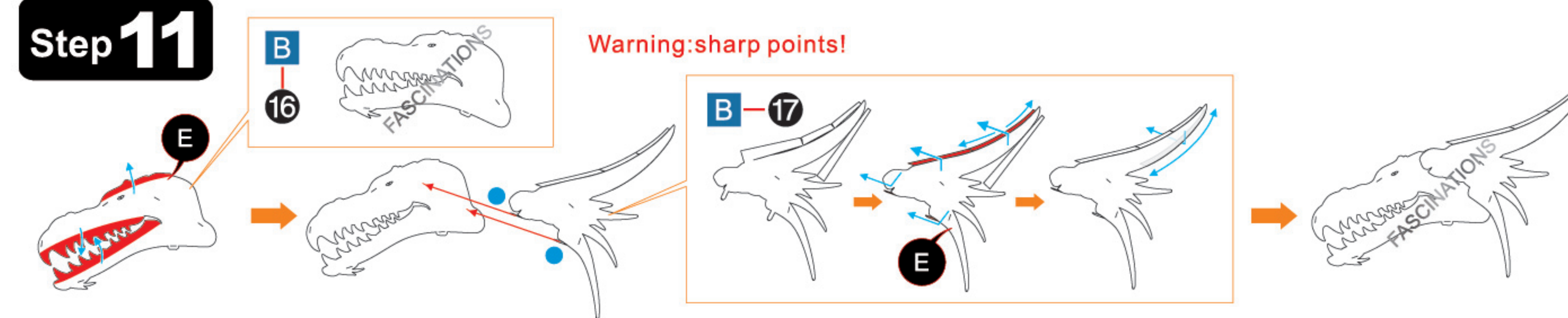
## Step 9



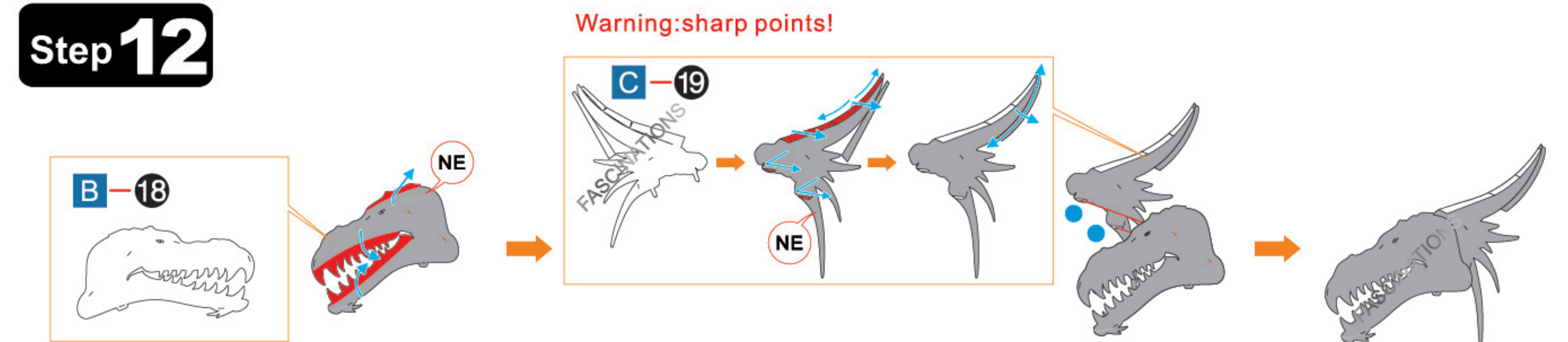
## Step 10



## Step 11

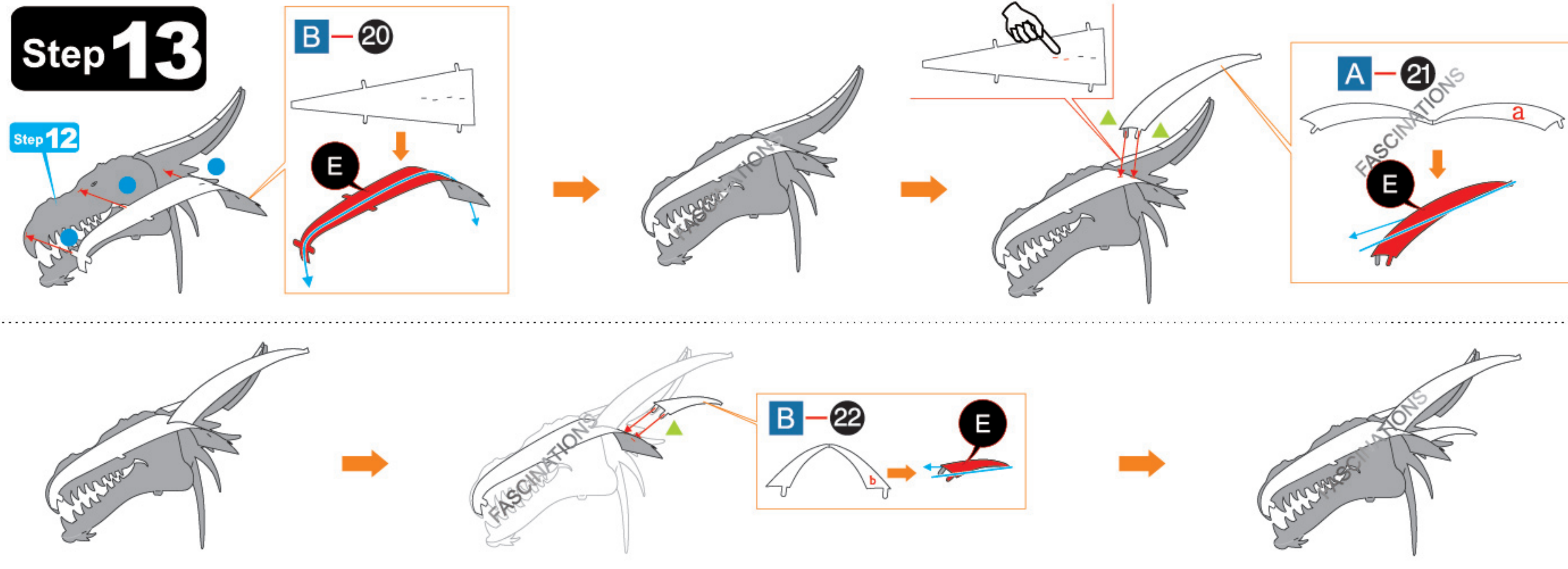


## Step 12

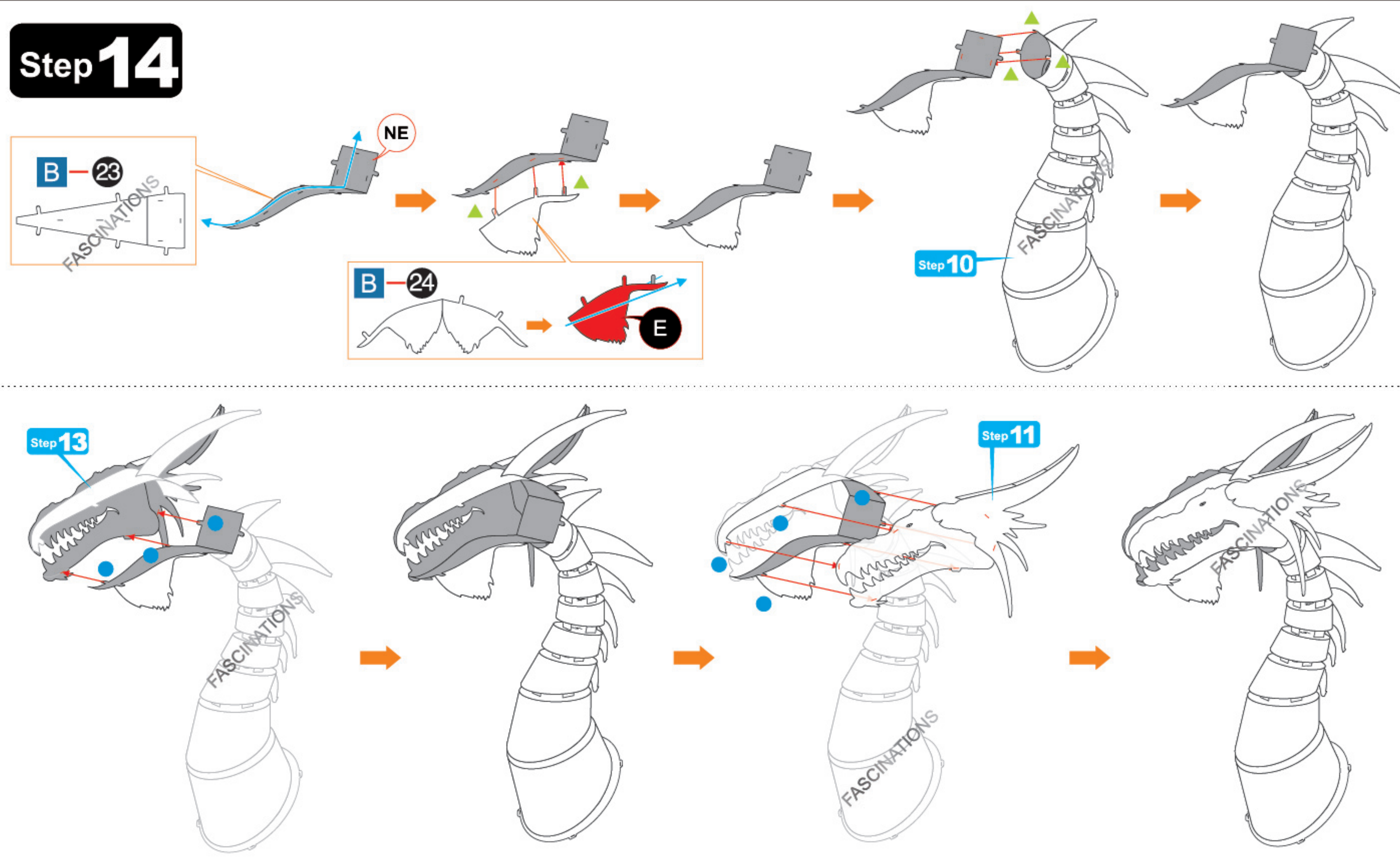




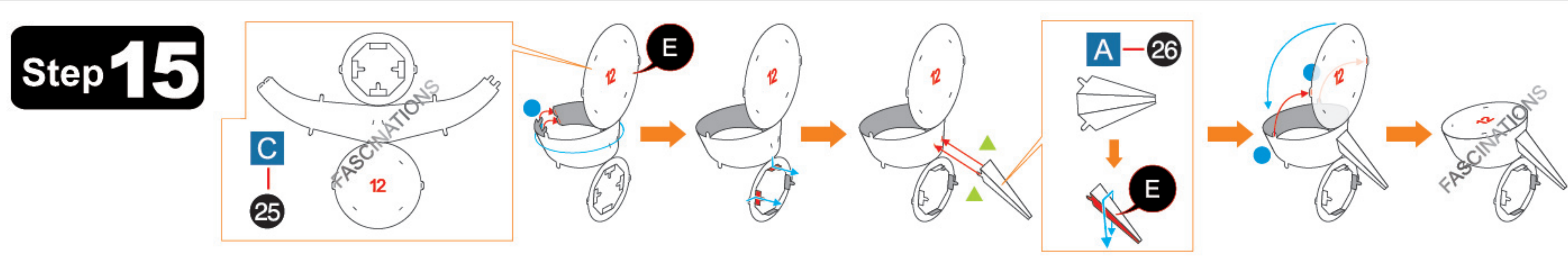
## Step 13



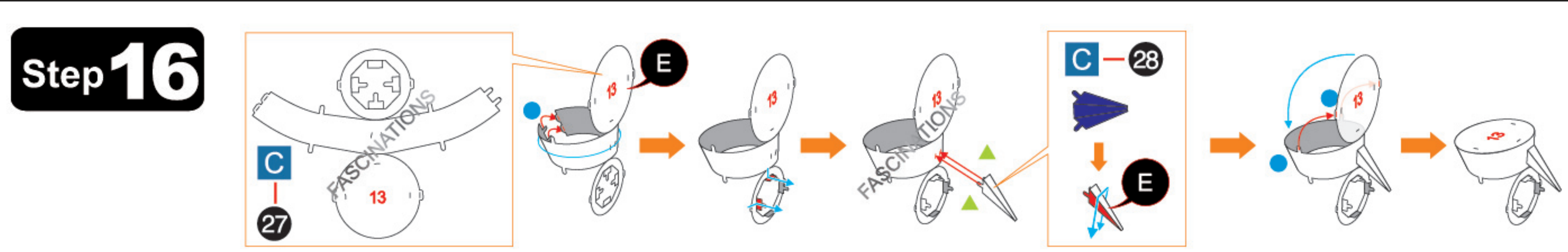
## Step 14



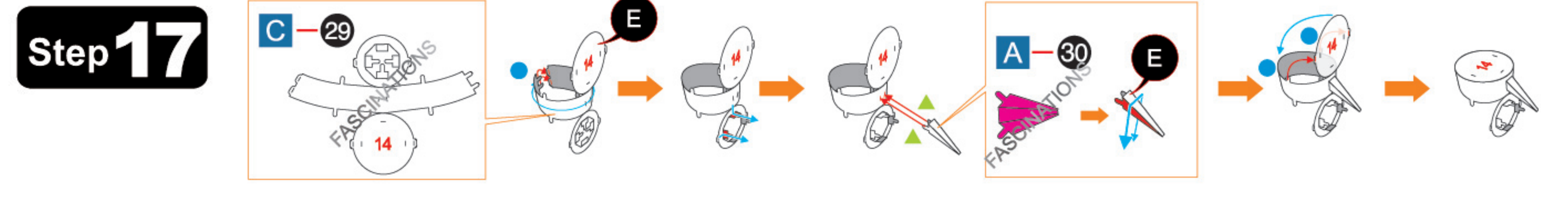
## Step 15



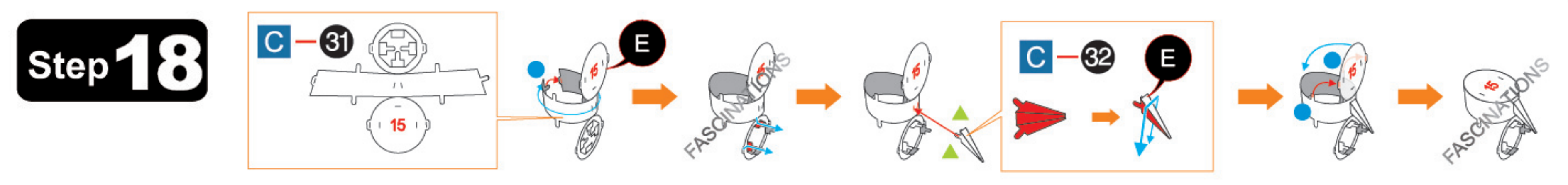
## Step 16



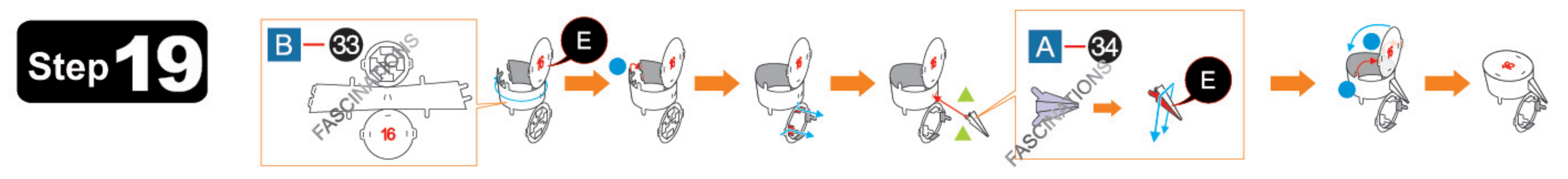
## Step 17



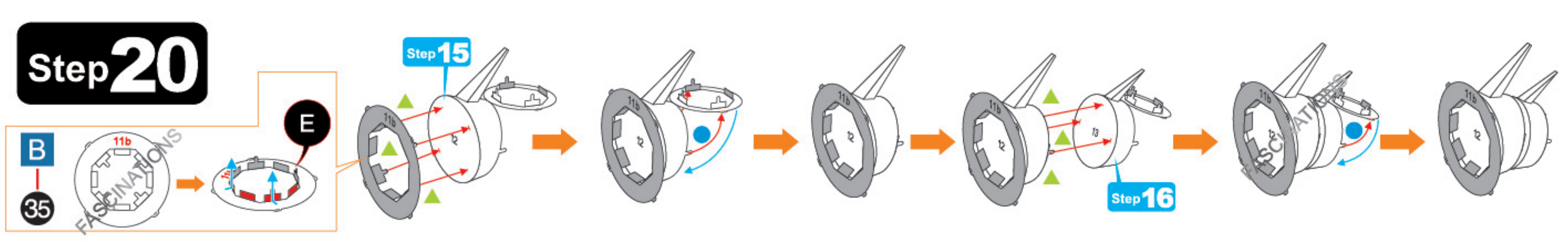
## Step 18



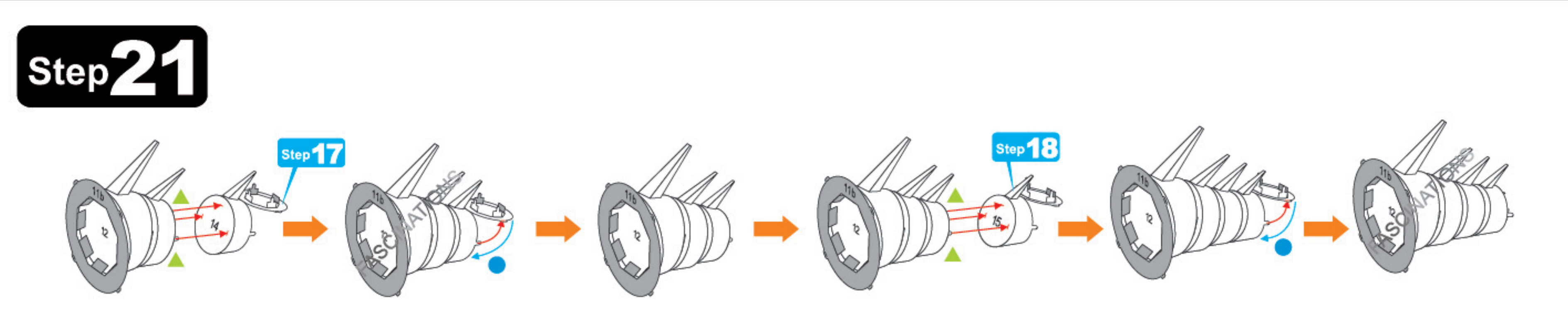
## Step 19



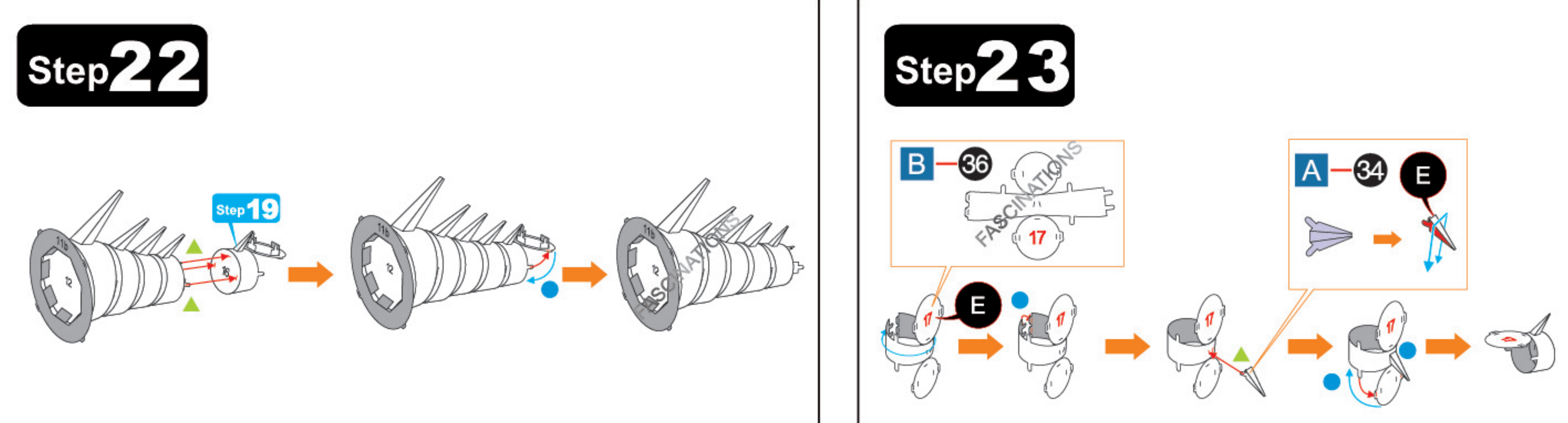
## Step 20



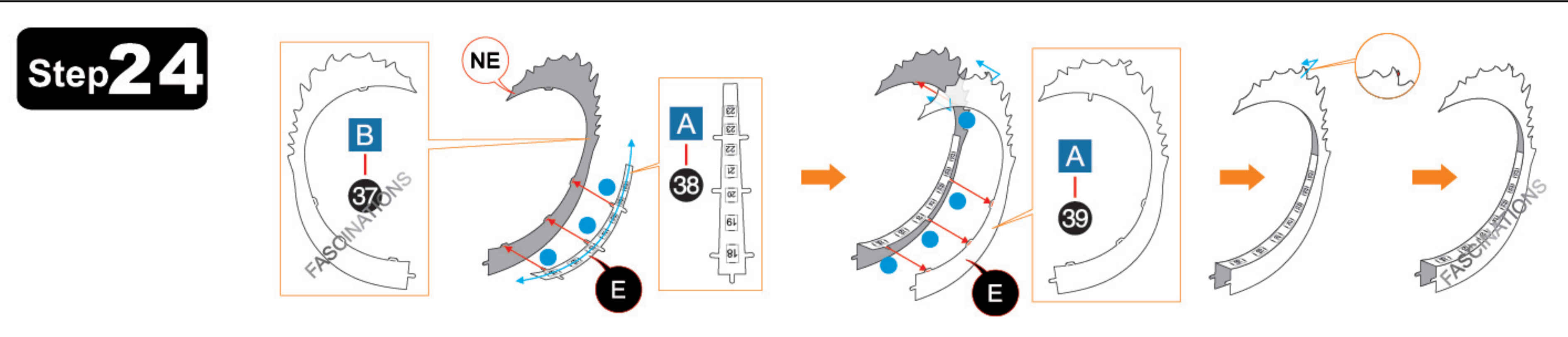
## Step 21



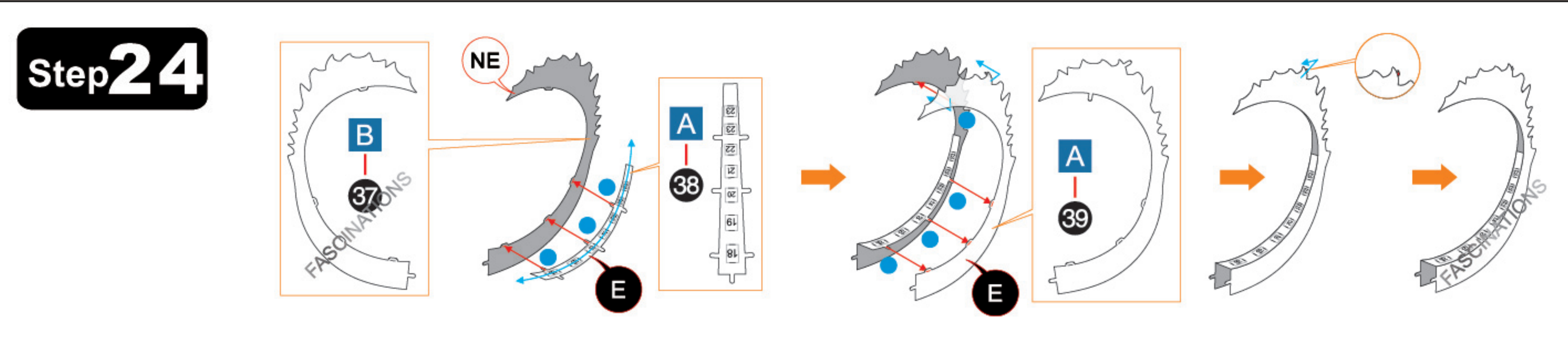
## Step 22



## Step 23

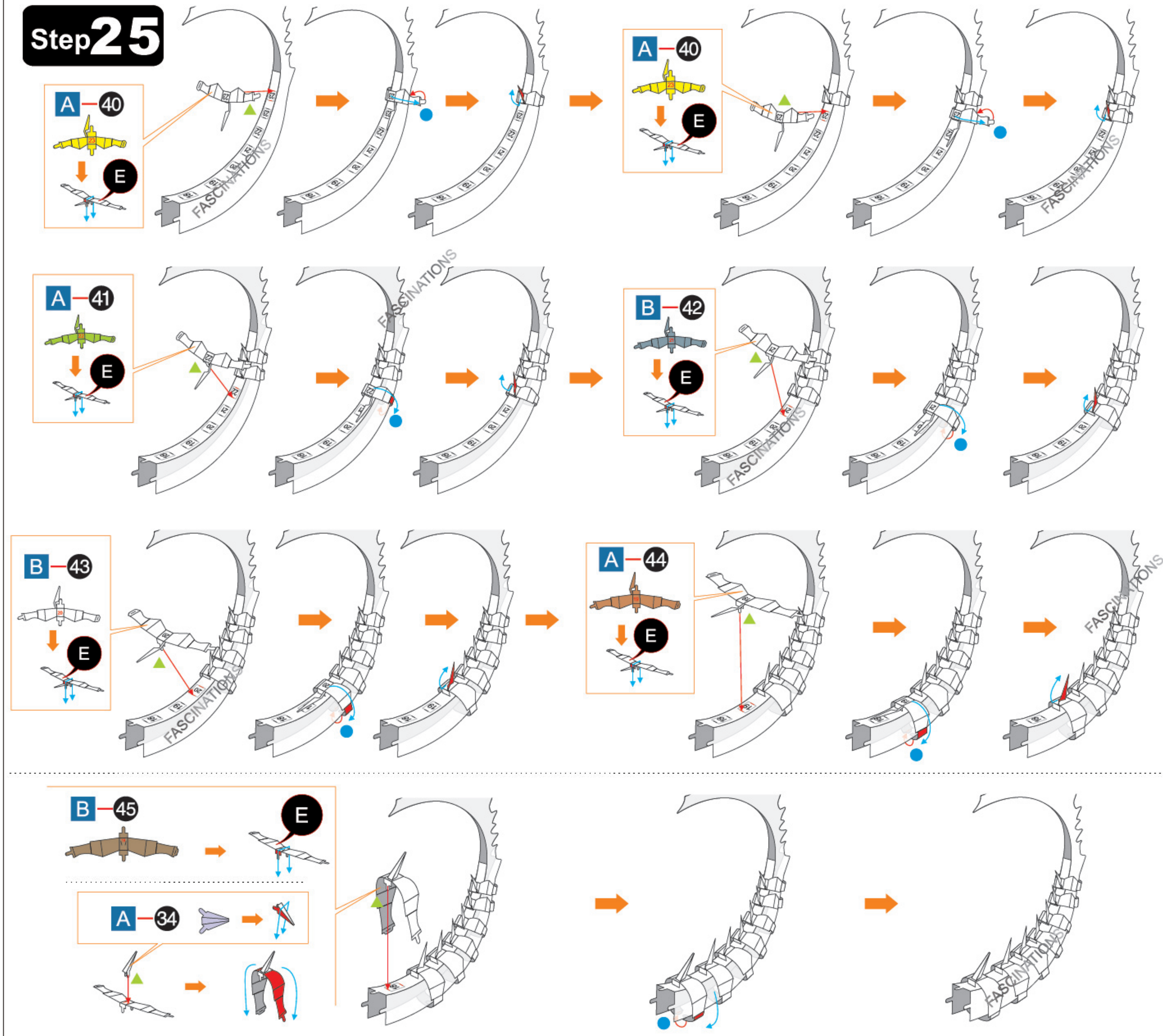


## Step 24

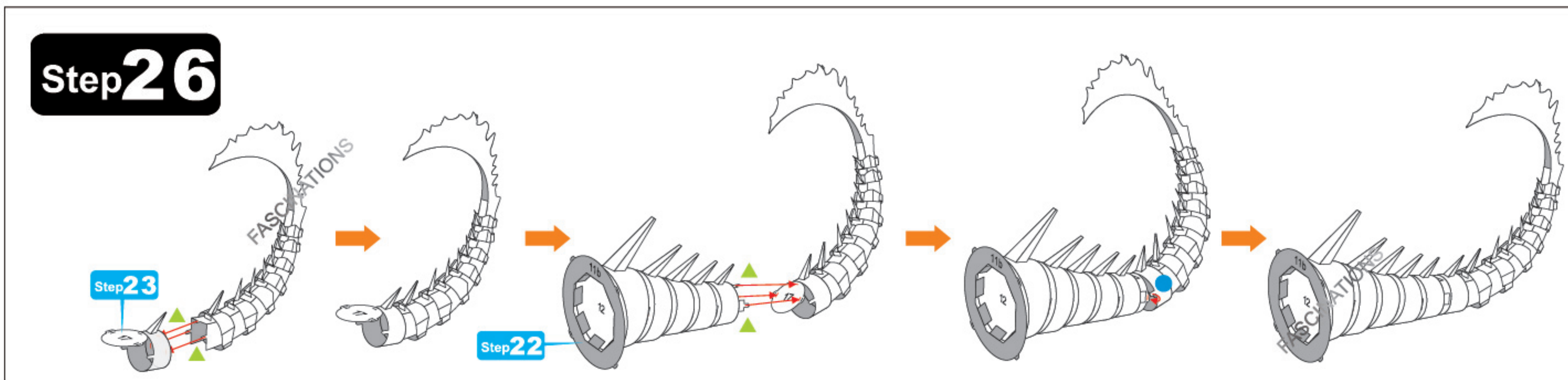




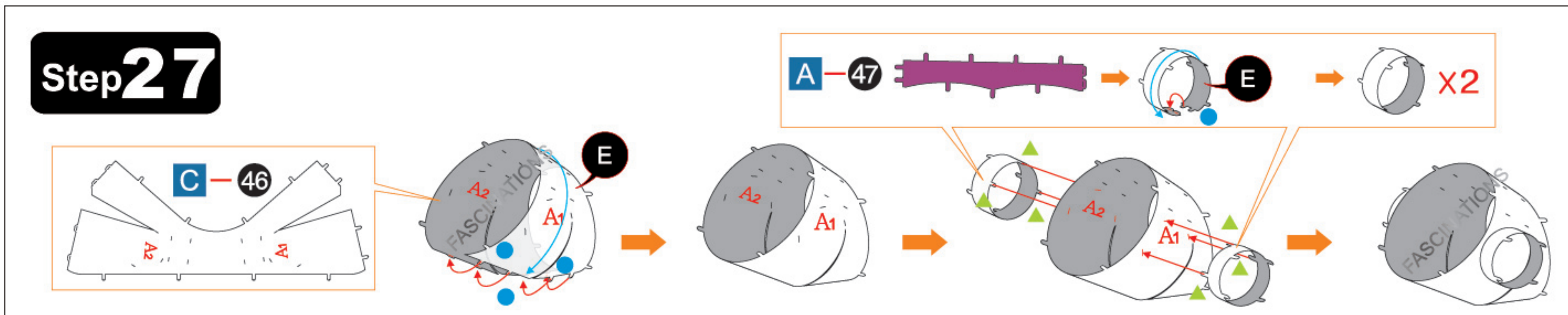
## Step 25



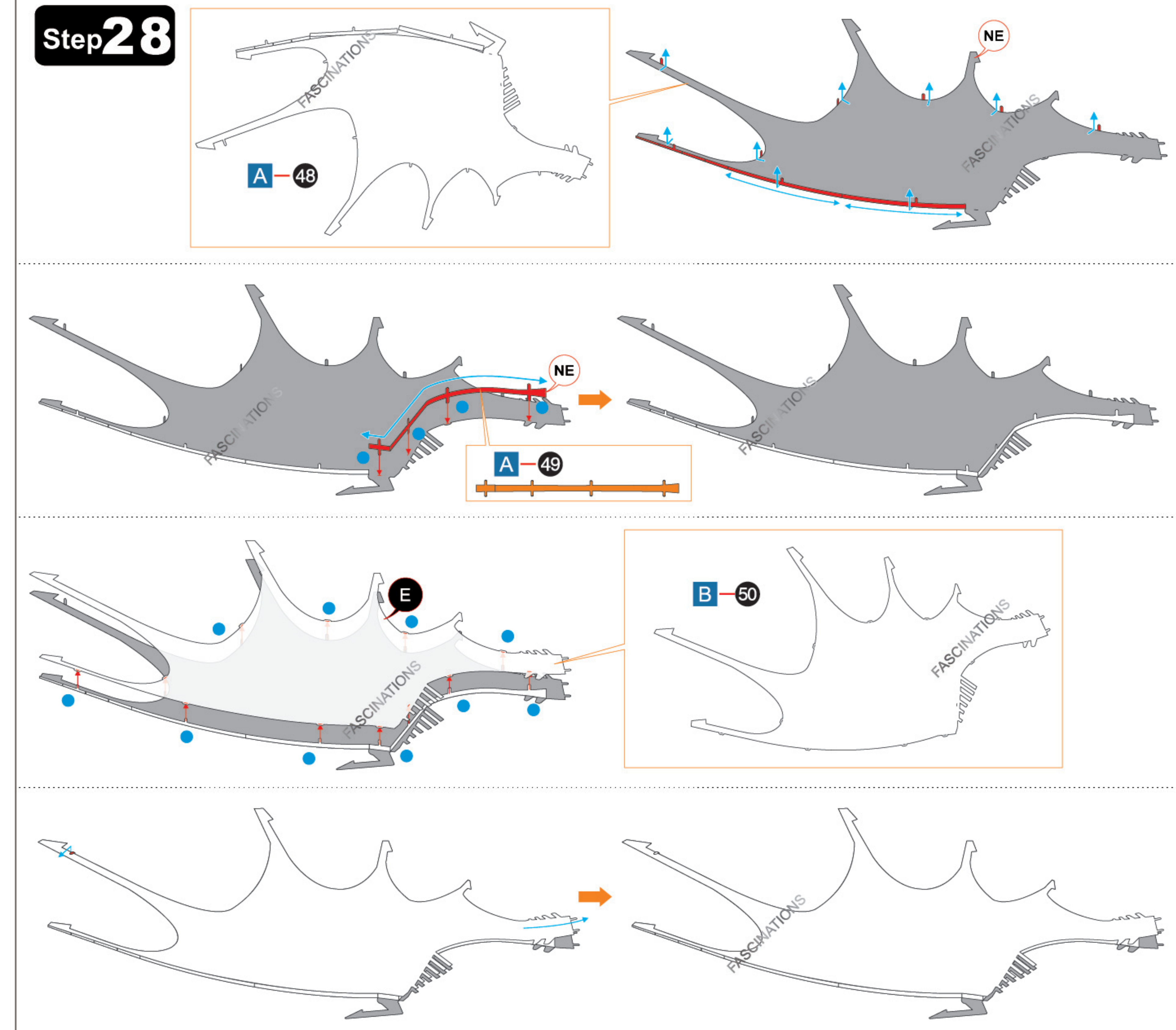
## Step 26



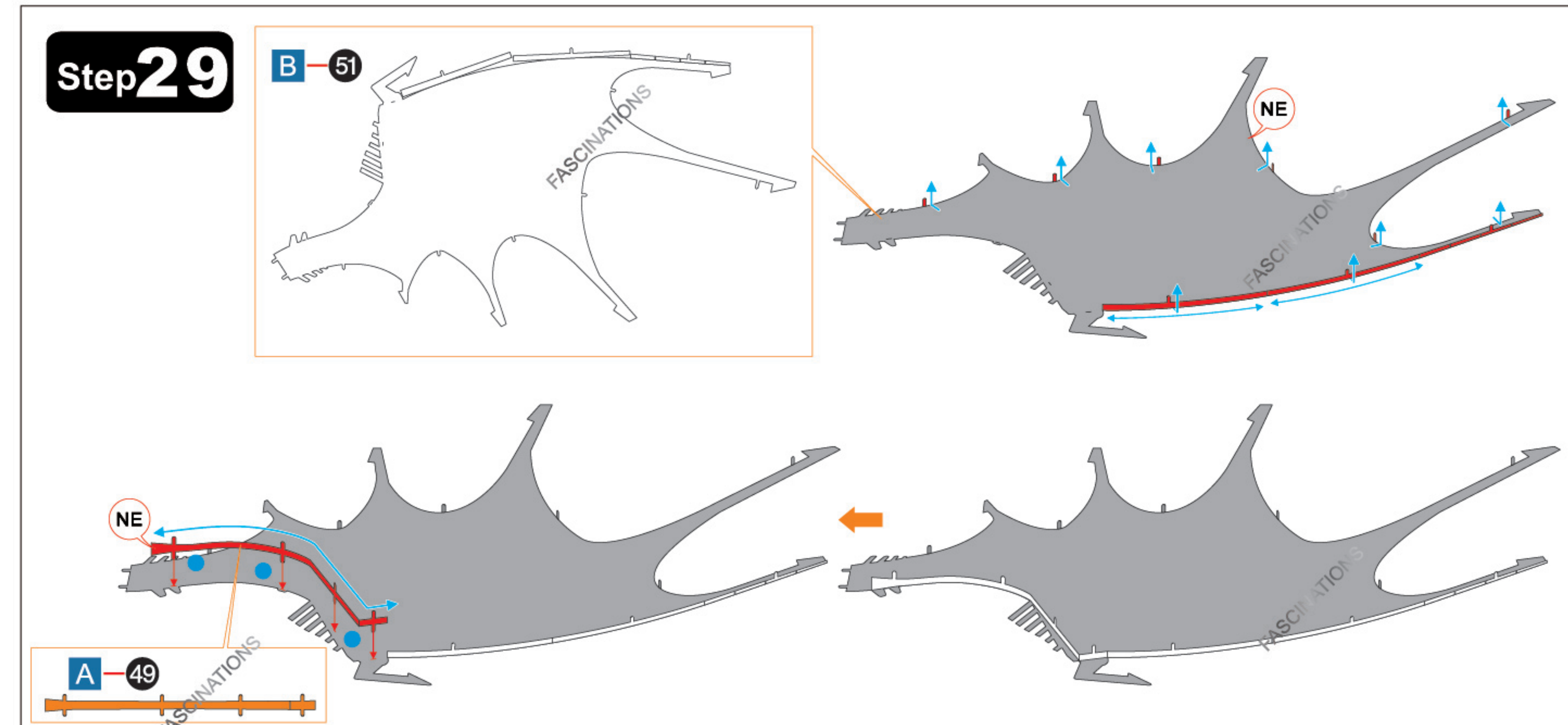
## Step 27



## Step 28

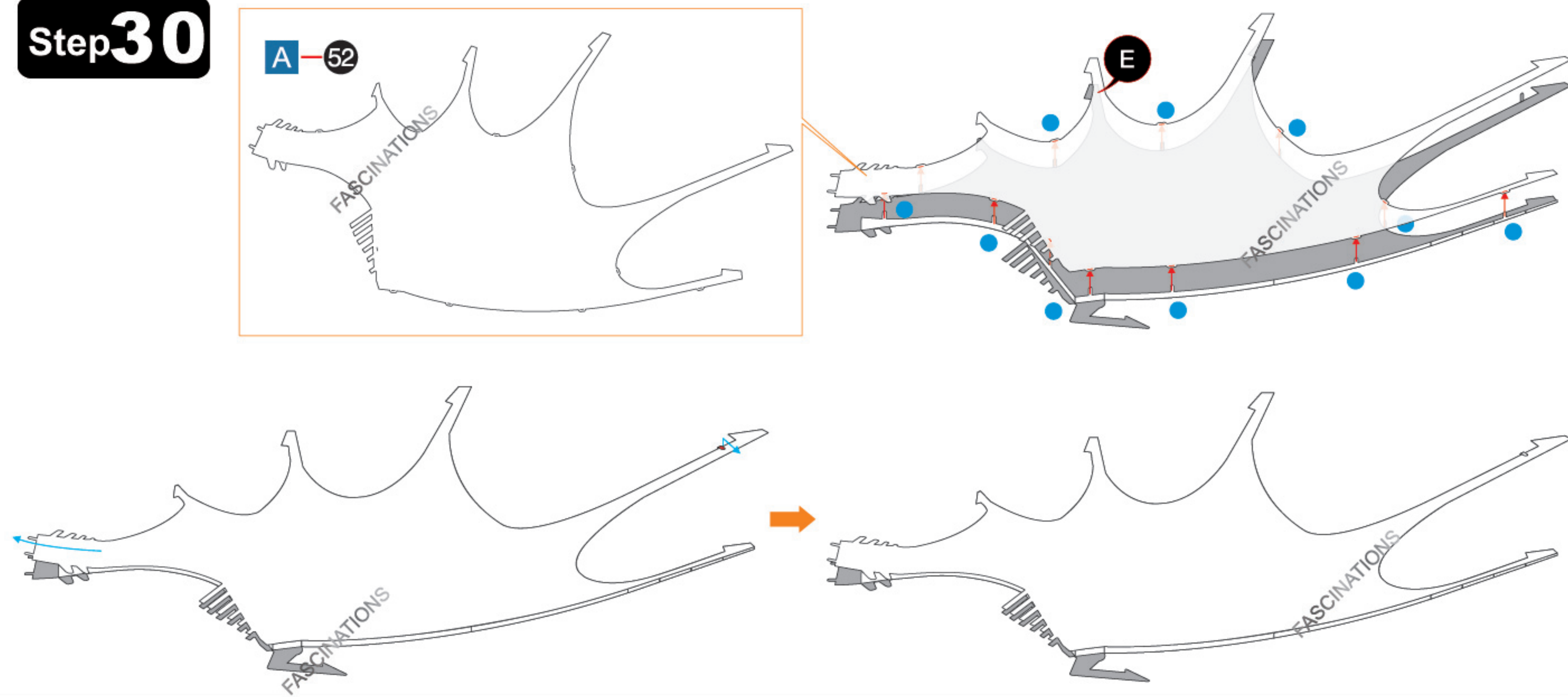


## Step 29

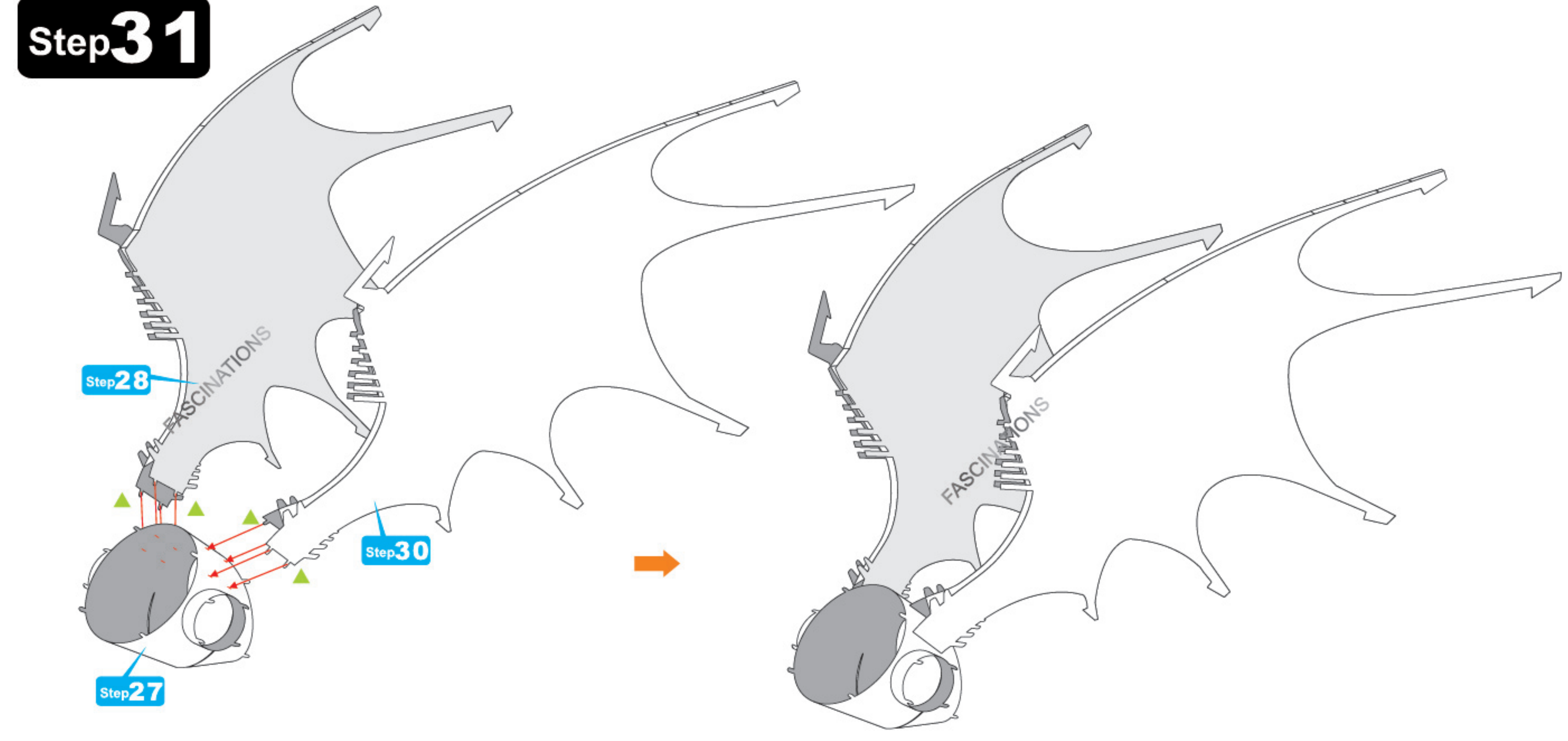




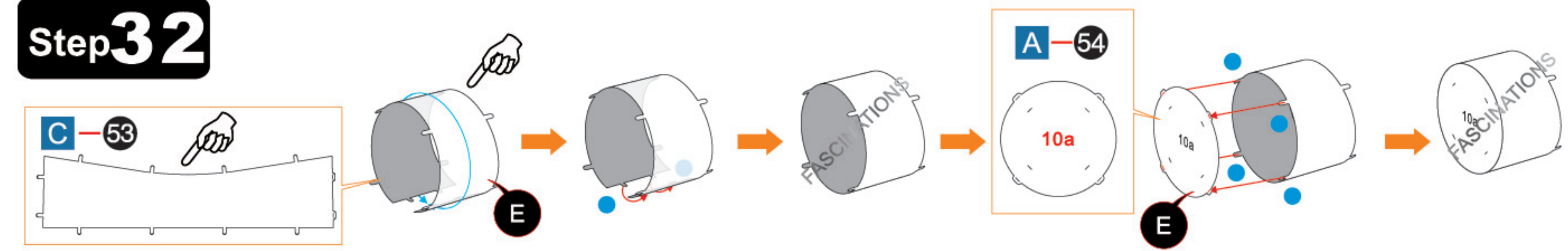
## Step 30



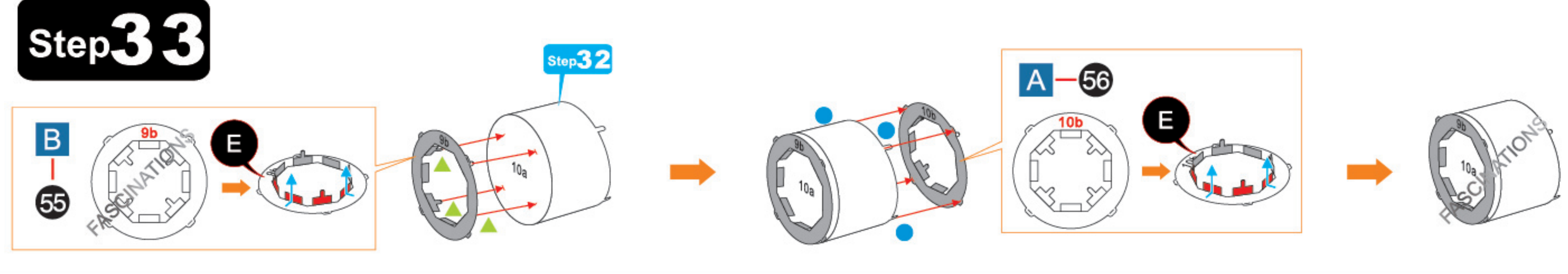
## Step 31



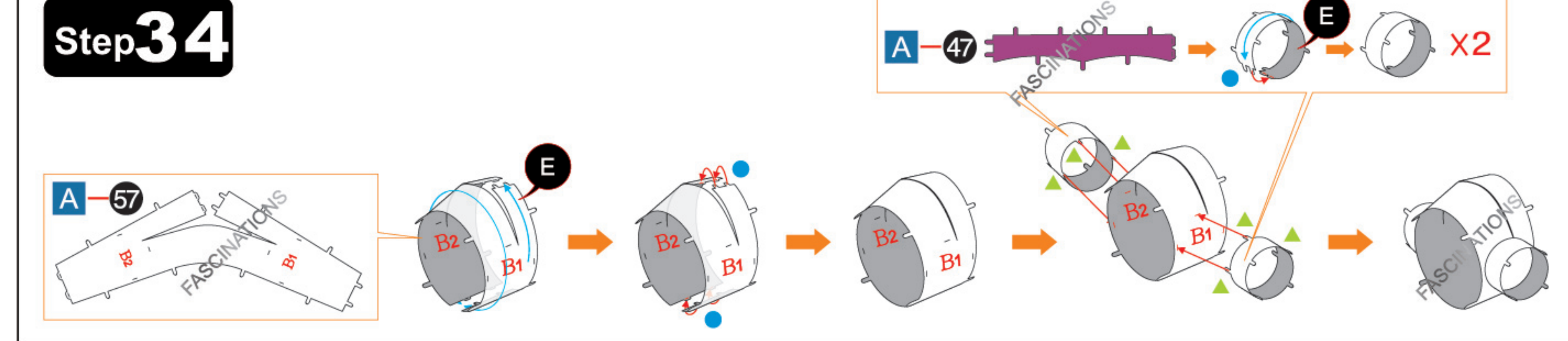
## Step 32



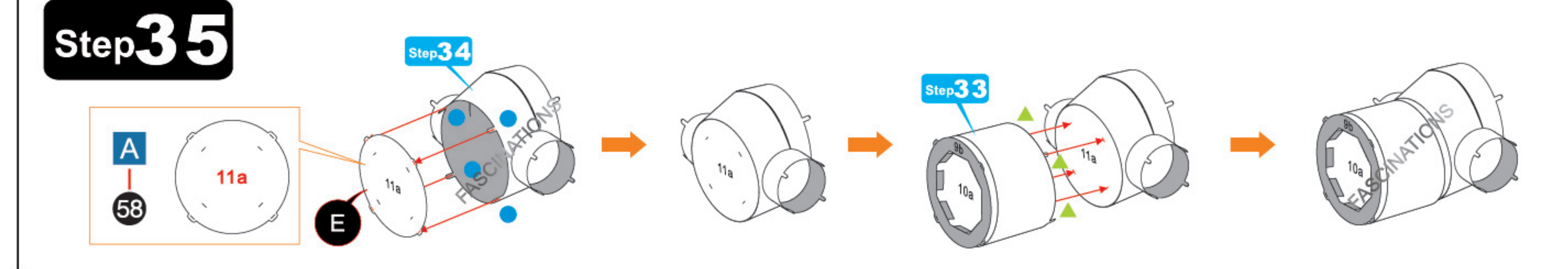
## Step 33



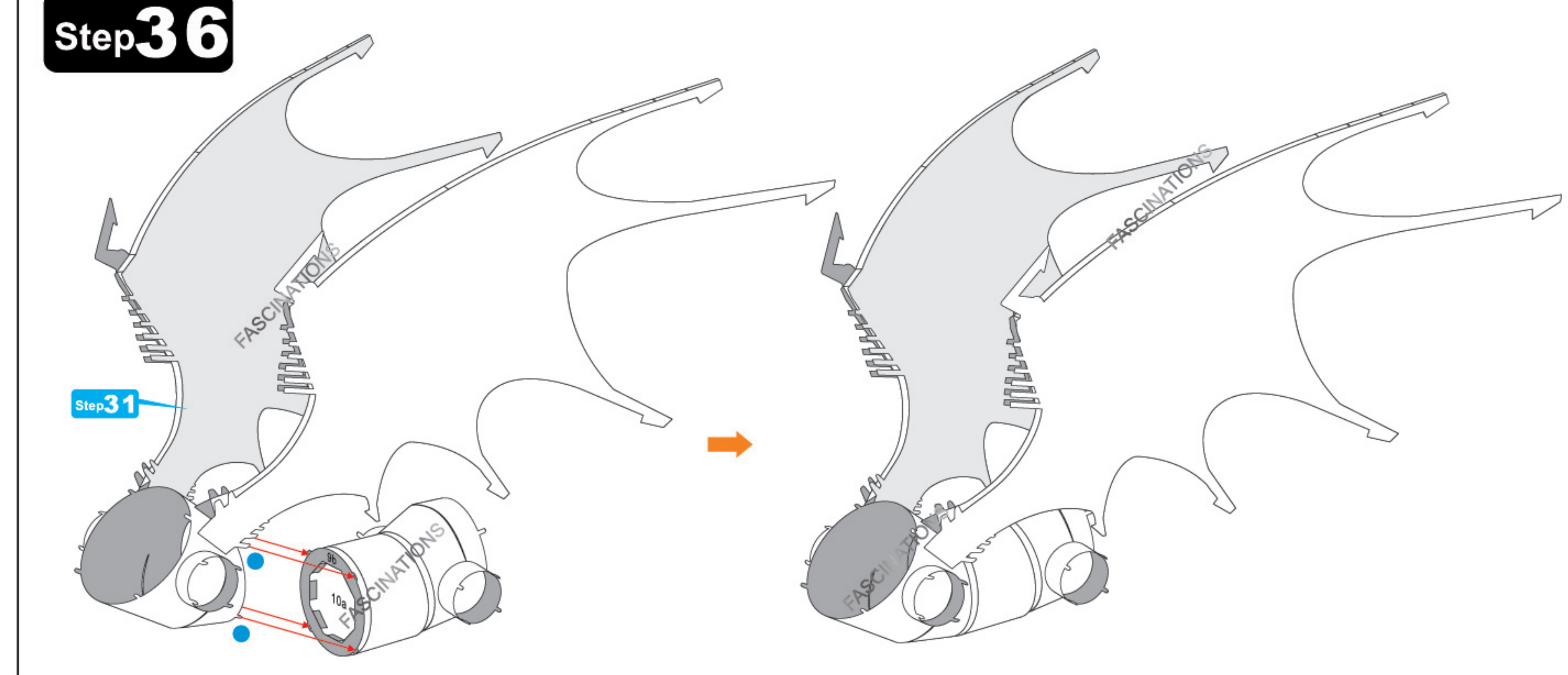
## Step 34



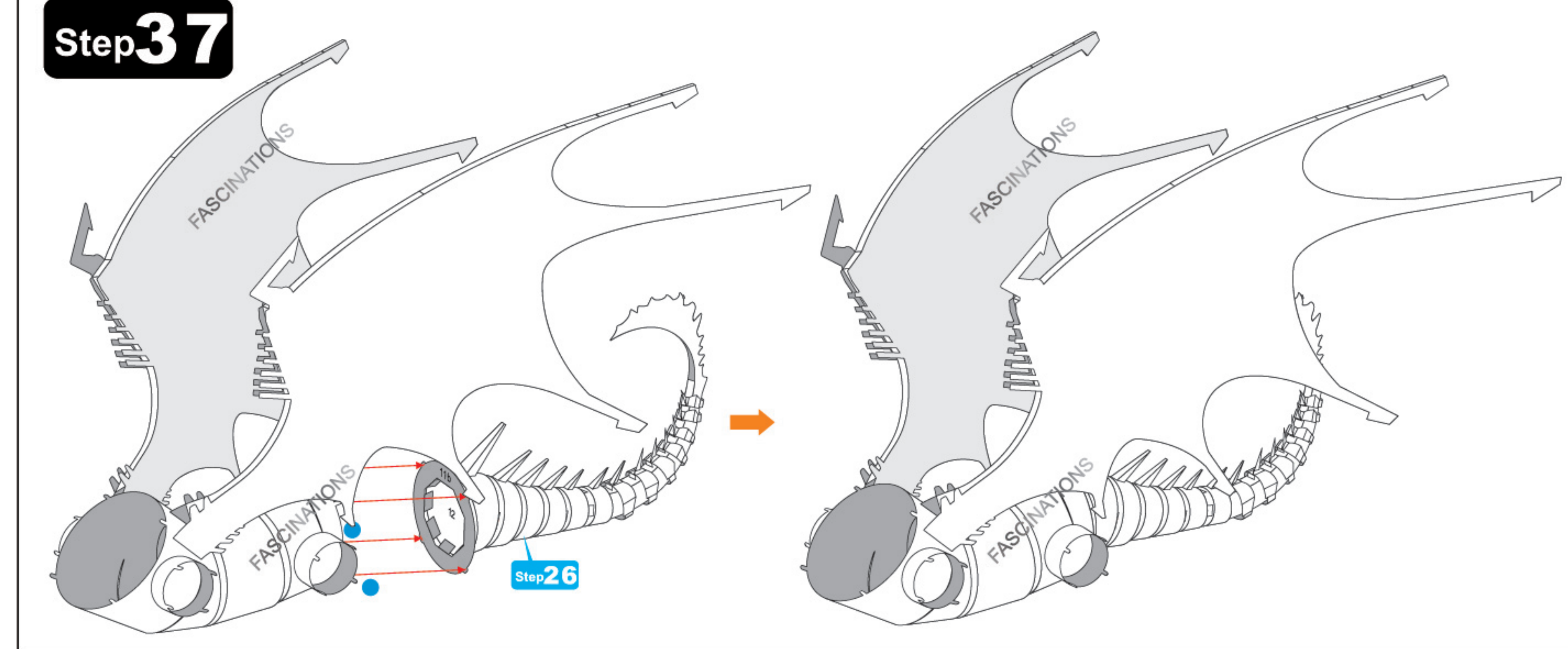
## Step 35



## Step 36

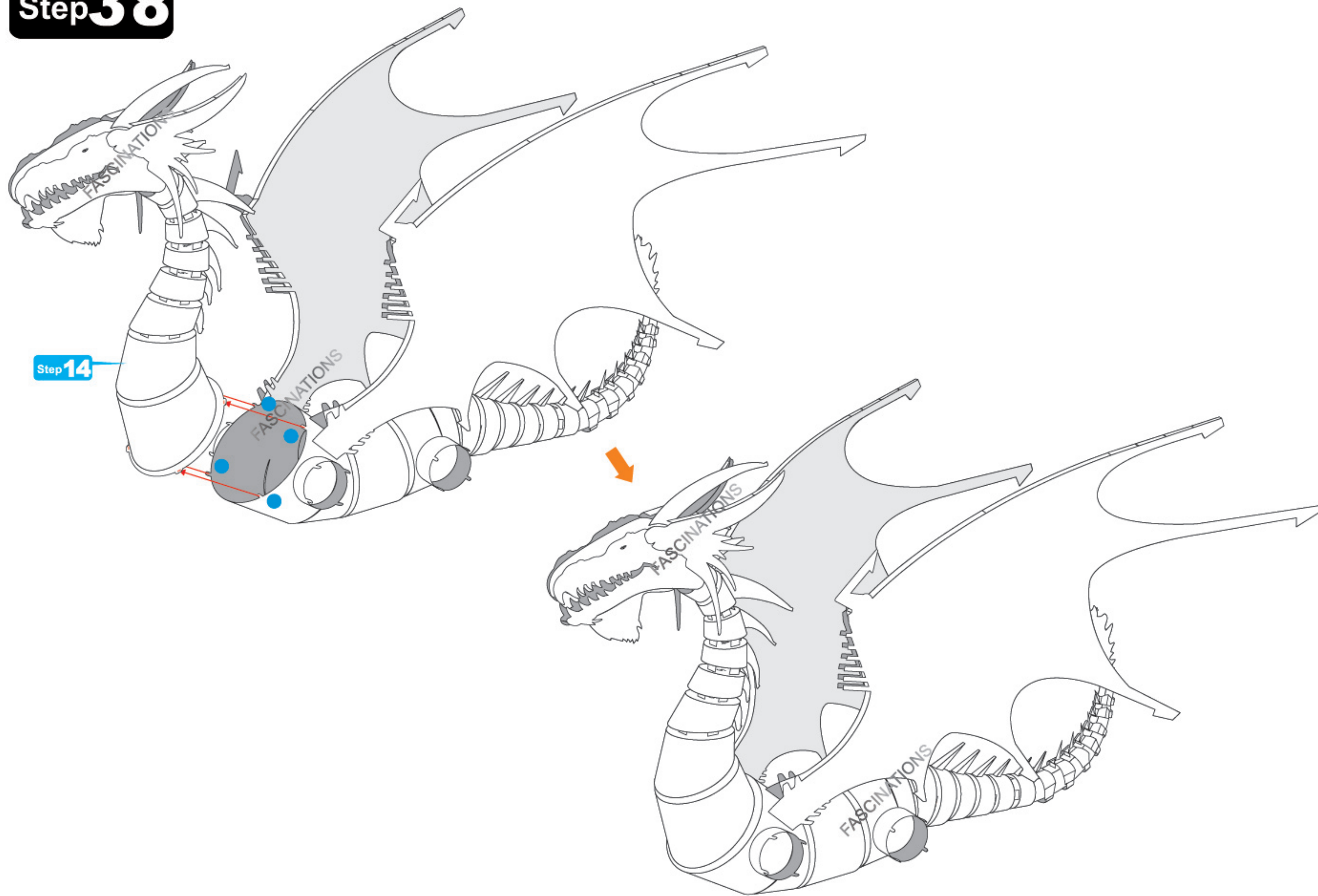


## Step 37

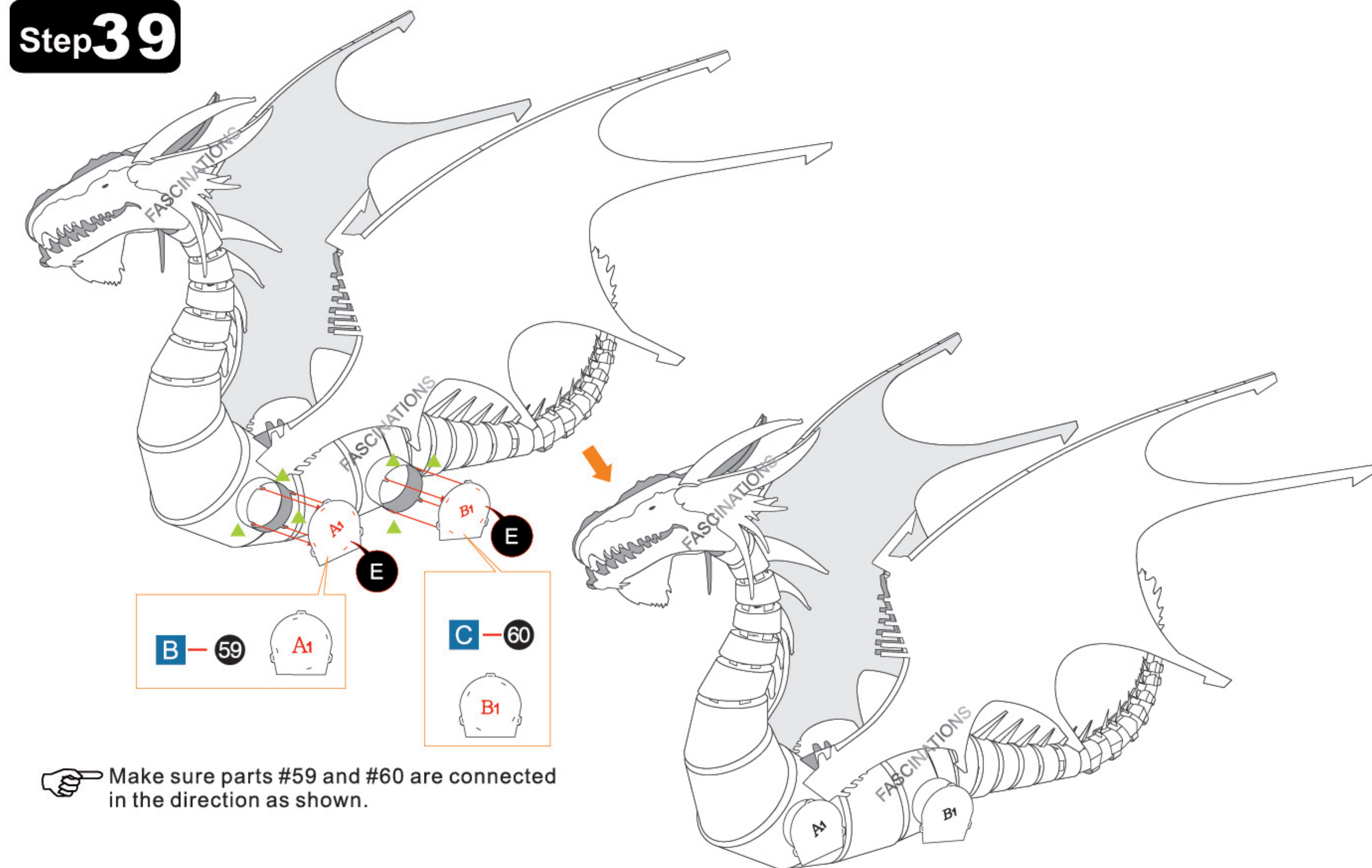




## Step 38

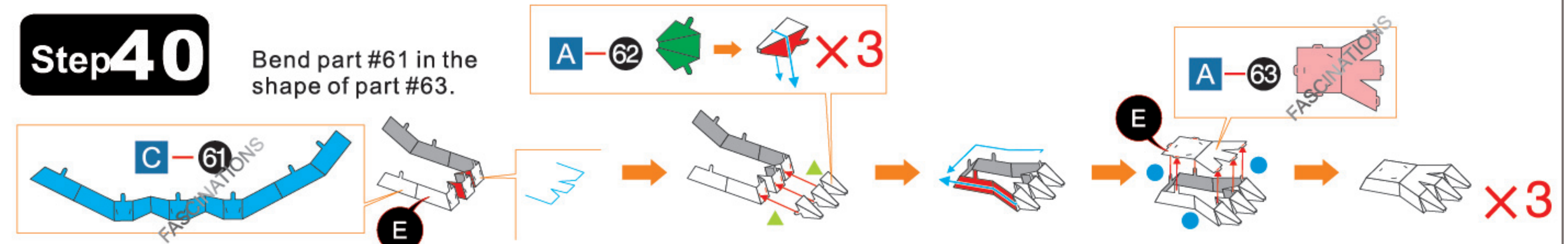


## Step 39



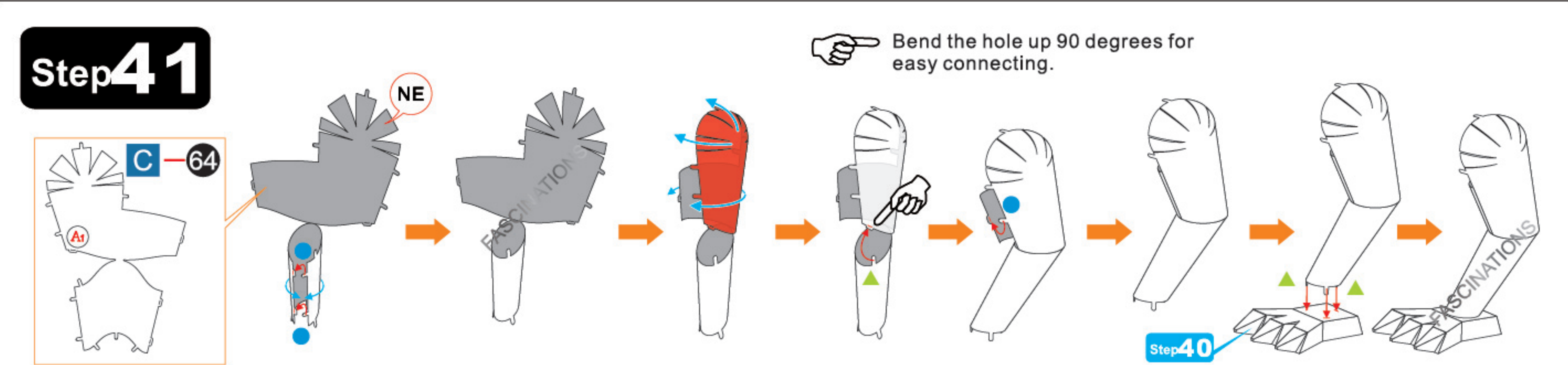
## Step 40

Bend part #61 in the shape of part #63.

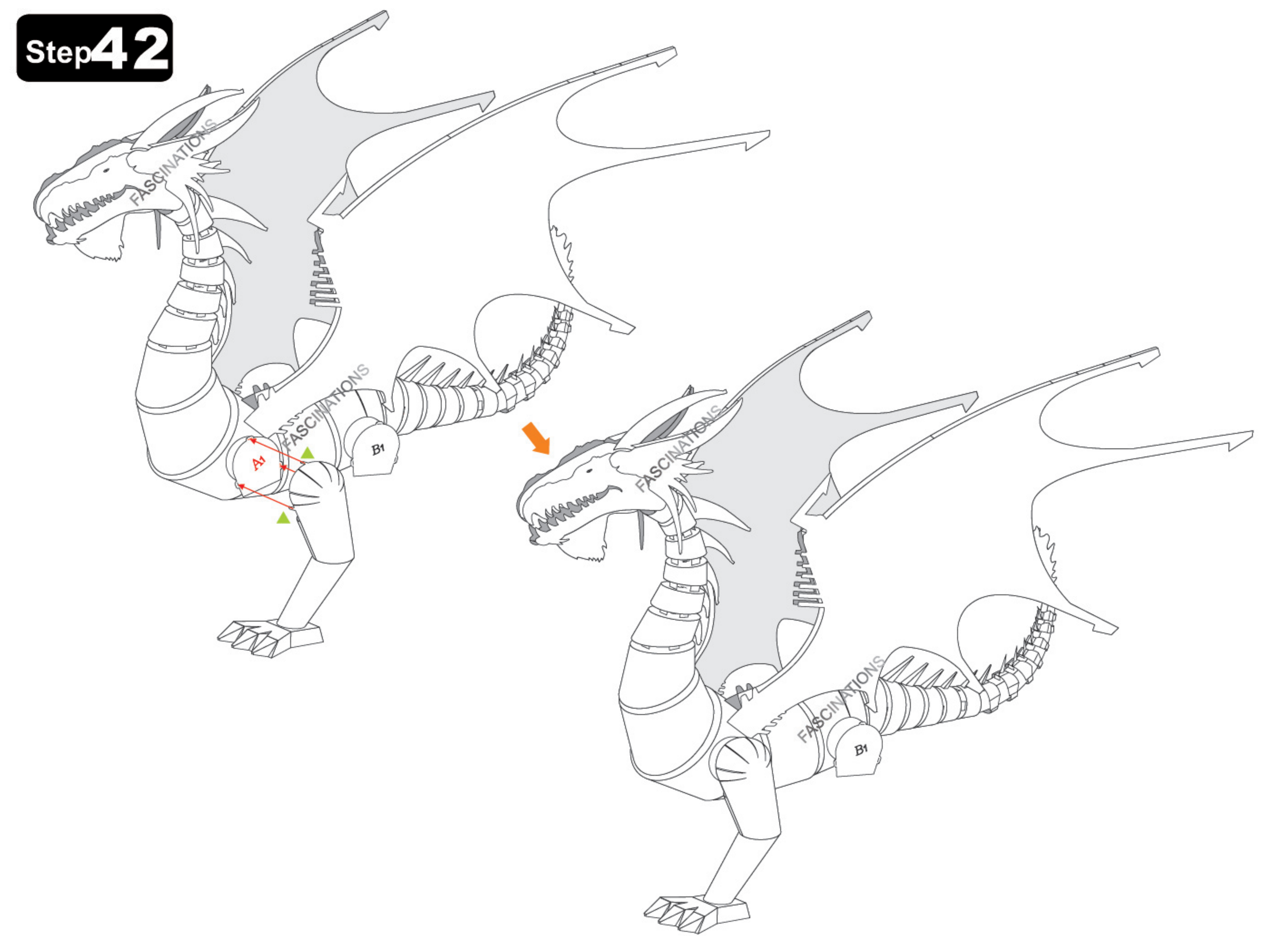


## Step 41

Bend the hole up 90 degrees for easy connecting.

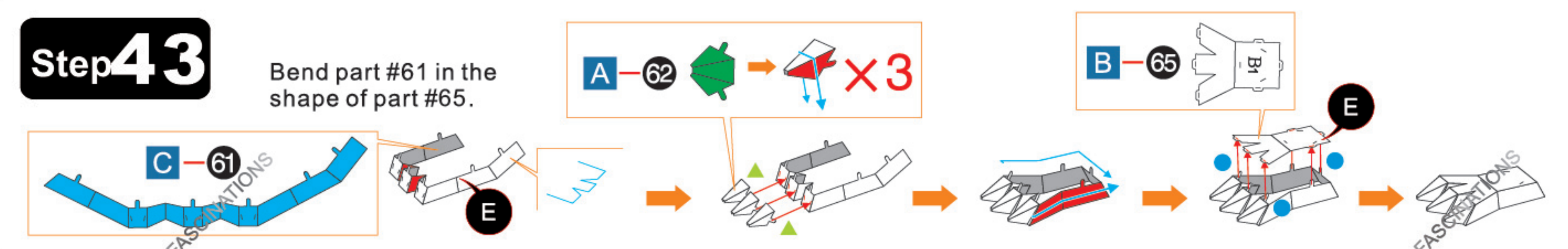


## Step 42



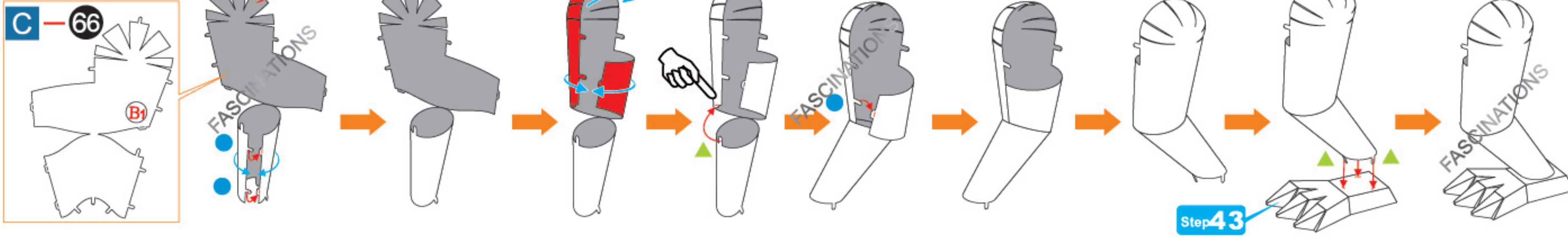
## Step 43

Bend part #61 in the shape of part #65.

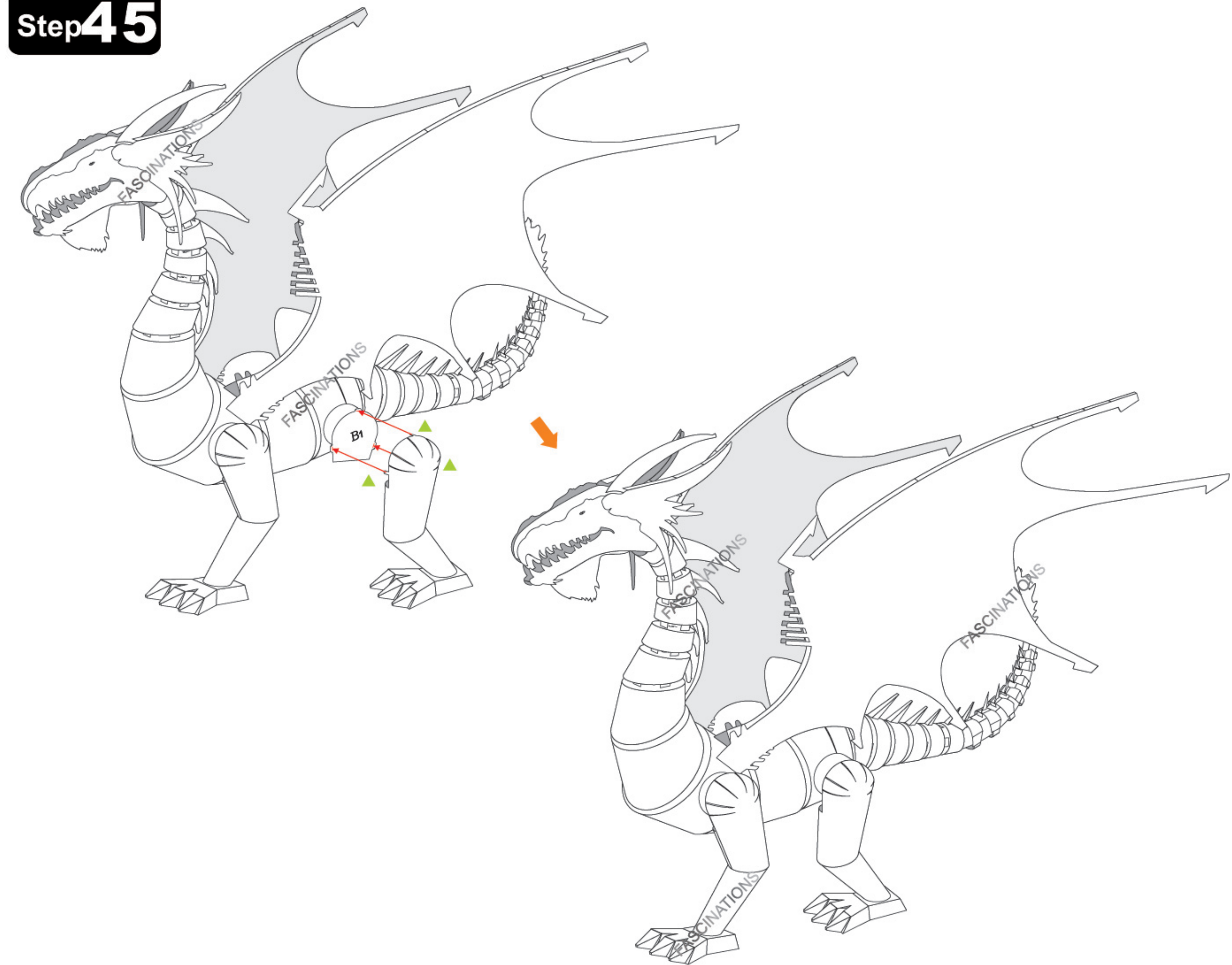




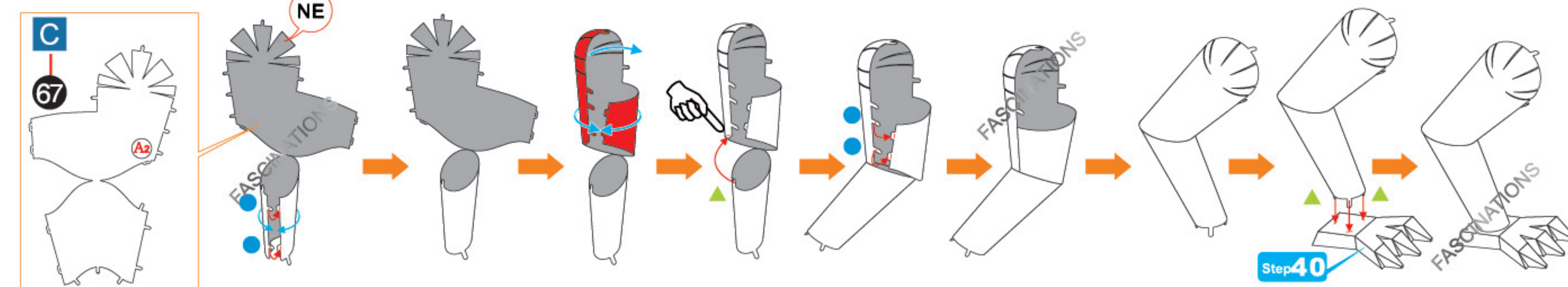
# Step44



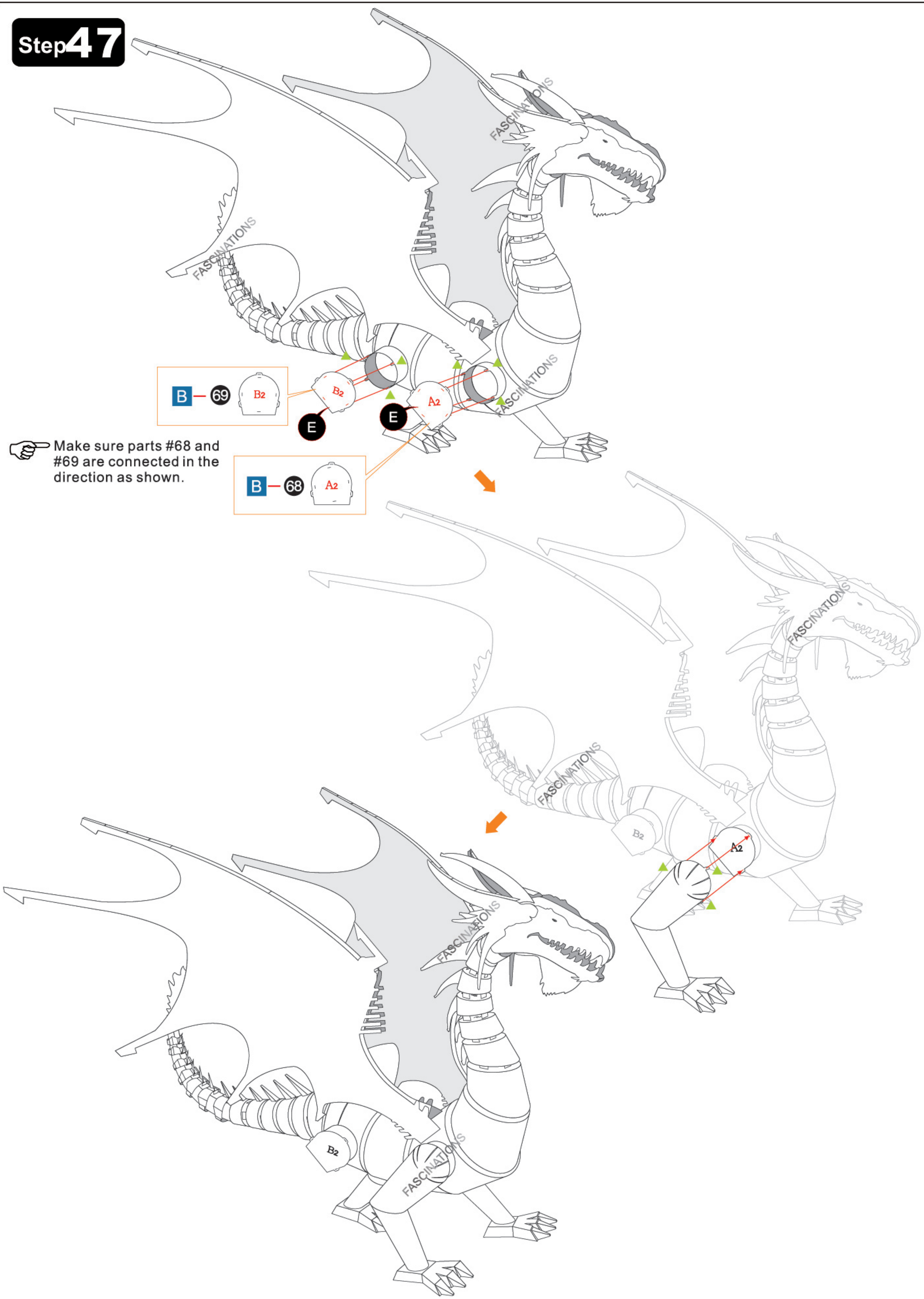
# Step45



# Step46



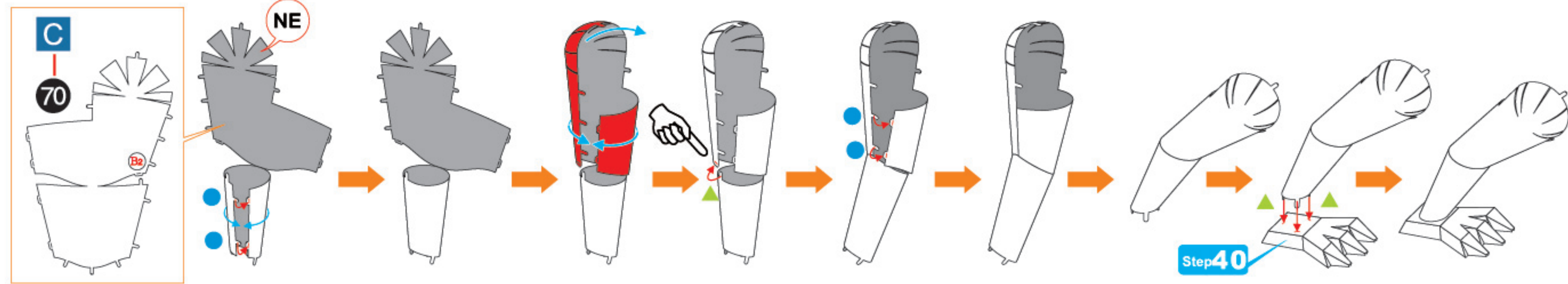
# Step47



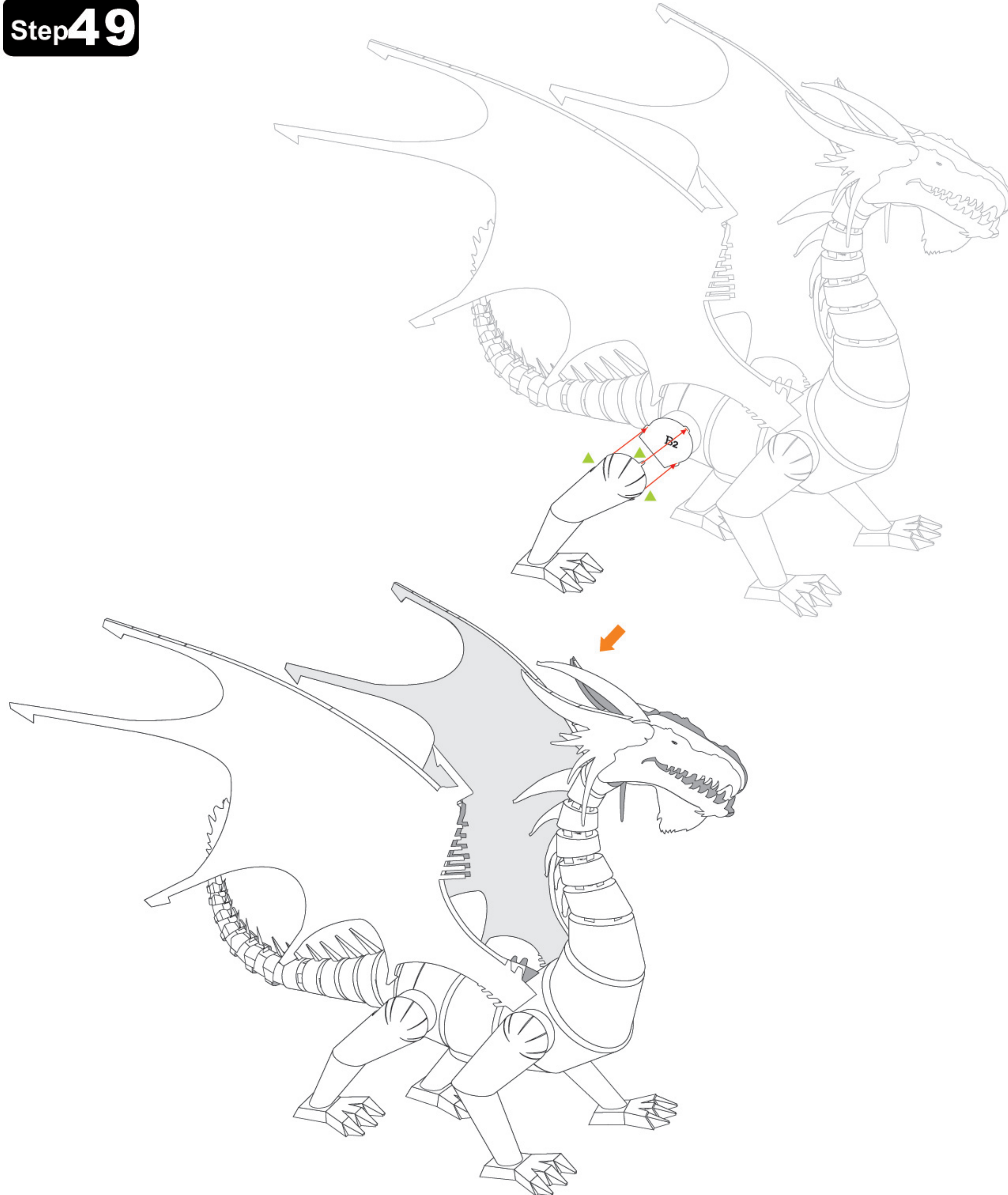


# Step48

Bend the hole up 90 degrees for easy connecting.



# Step49



# Step50

