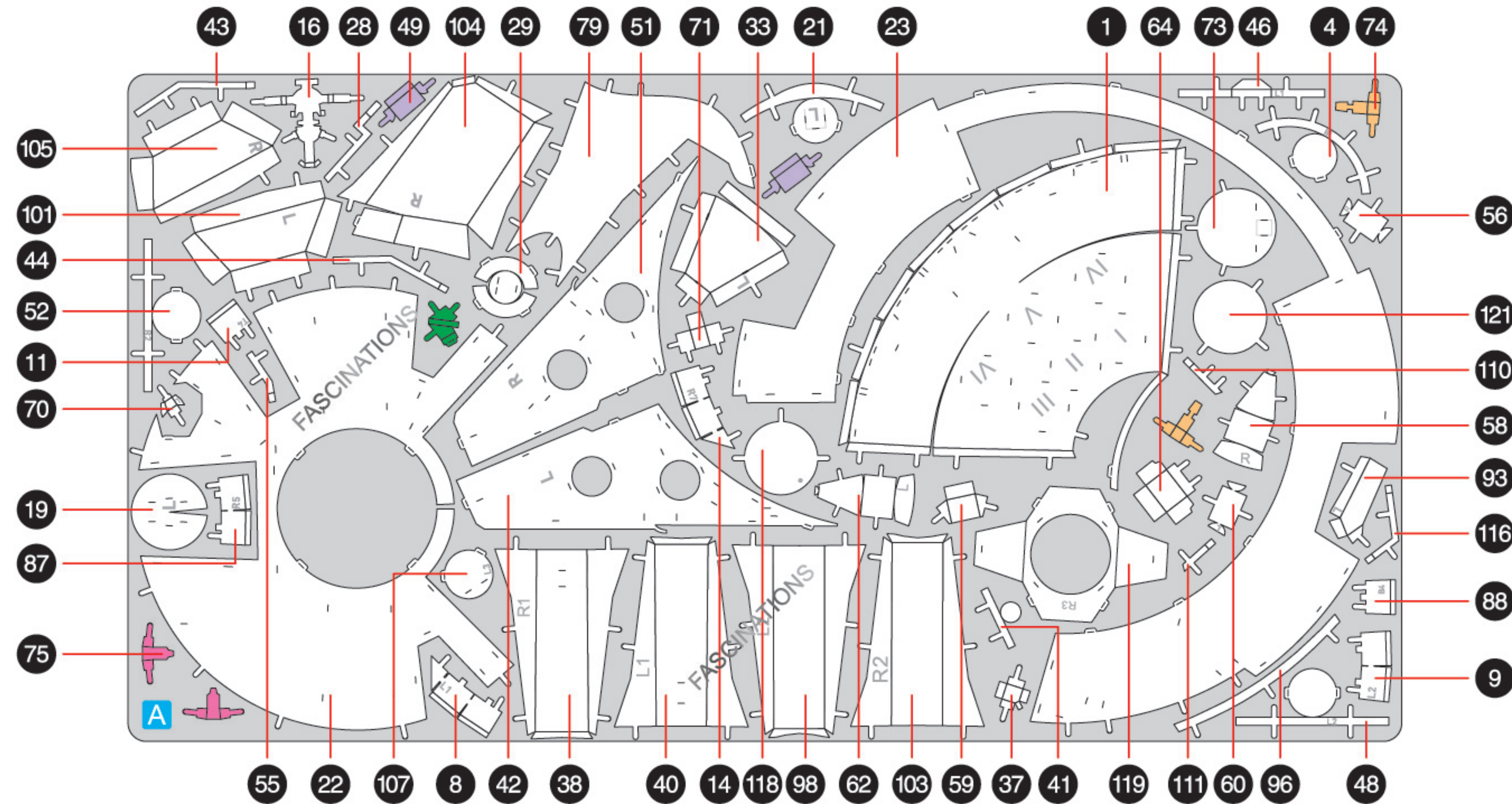


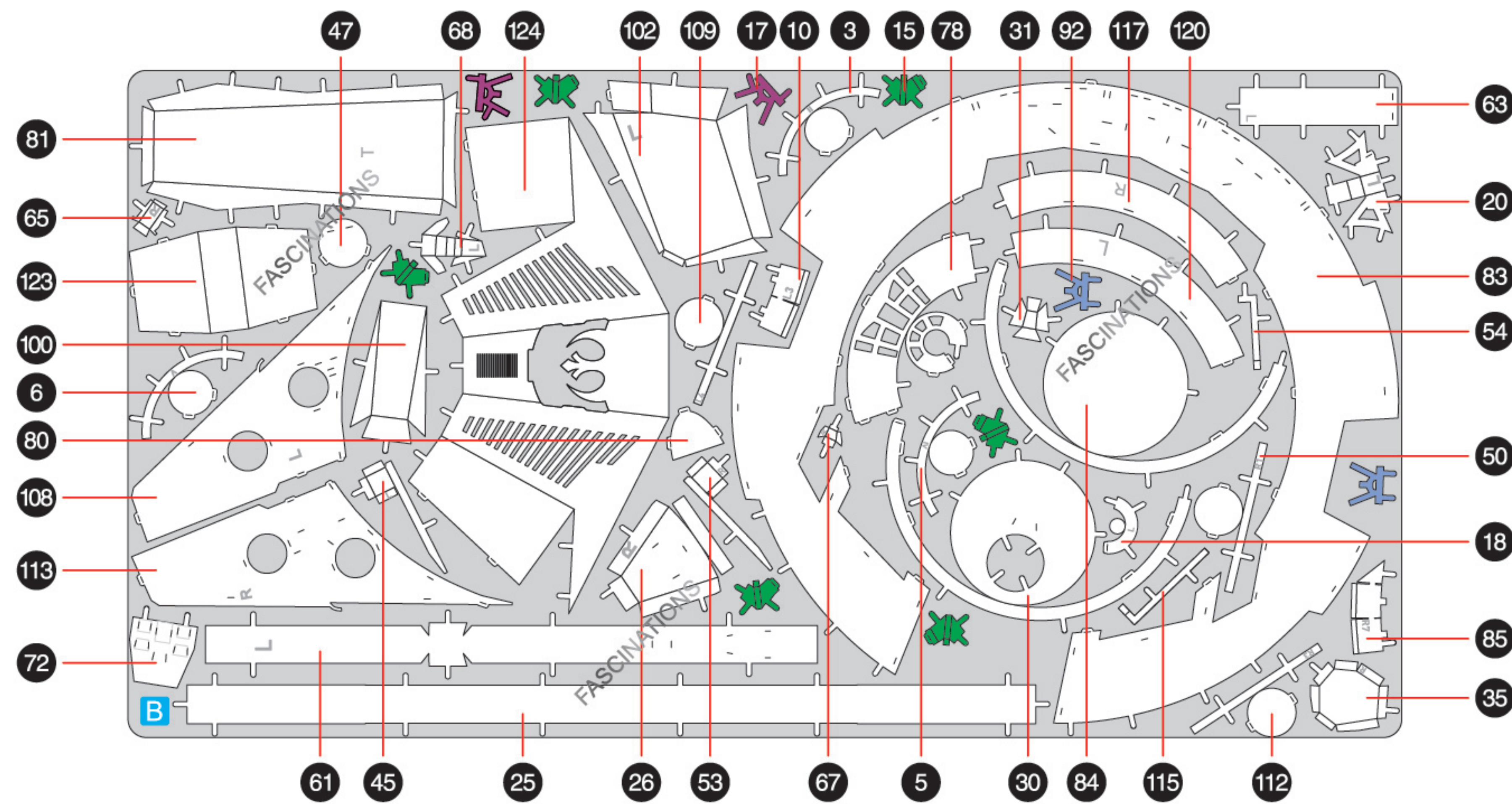
## METAL SHEETS

Parts with same color are duplicates

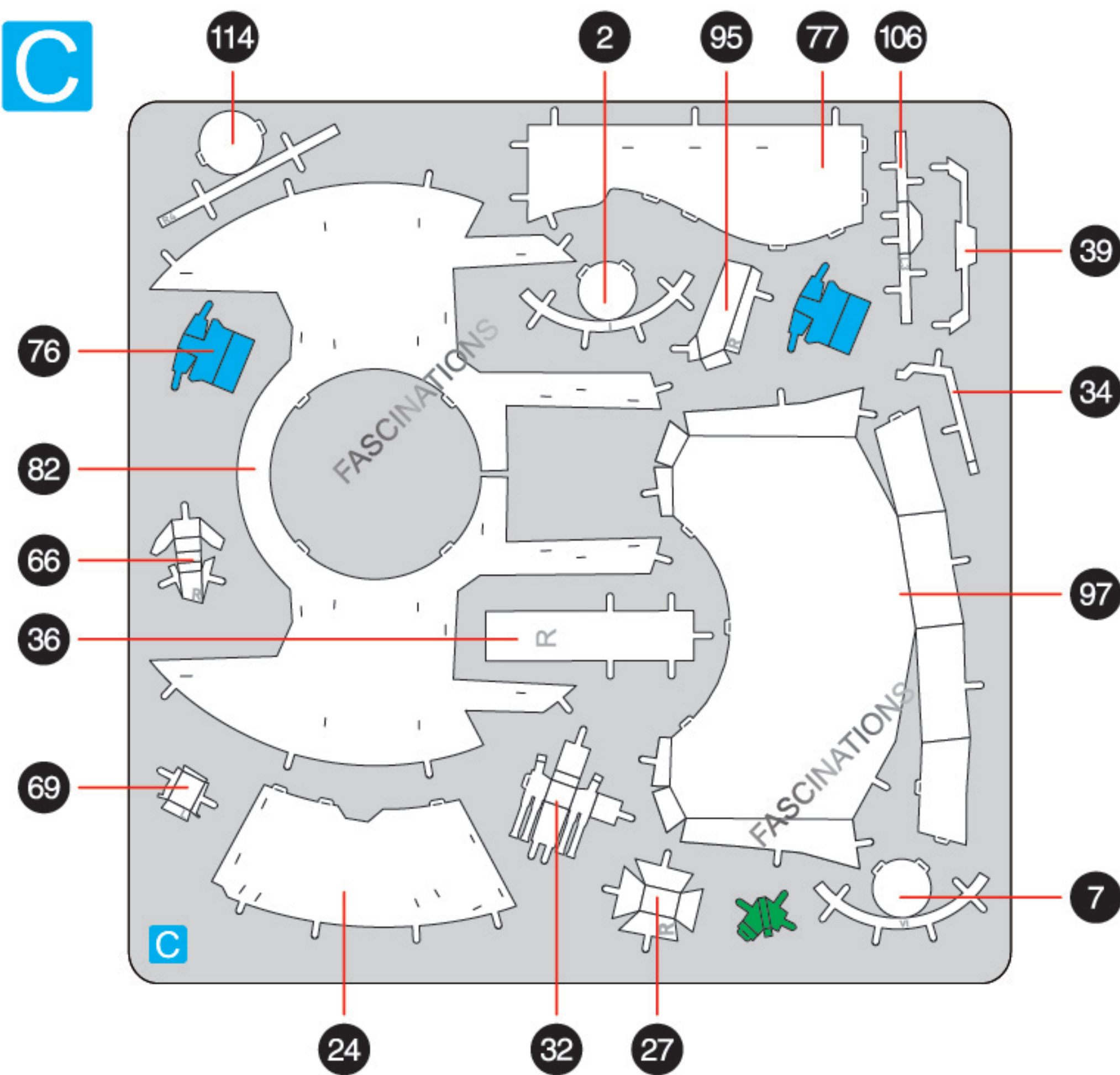
A



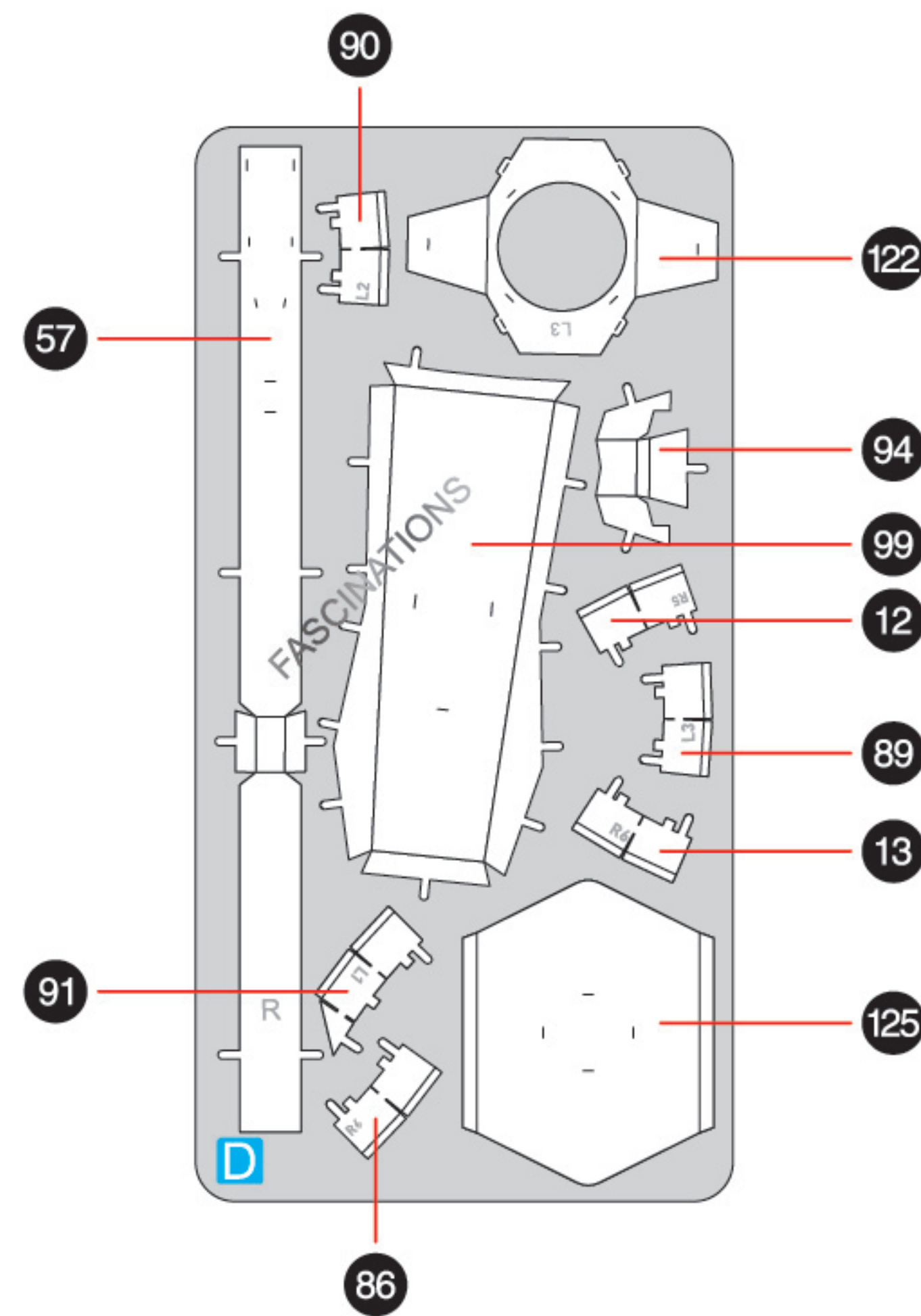
B



C



D



# Metal Earth

## Premium Series

360°  
view



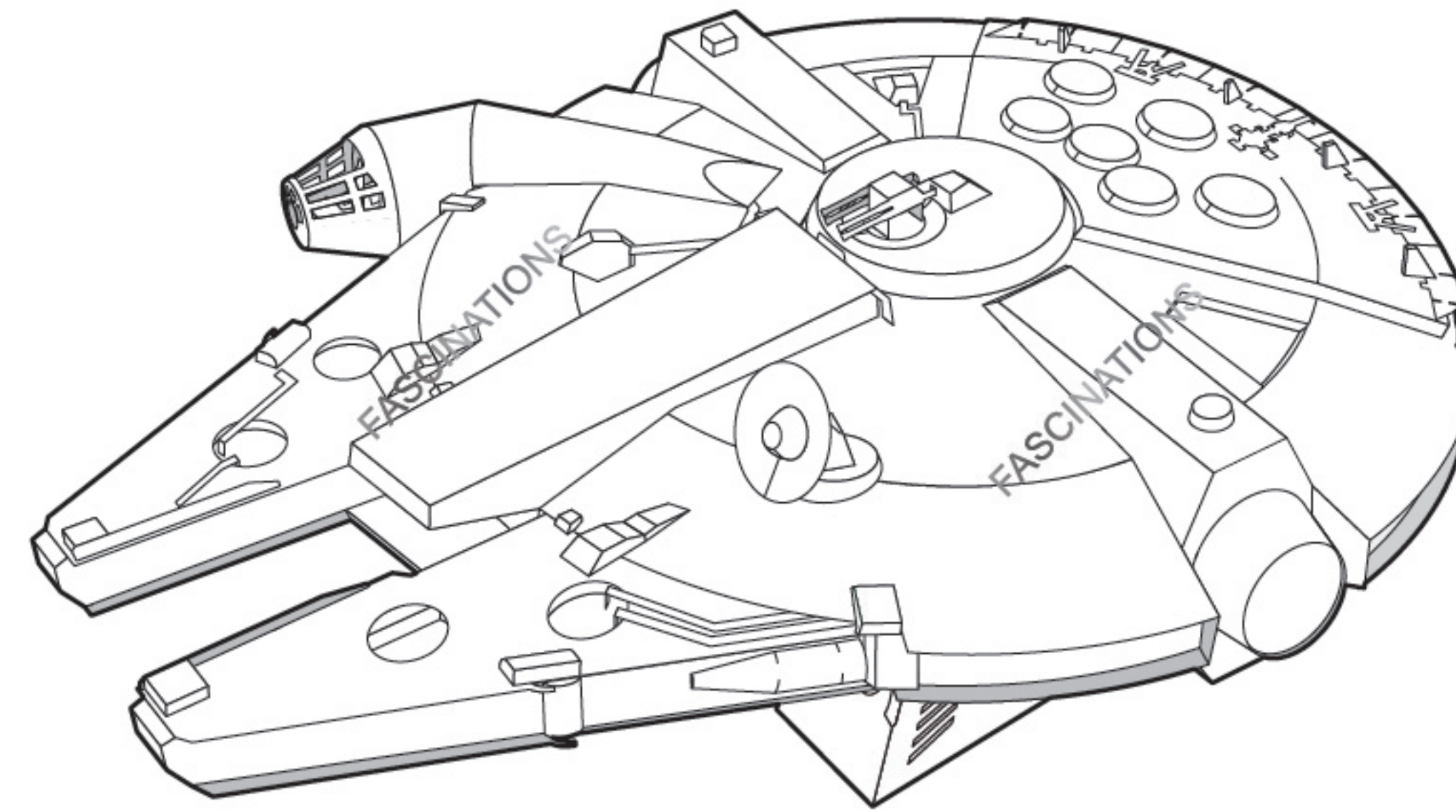
It is highly recommended that you visit  
[www.metalearth.com/360/ICX235](http://www.metalearth.com/360/ICX235)  
to see the completed model before  
assembling your own

# STAR WARS

[www.starwars.com](http://www.starwars.com)  
© & ™ Lucasfilm Ltd.

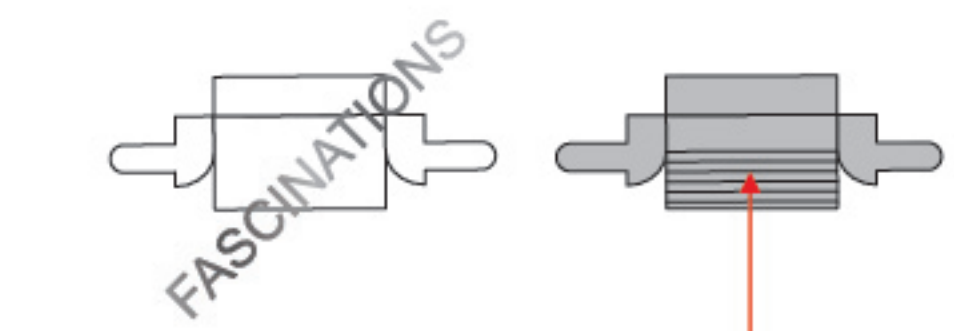
ICX235

MILLENNIUM FALCON™



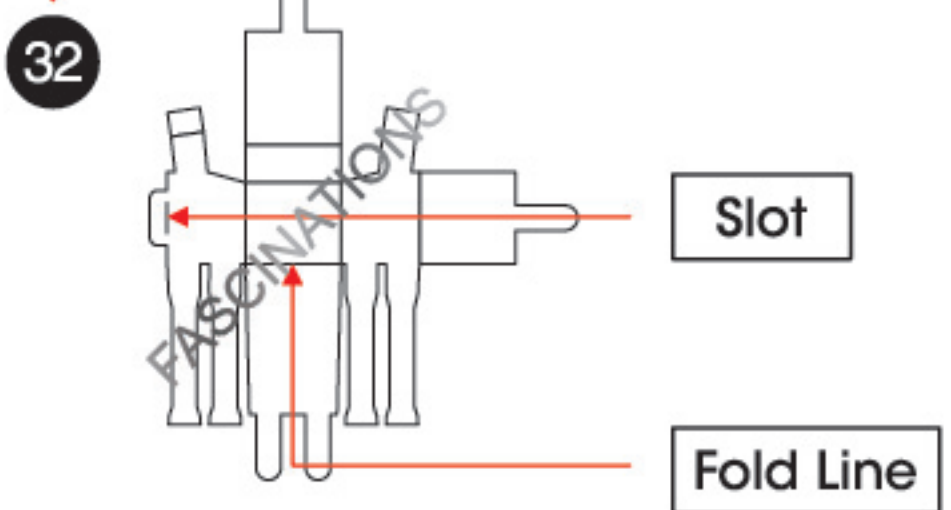
## TO CREATE THE BEST CONNECTIONS

A - 49



Consider these engraved stripes as  
supporting features for the bend

C - 32



### Legends:

E Engraved/ Color side

NE Non - engraved/ Silver side

Attention point

Insert tab and bend 90 degrees

Insert tab and twist 90 degrees

### Assembly tip:

If needed, slightly twist tabs to hold  
parts together then untwist and bend  
them down for a nice finish.

Yellow areas should be curled

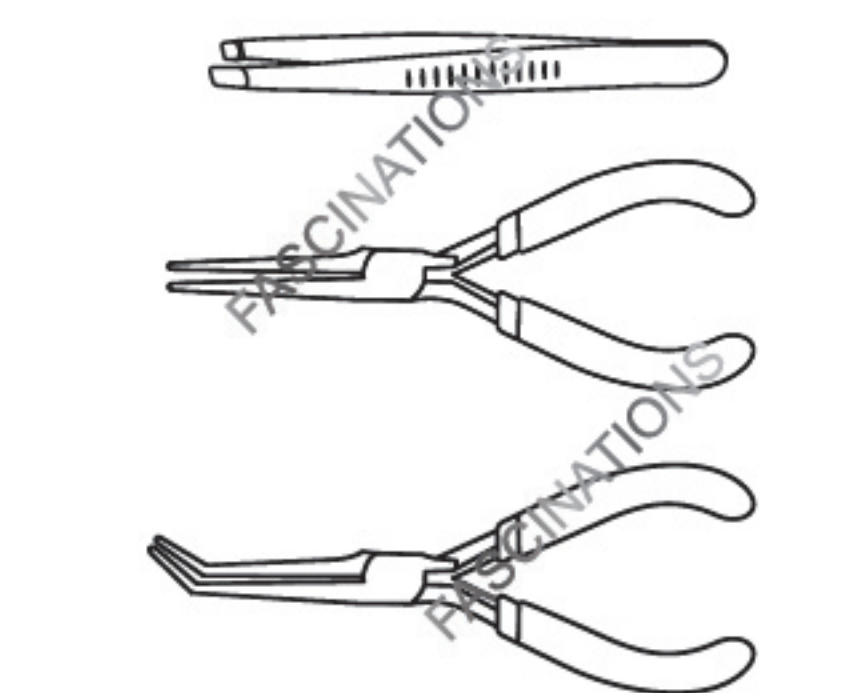
Red areas should be folded

### Recommended tools:

- Wire cutters: helpful for taking  
parts from the metal sheets.

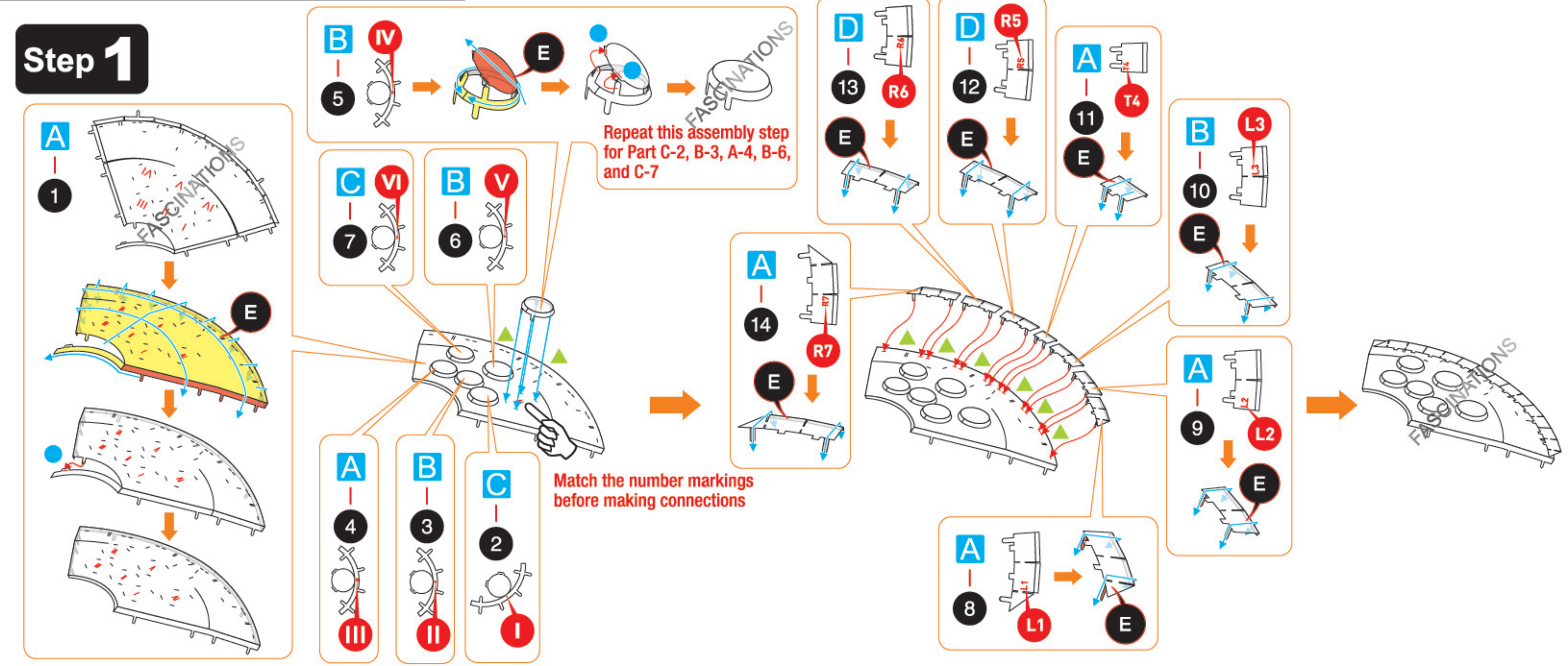


- Tweezers or needle nose pliers:  
helpful for folding parts,  
bending and twisting tabs.



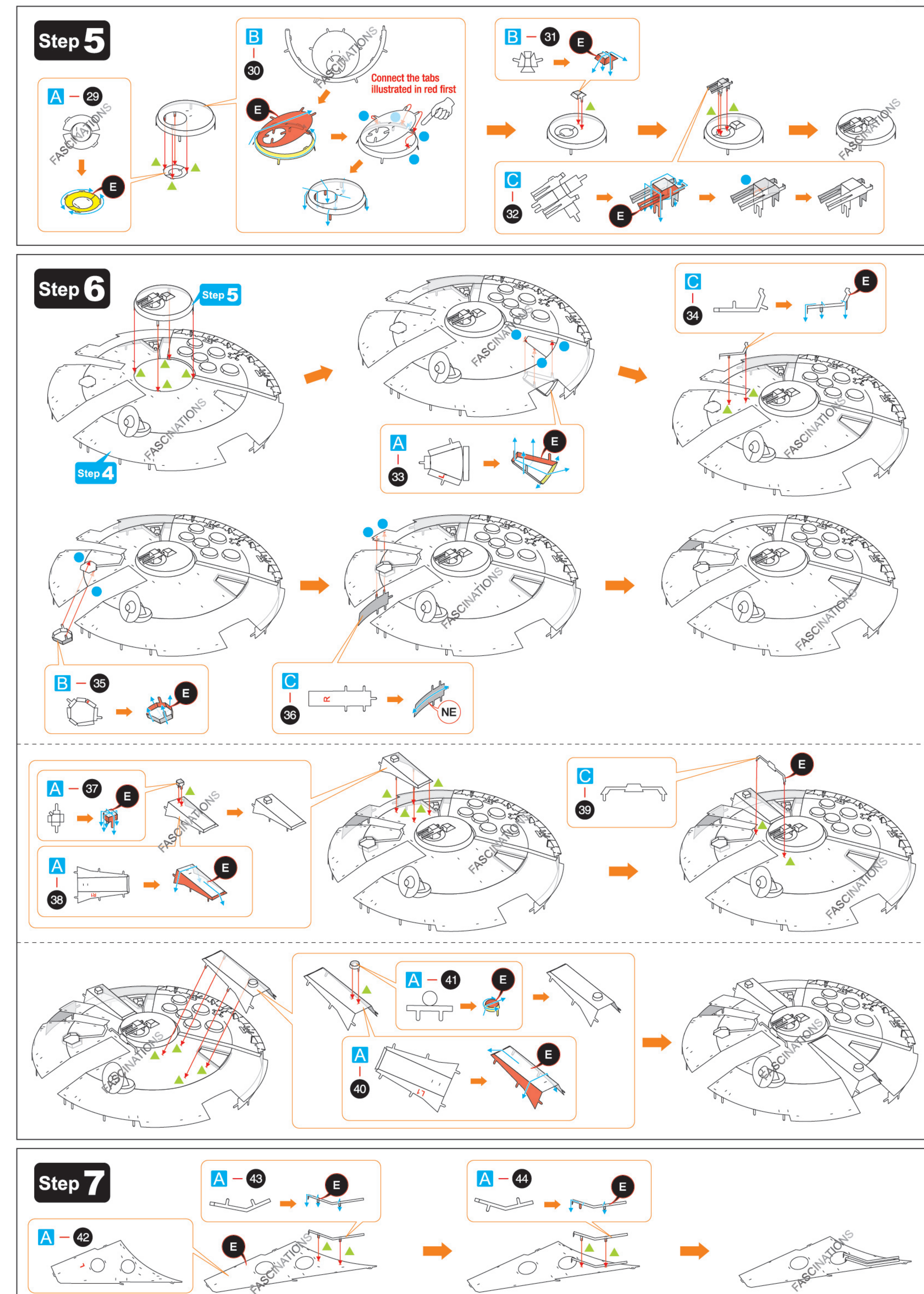
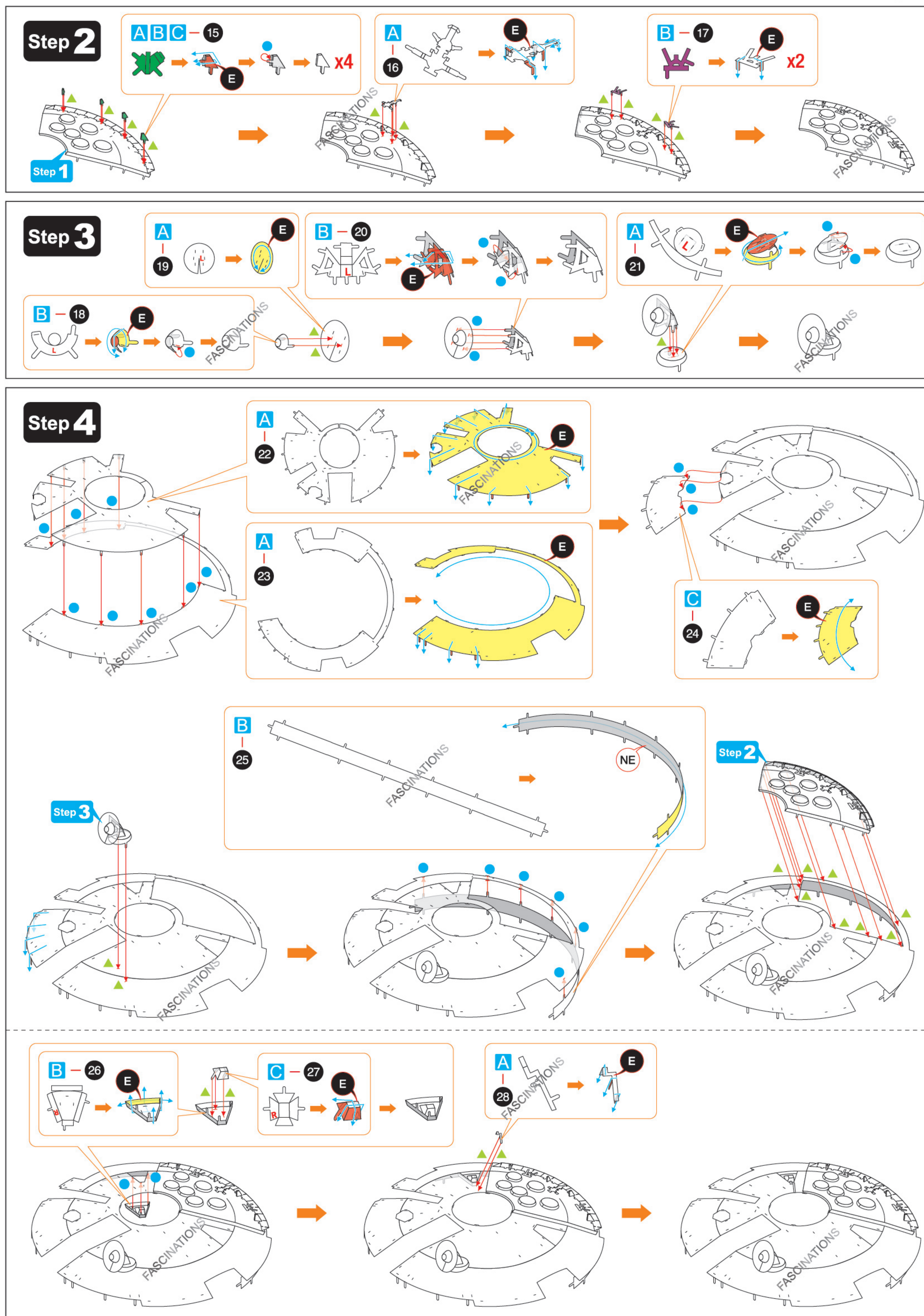
## ASSEMBLY STEPS

### Step 1



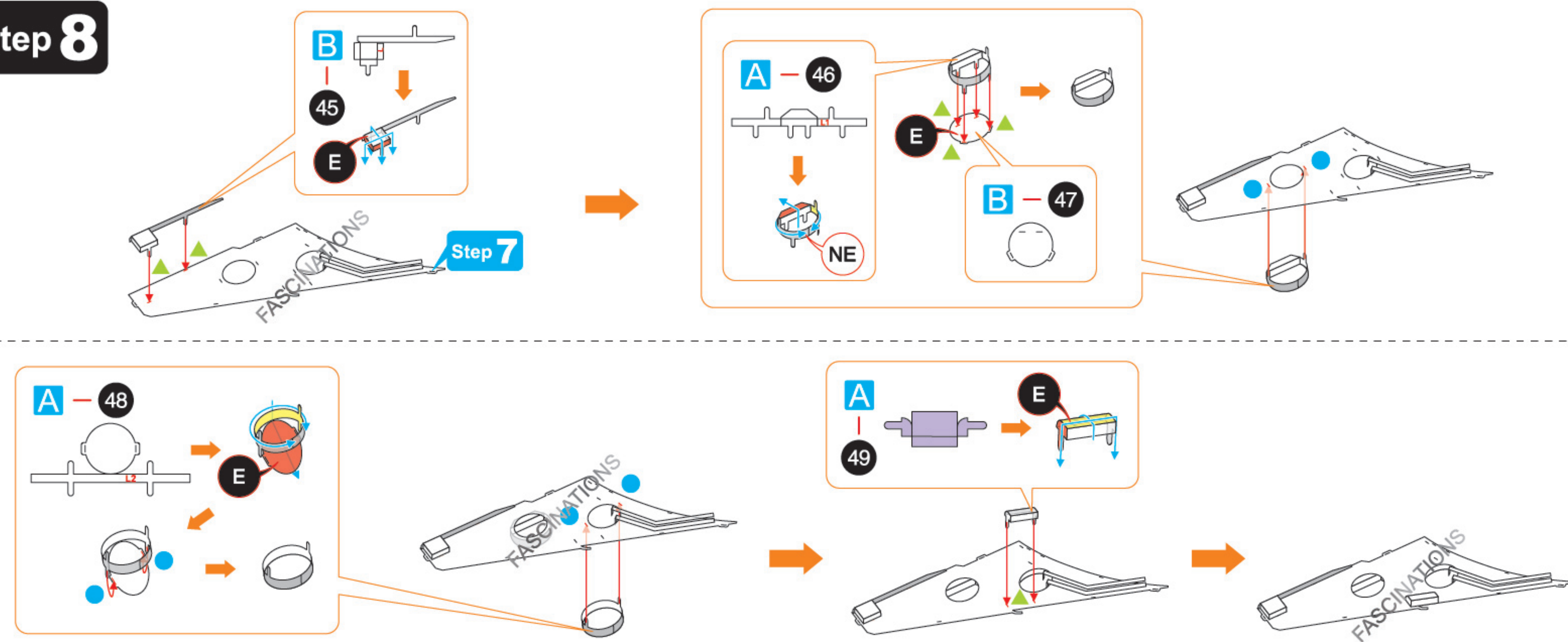
In order to avoid possible injury from sharp edges, please carefully  
discard the metal sheets after parts have been removed.



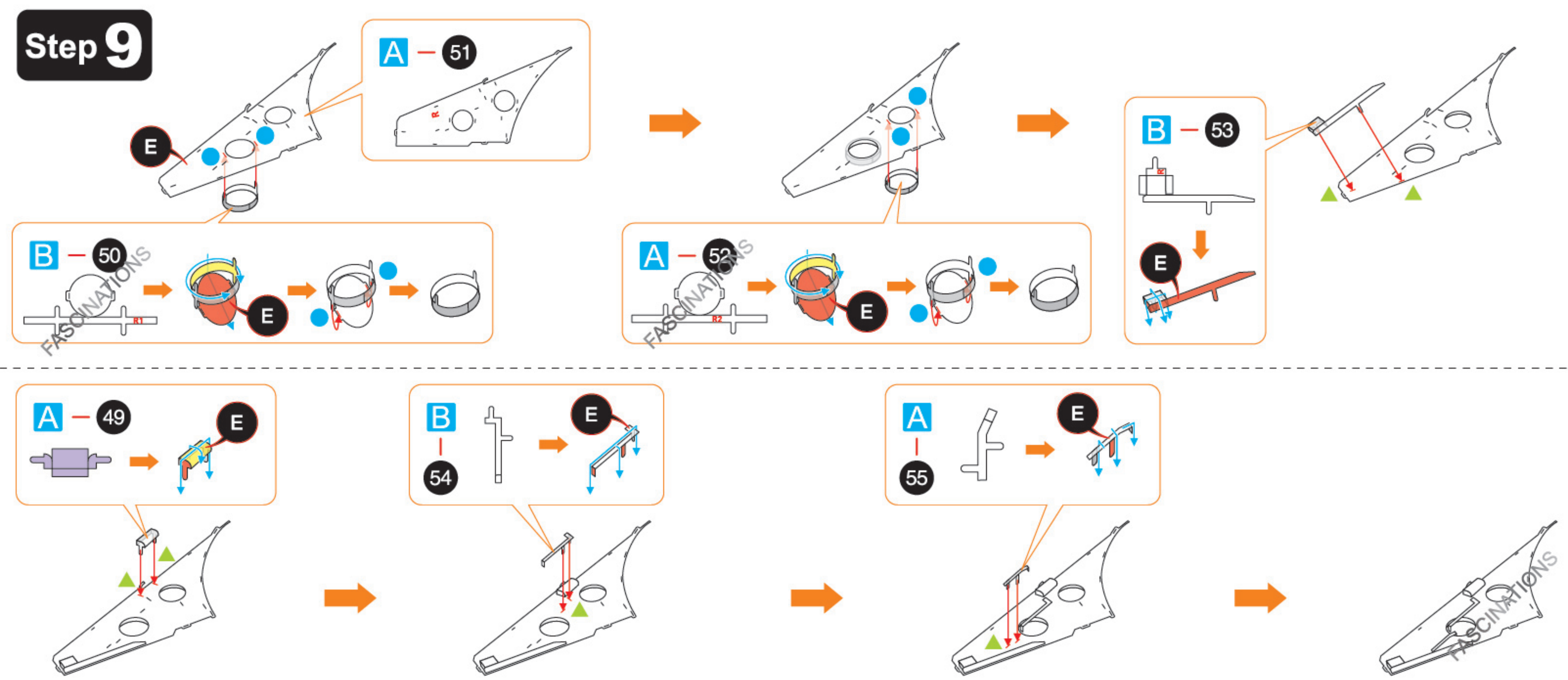




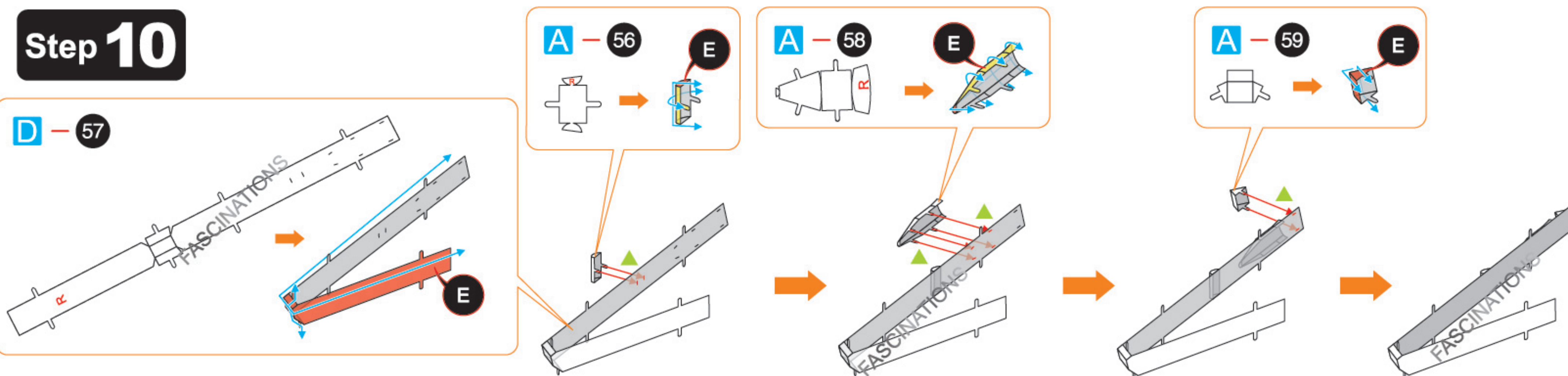
## Step 8



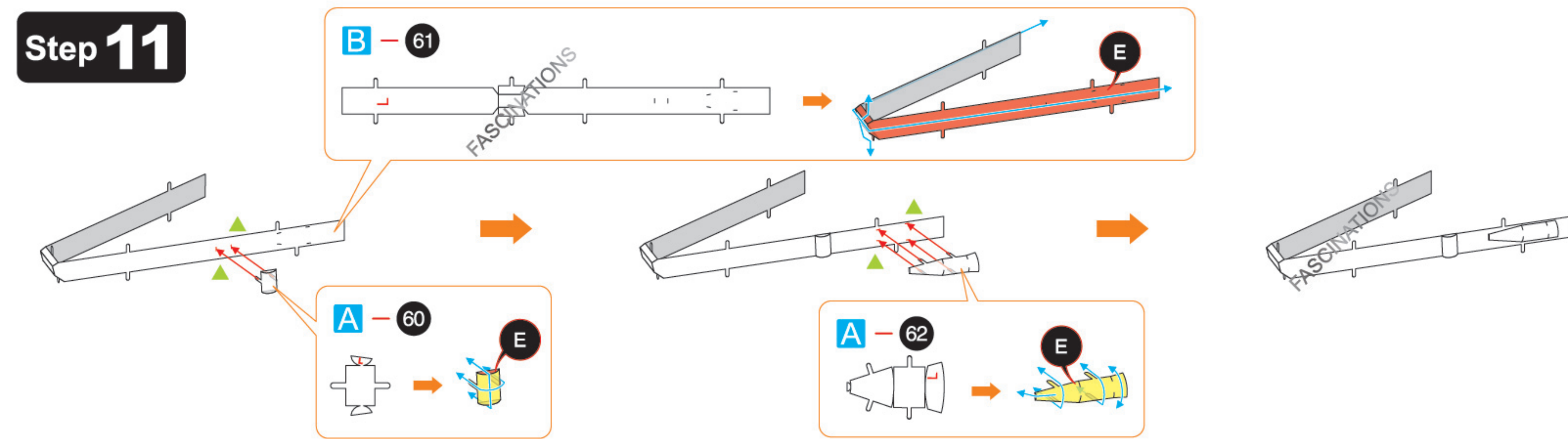
## Step 9



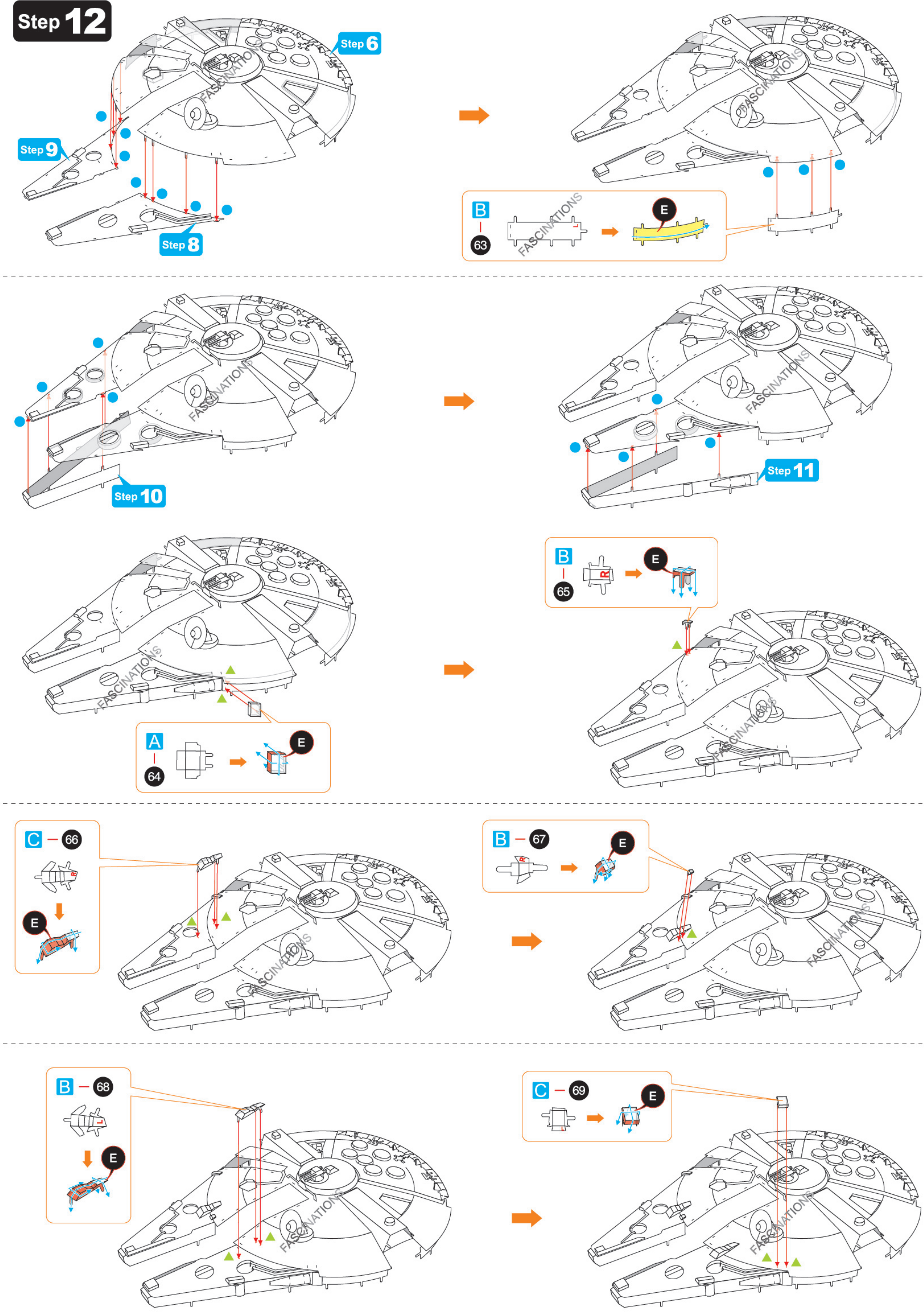
## Step 10



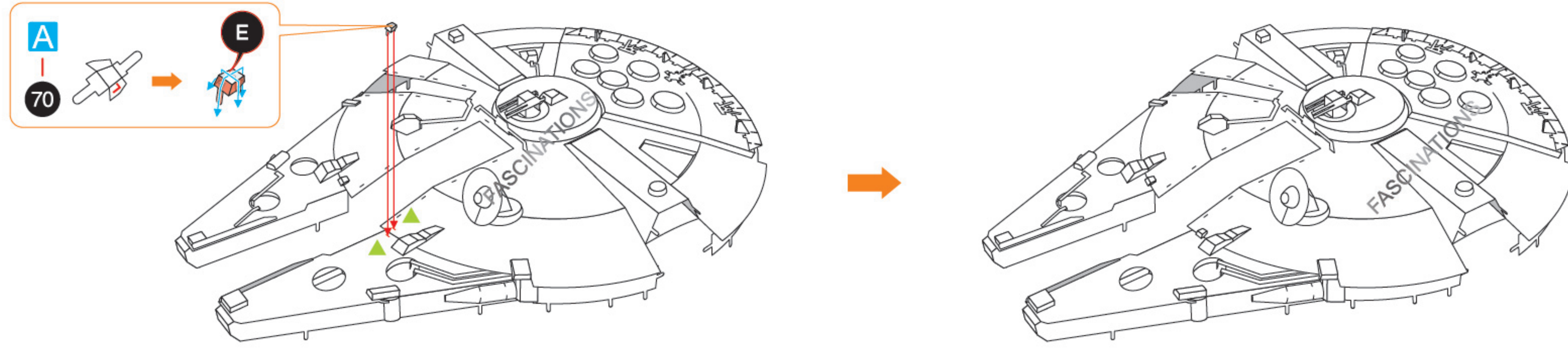
## Step 11



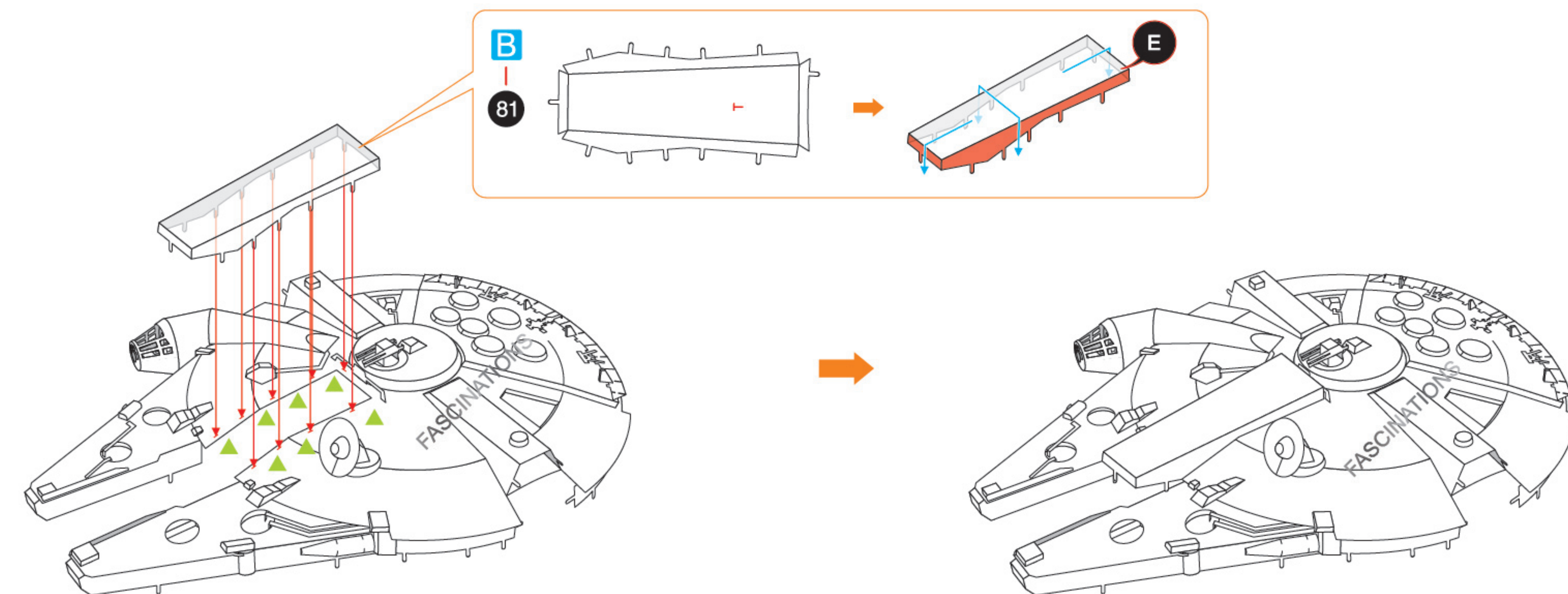
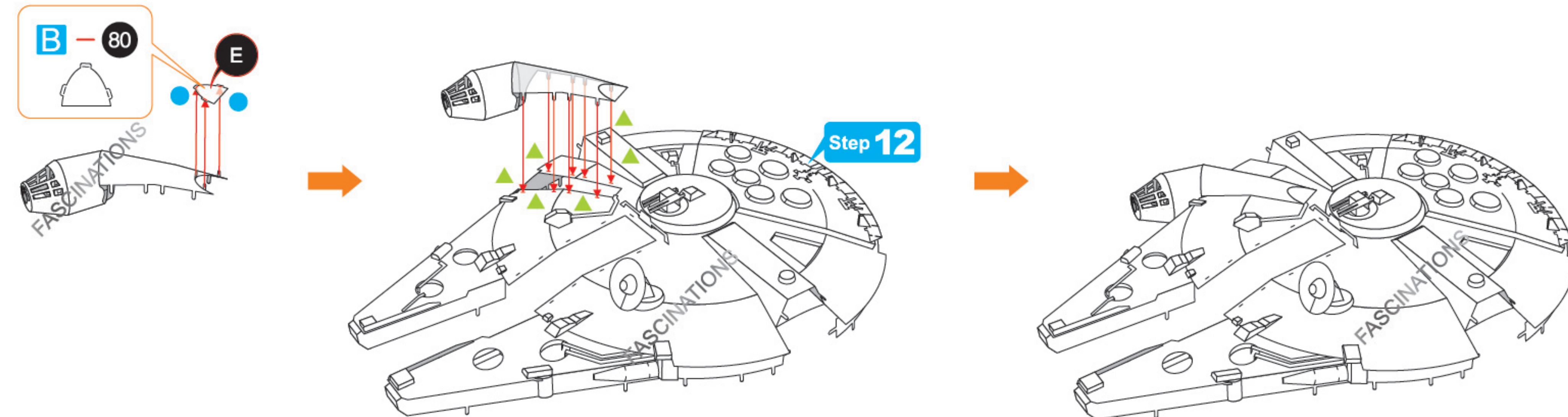
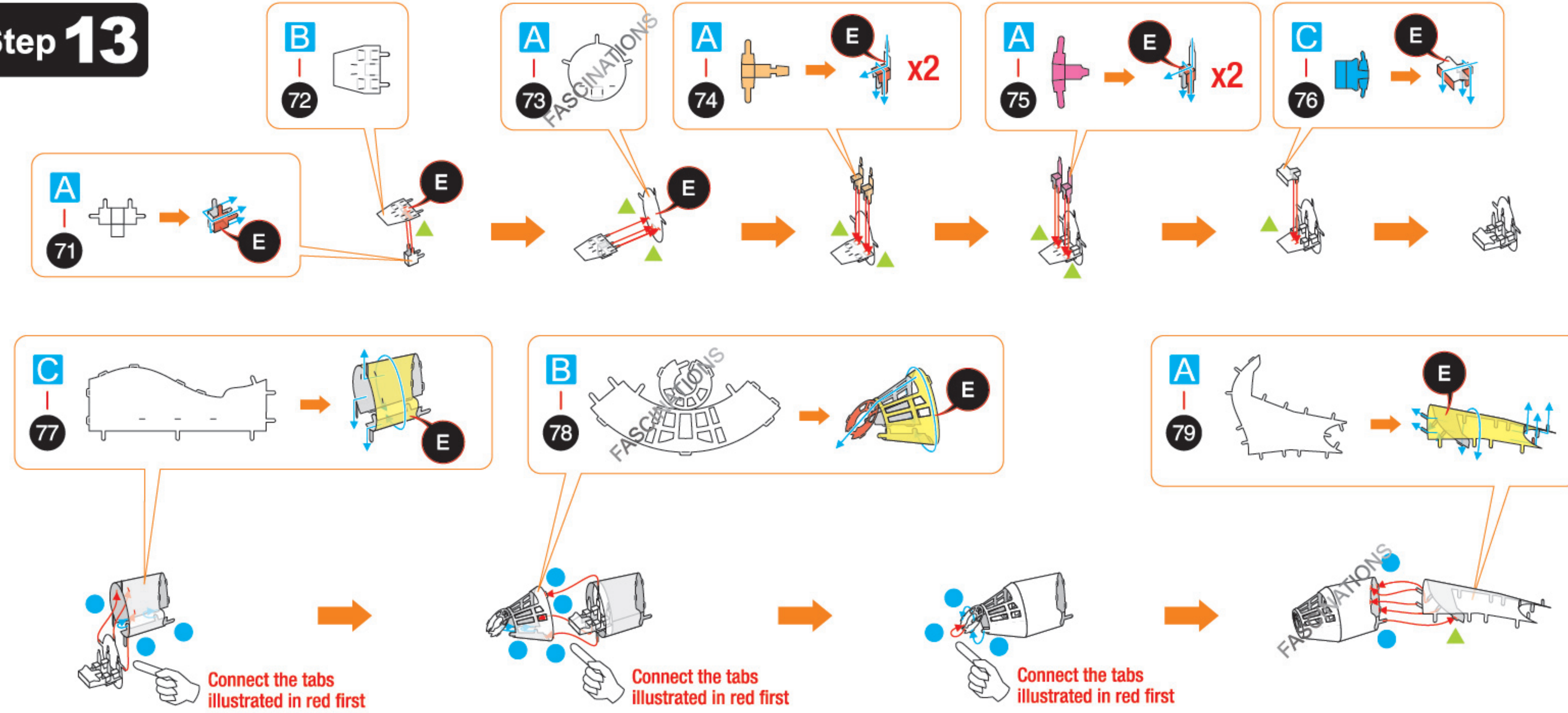
## Step 12



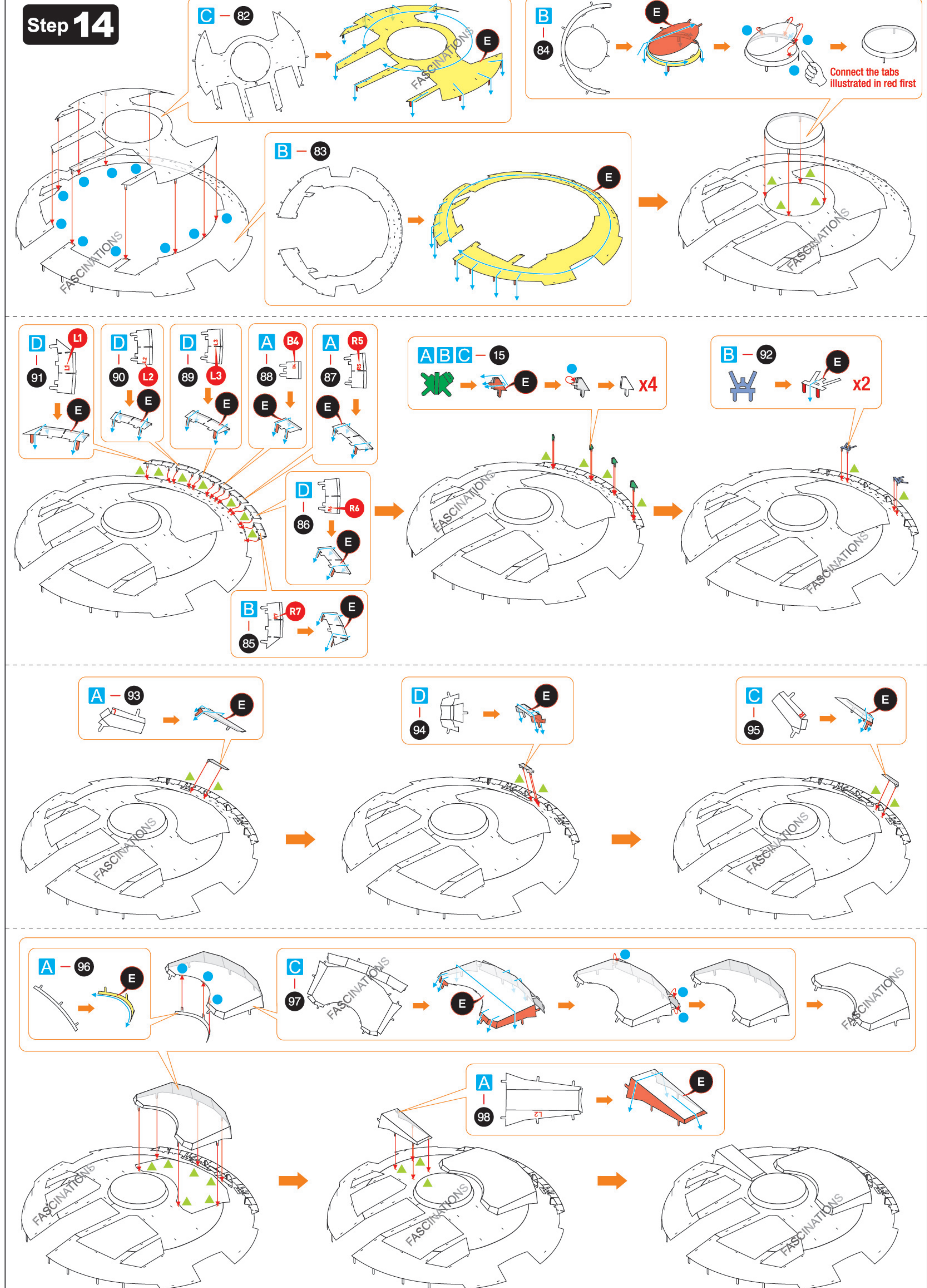




## Step 13

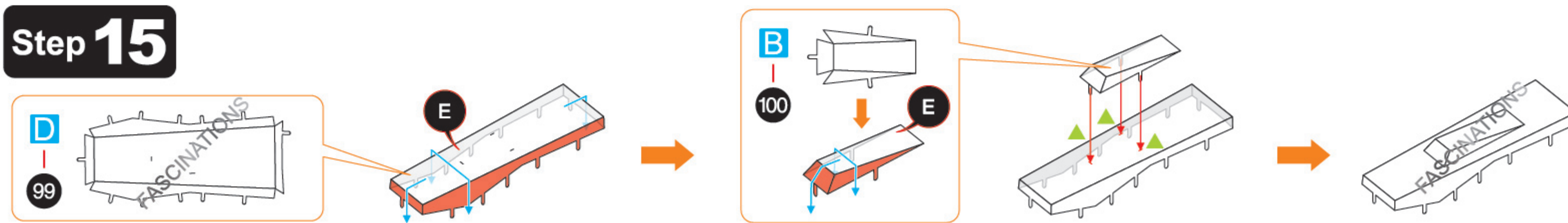


## Step 14

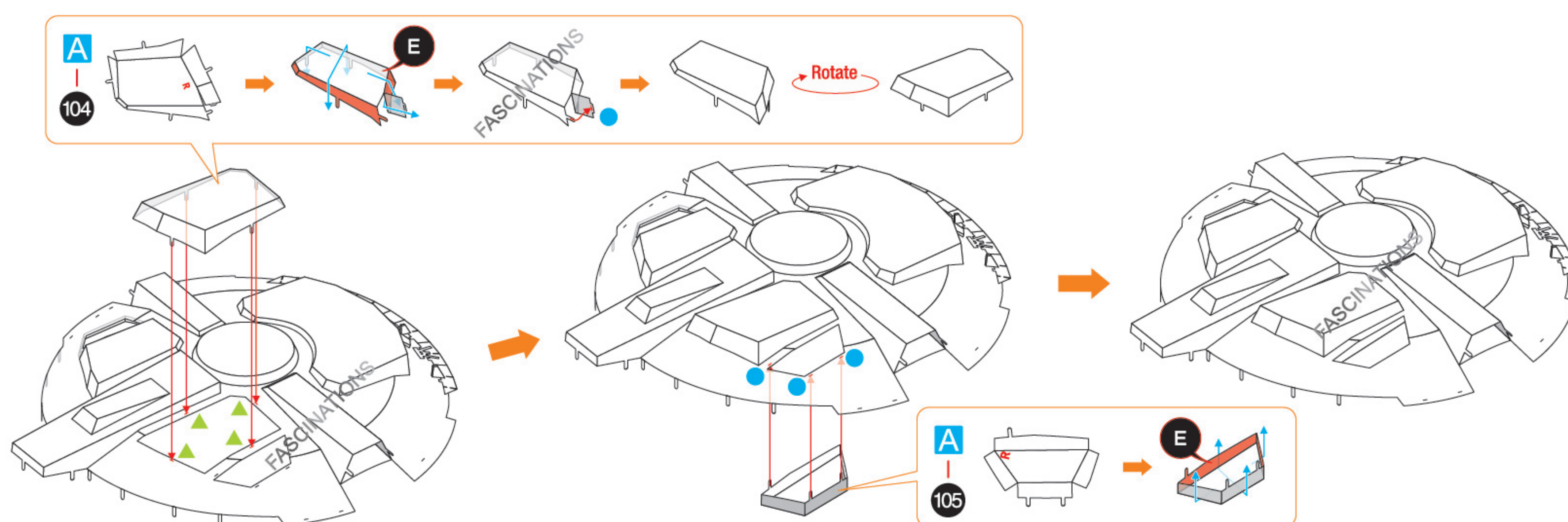
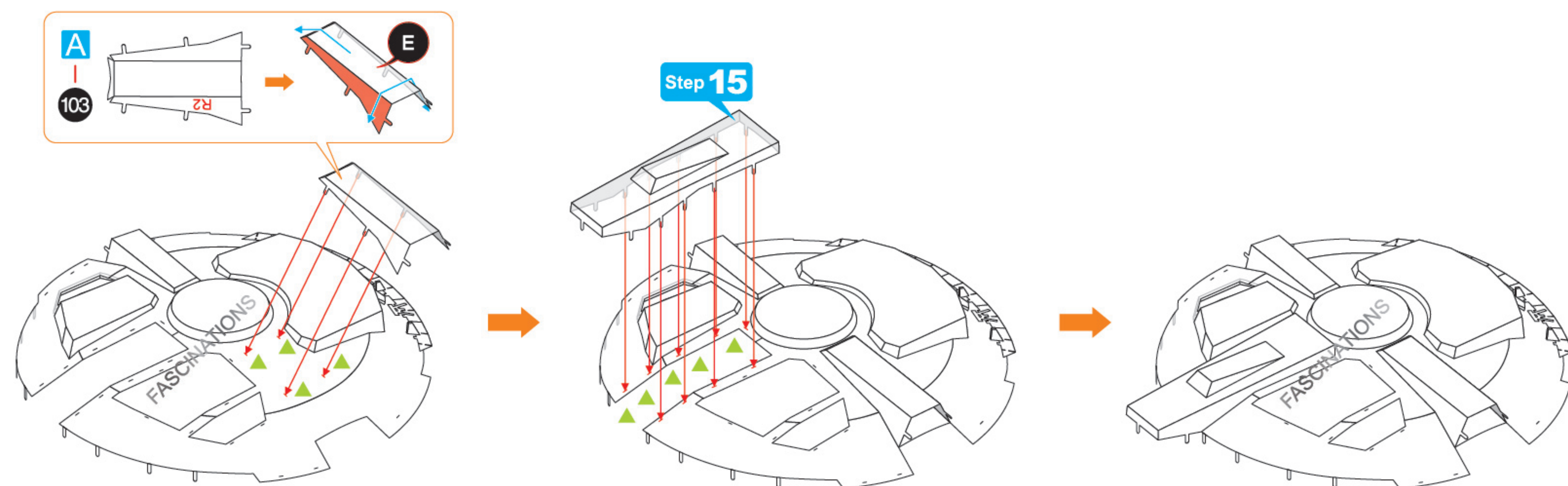
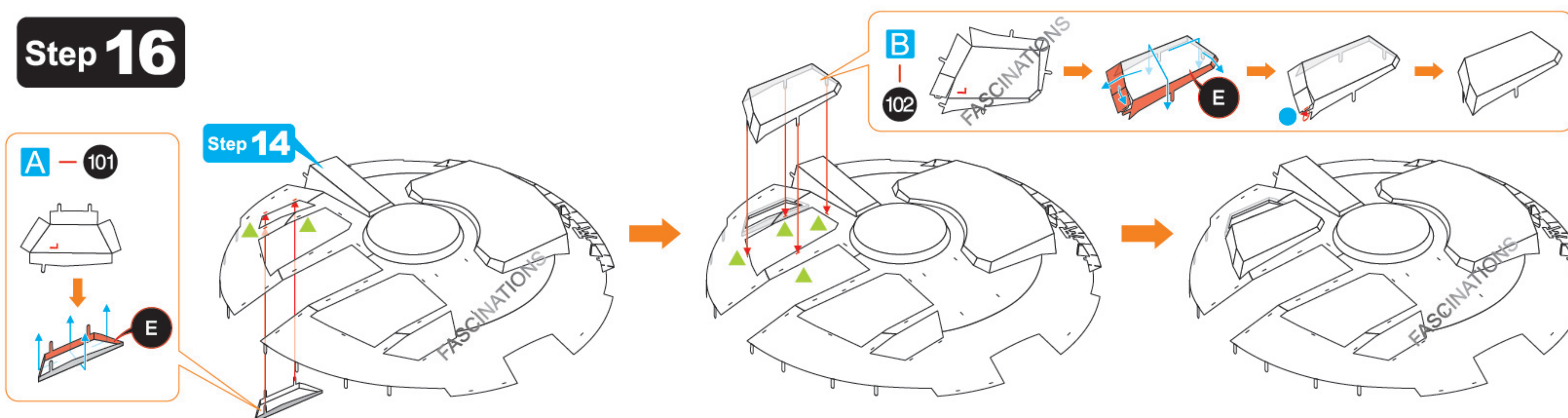




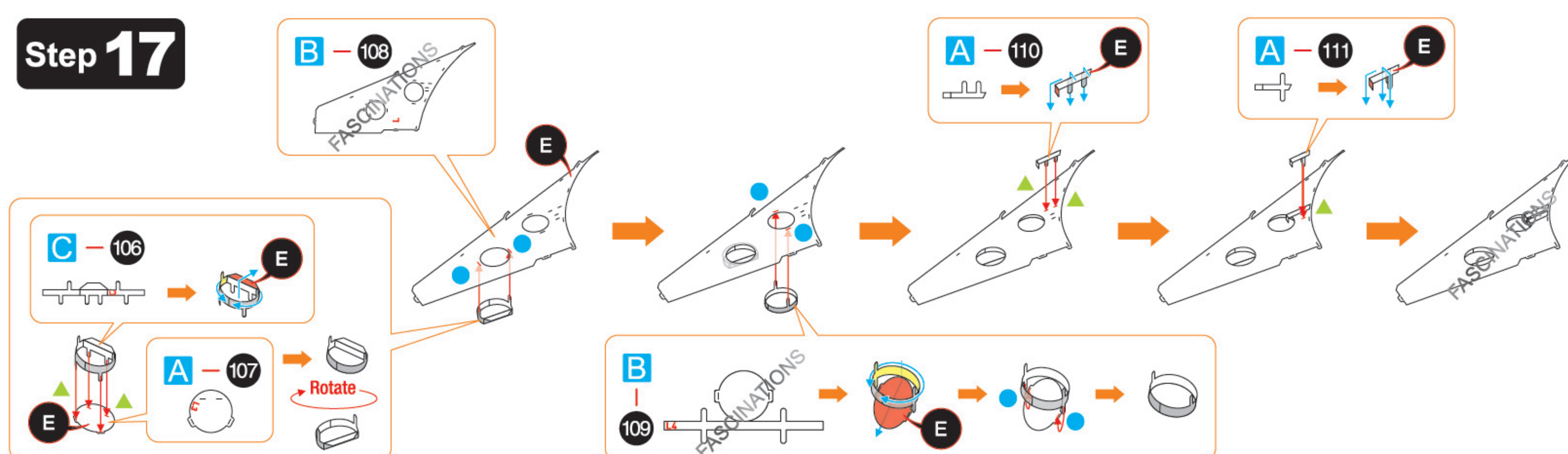
## Step 15



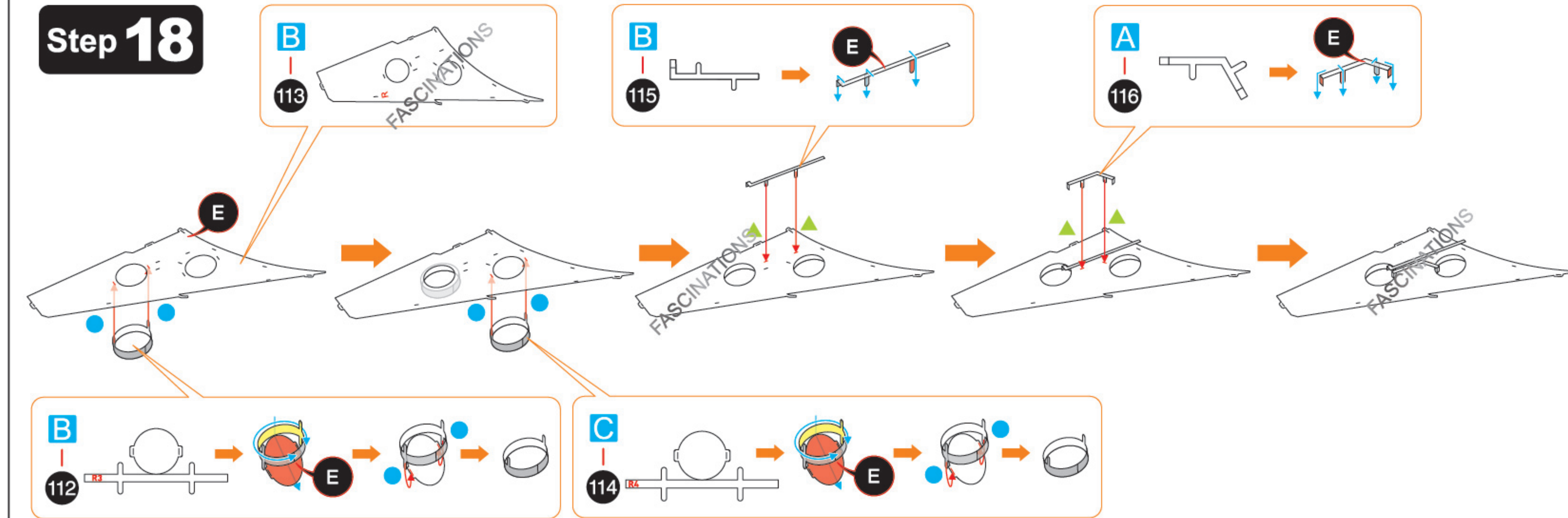
## Step 16



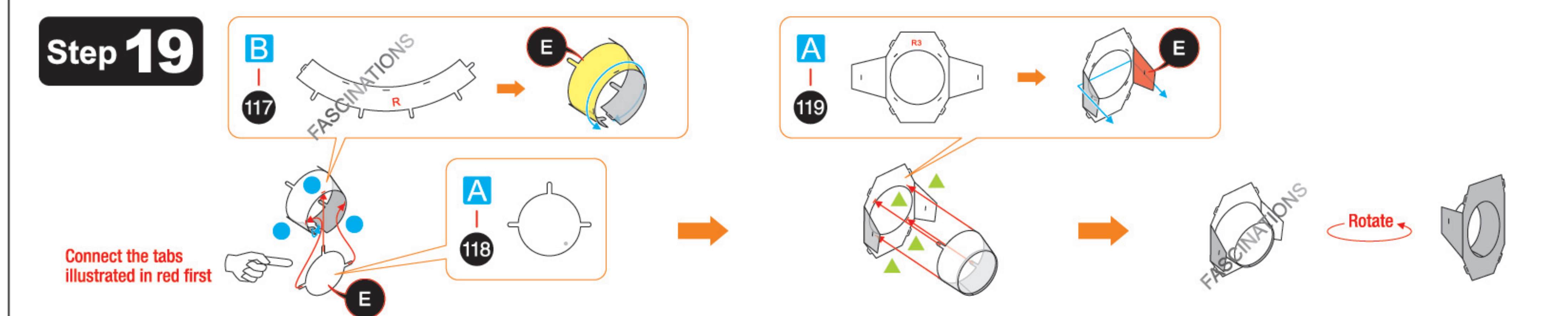
## Step 17



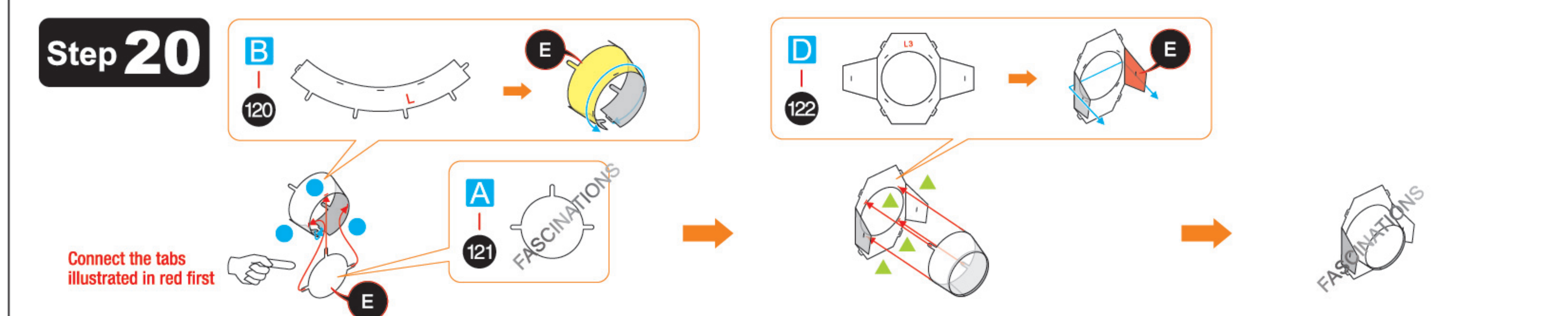
## Step 18



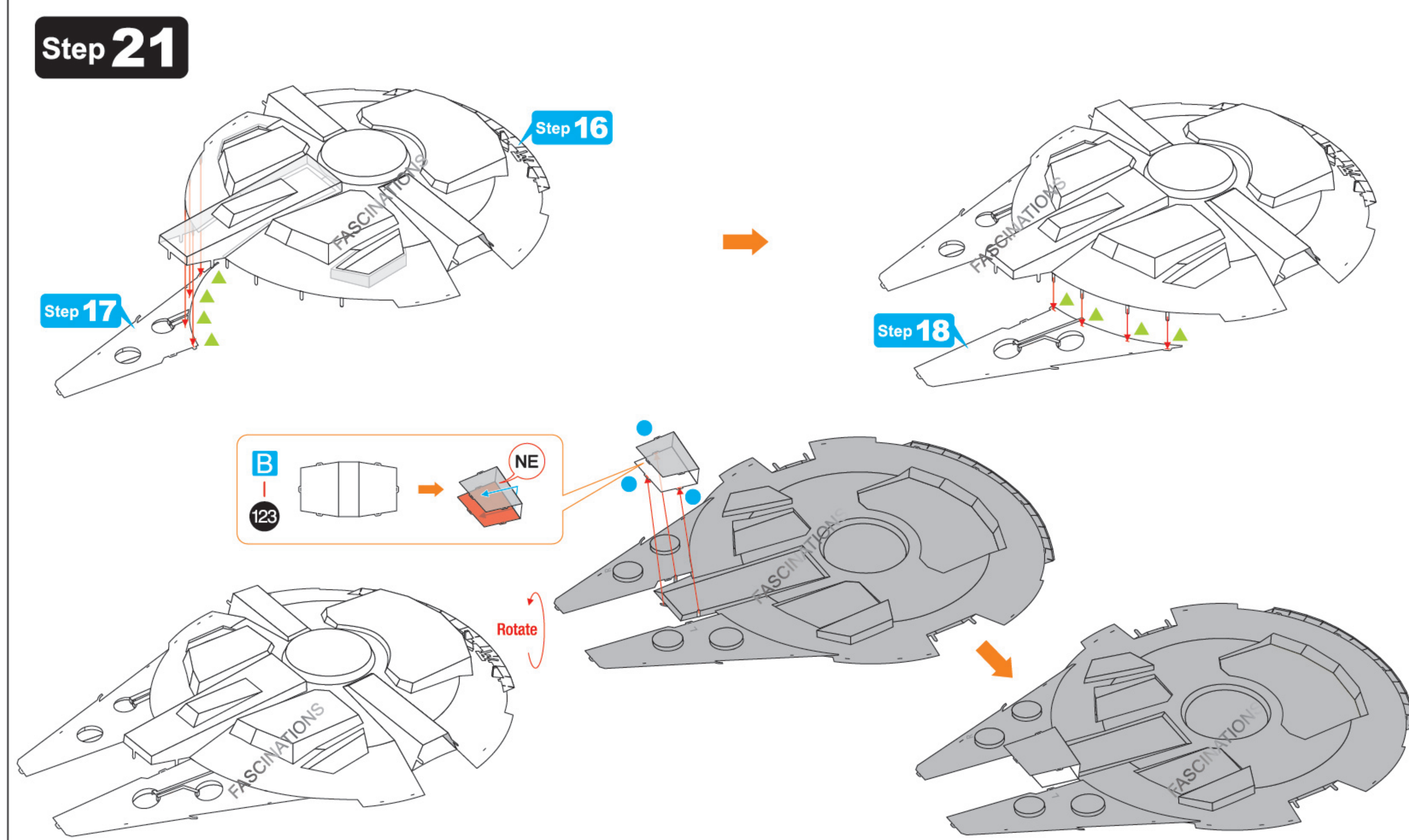
## Step 19



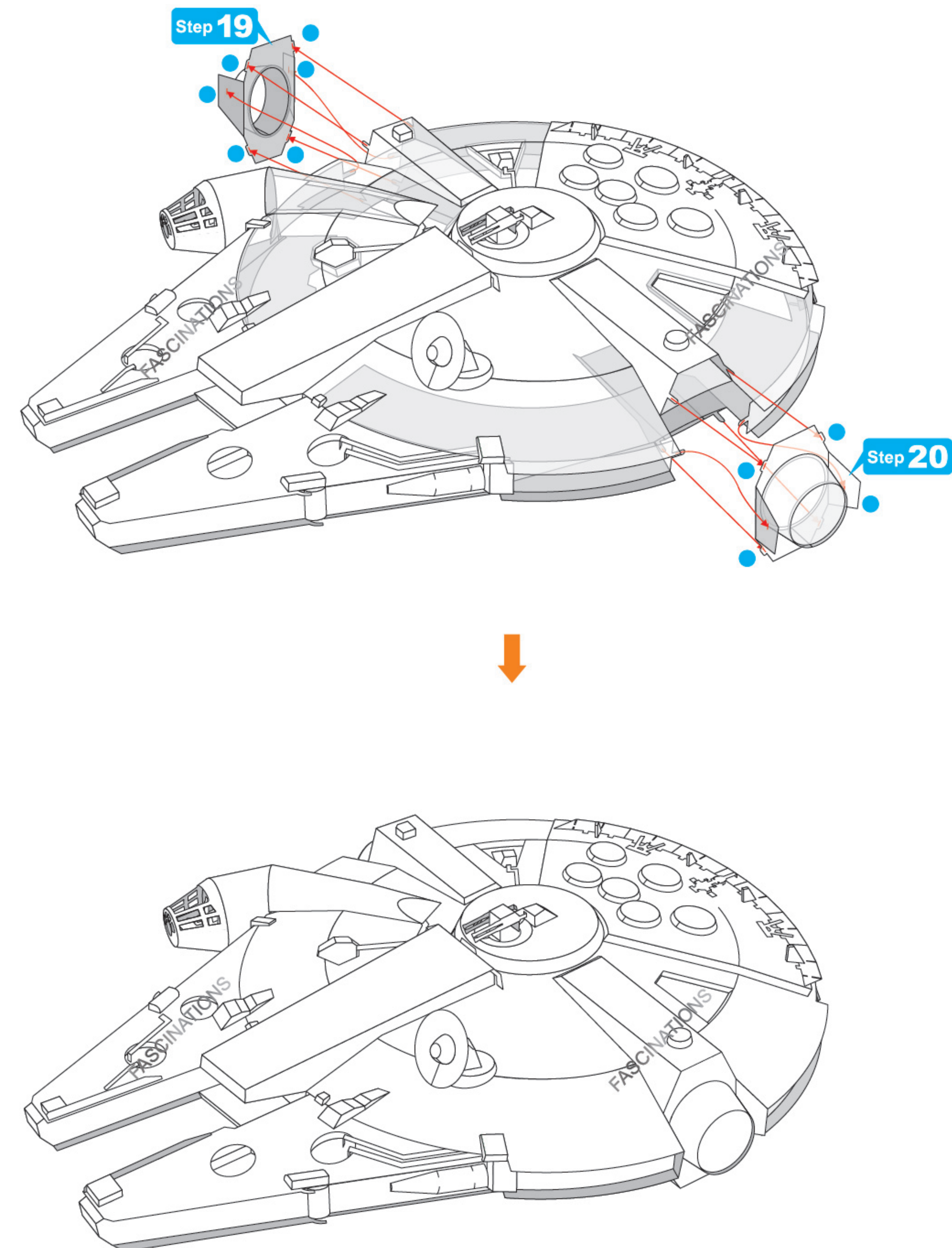
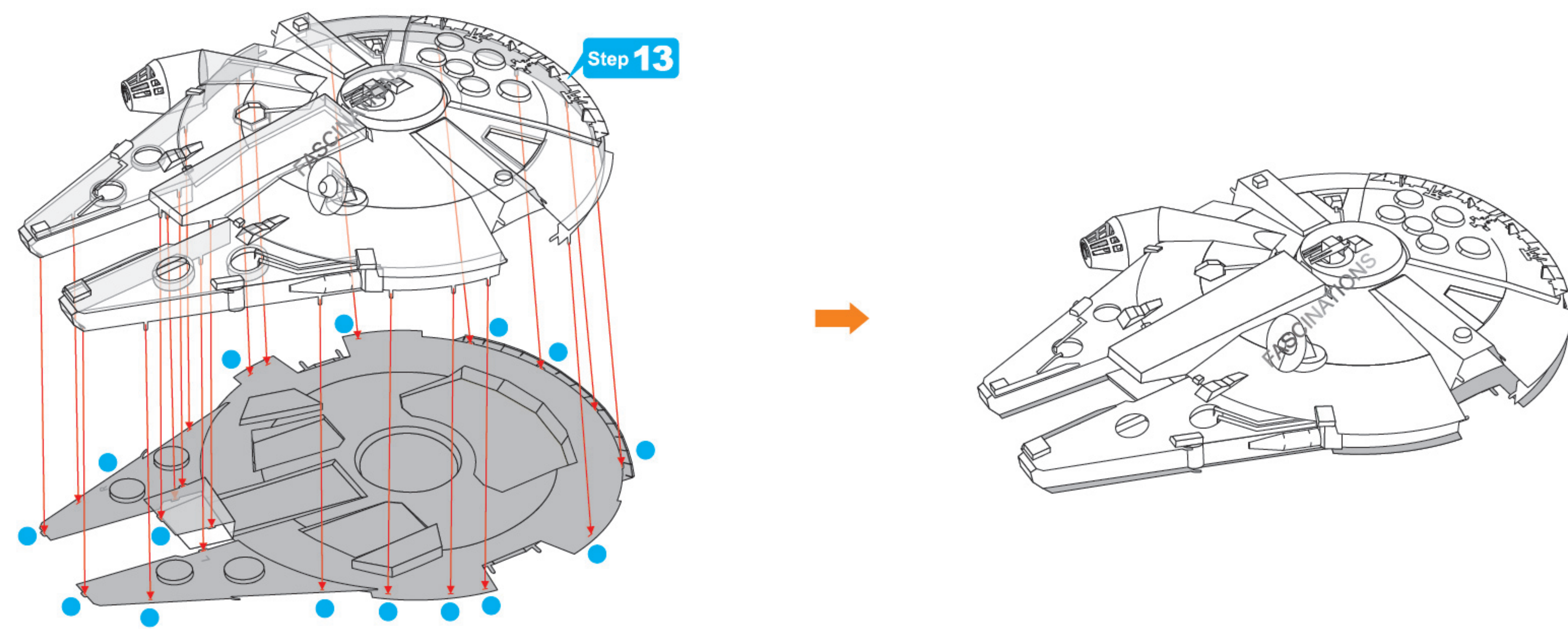
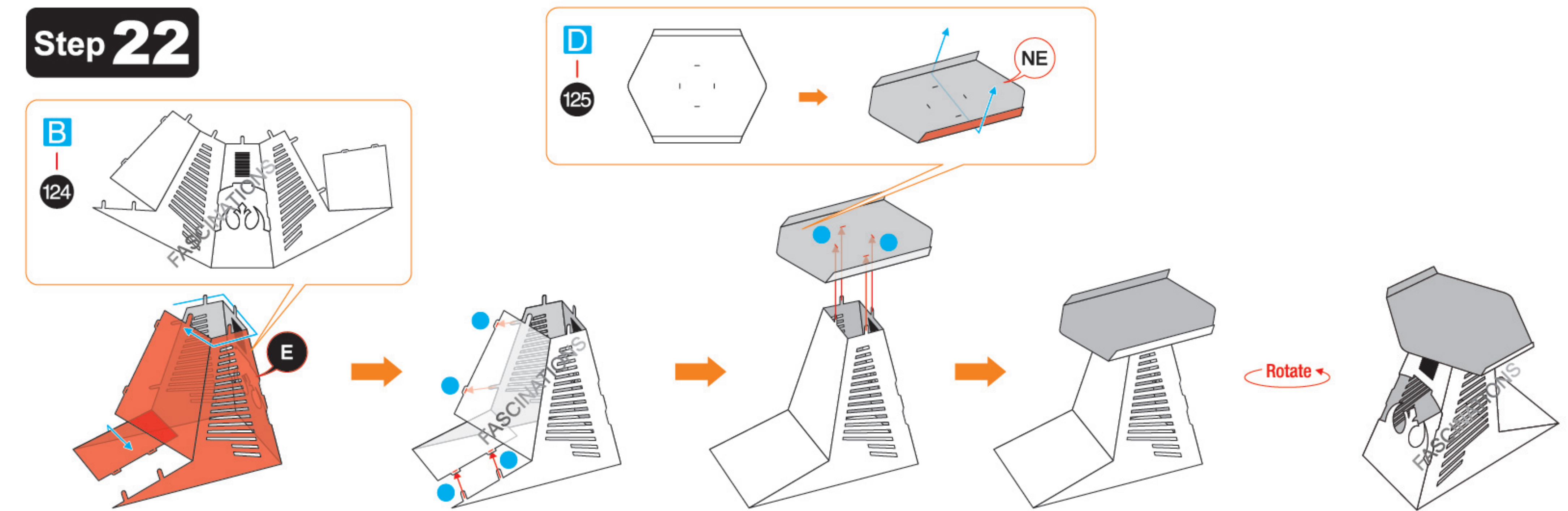
## Step 20



## Step 21





**Step 22****Step 23**