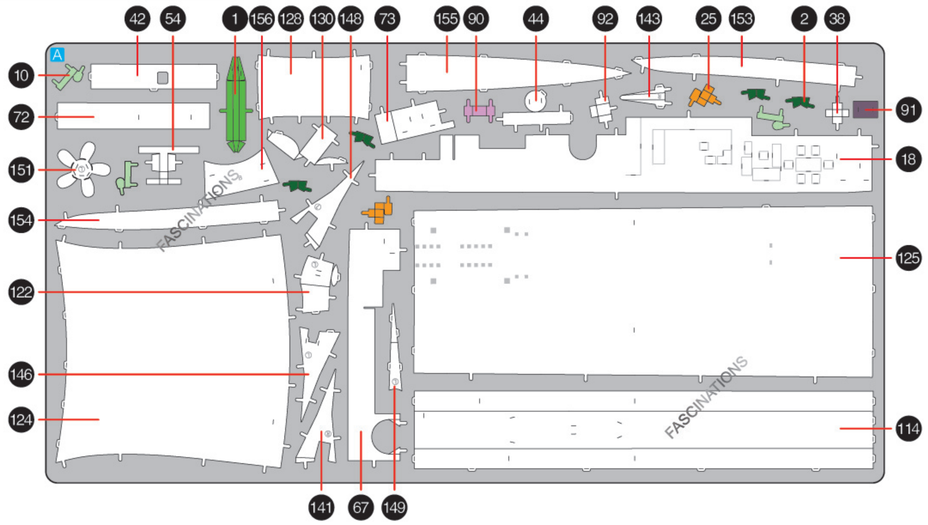
Go to www.metalearth.com/360/PS2023 to see the zoomable PDF version of this instruction sheet

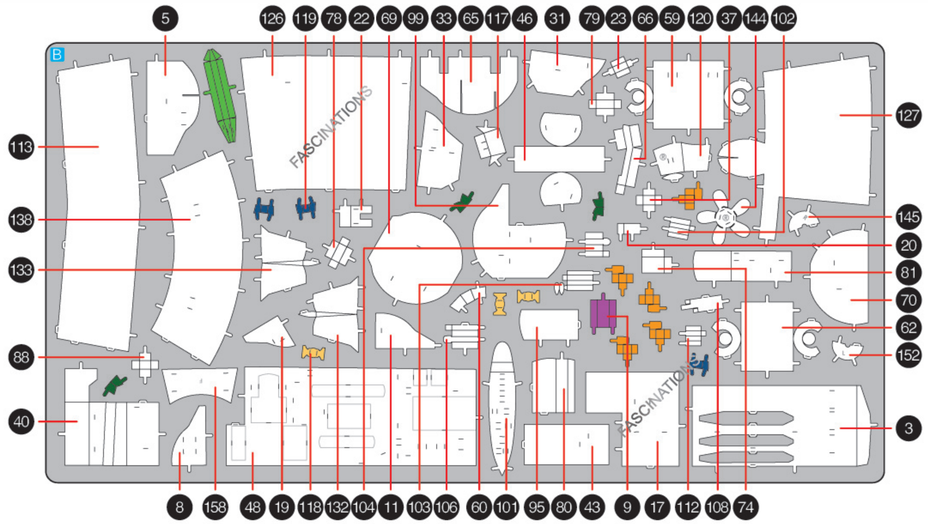
METAL SHEETS

Parts with same color are duplicates

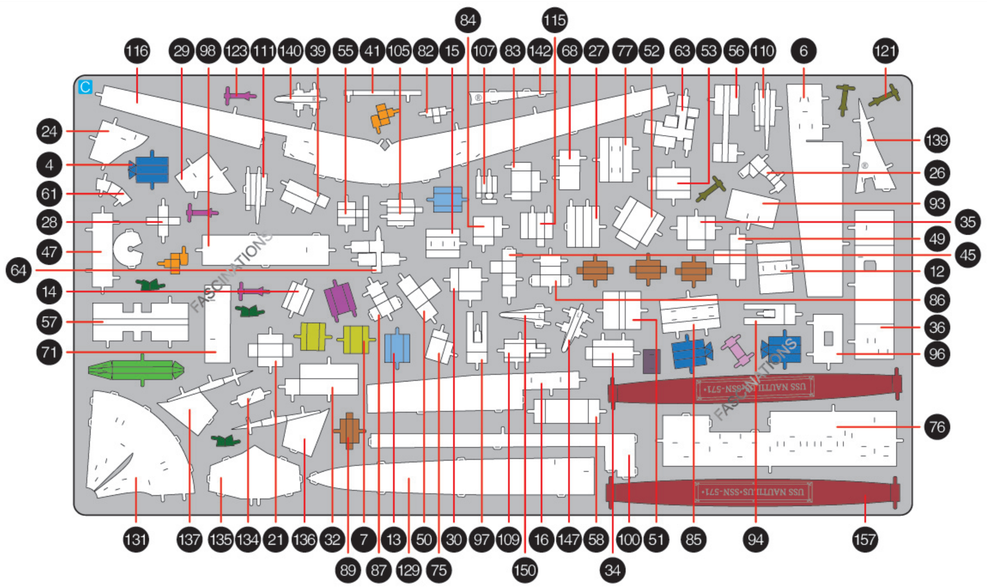
A



B



C

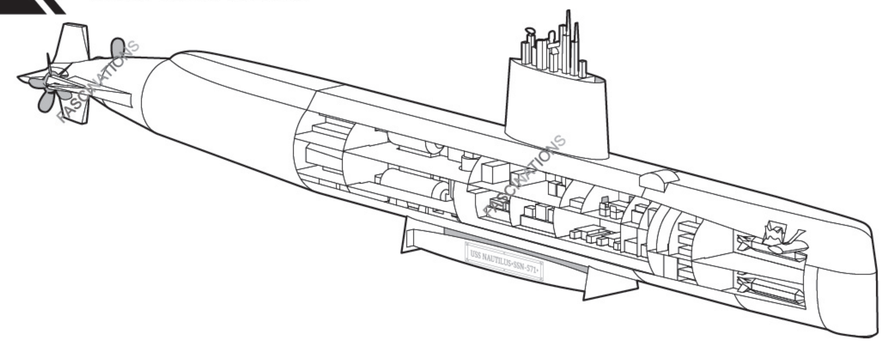


Metal Earth® Premium Series

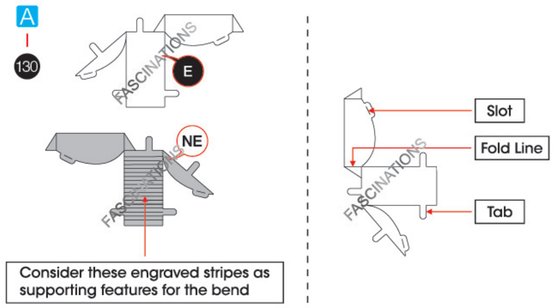
360° view

It is highly recommended that you visit
www.metalearth.com/360/PS2023
to see the completed model before assembling your own

PS2023 USS NAUTILUS



TO CREATE THE BEST CONNECTIONS



In order to avoid possible injury from sharp edges, please carefully discard the metal sheets after parts have been removed.

Legends:

- E — Engraved/ Color side
- NE — Non - engraved/ Silver side
- Attention point
- Insert tab and bend 90 degrees
- Insert tab and twist 90 degrees

Assembly tip:

If needed, slightly twist tabs to hold parts together then untwist and bend them down for a nice finish.

- Yellow areas should be curled
- Red areas should be folded

Recommended tools:

- Wire cutters: helpful for taking parts from the metal sheets.

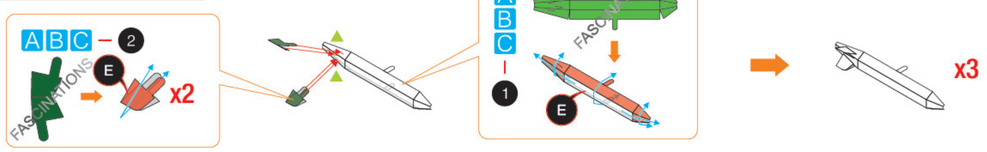


- Tweezers or needle nose pliers: helpful for folding parts, bending and twisting tabs.

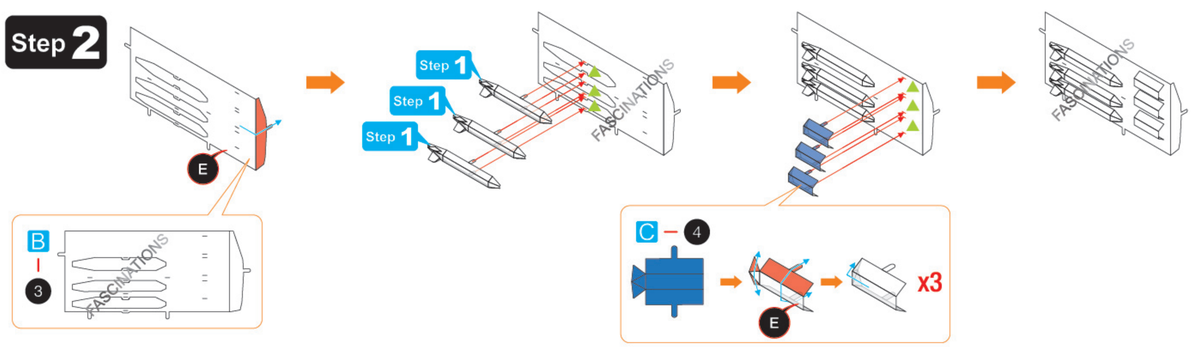


ASSEMBLY STEPS

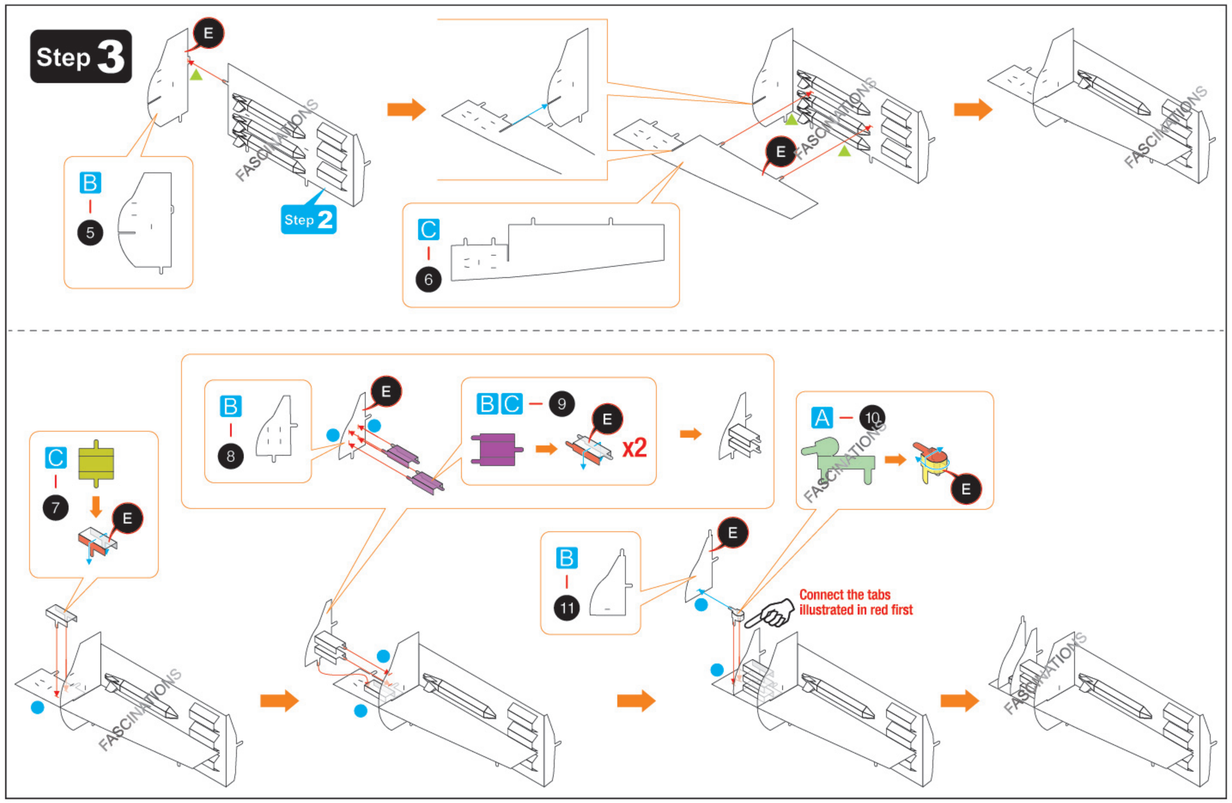
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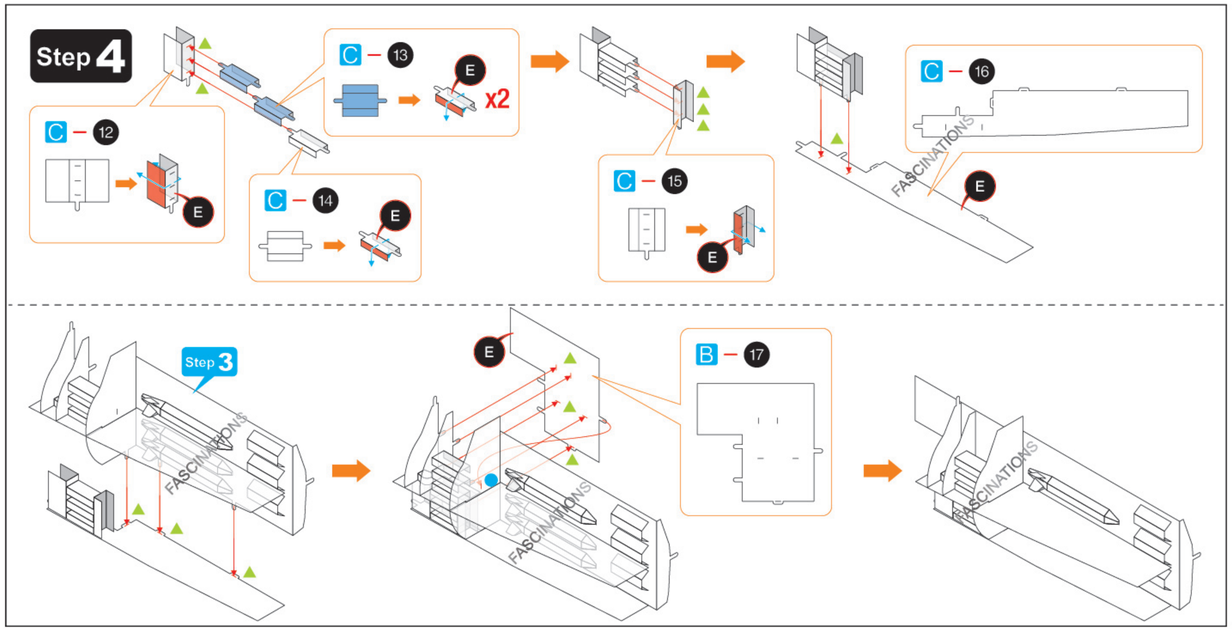
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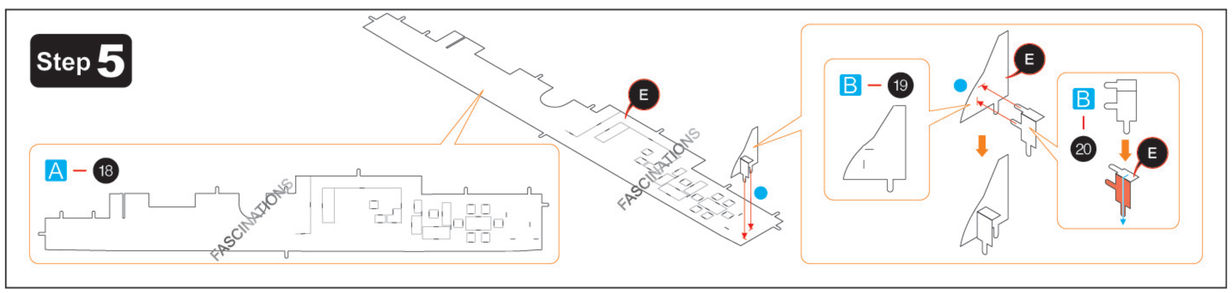
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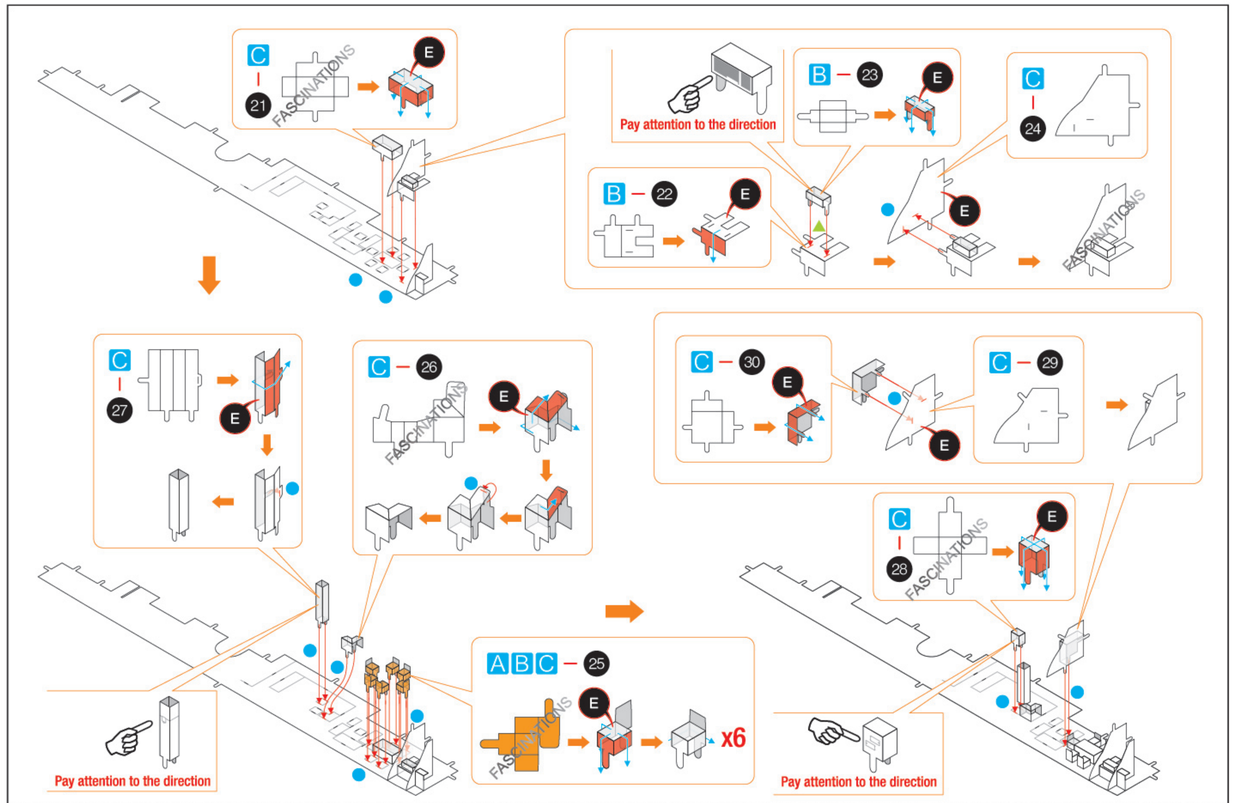


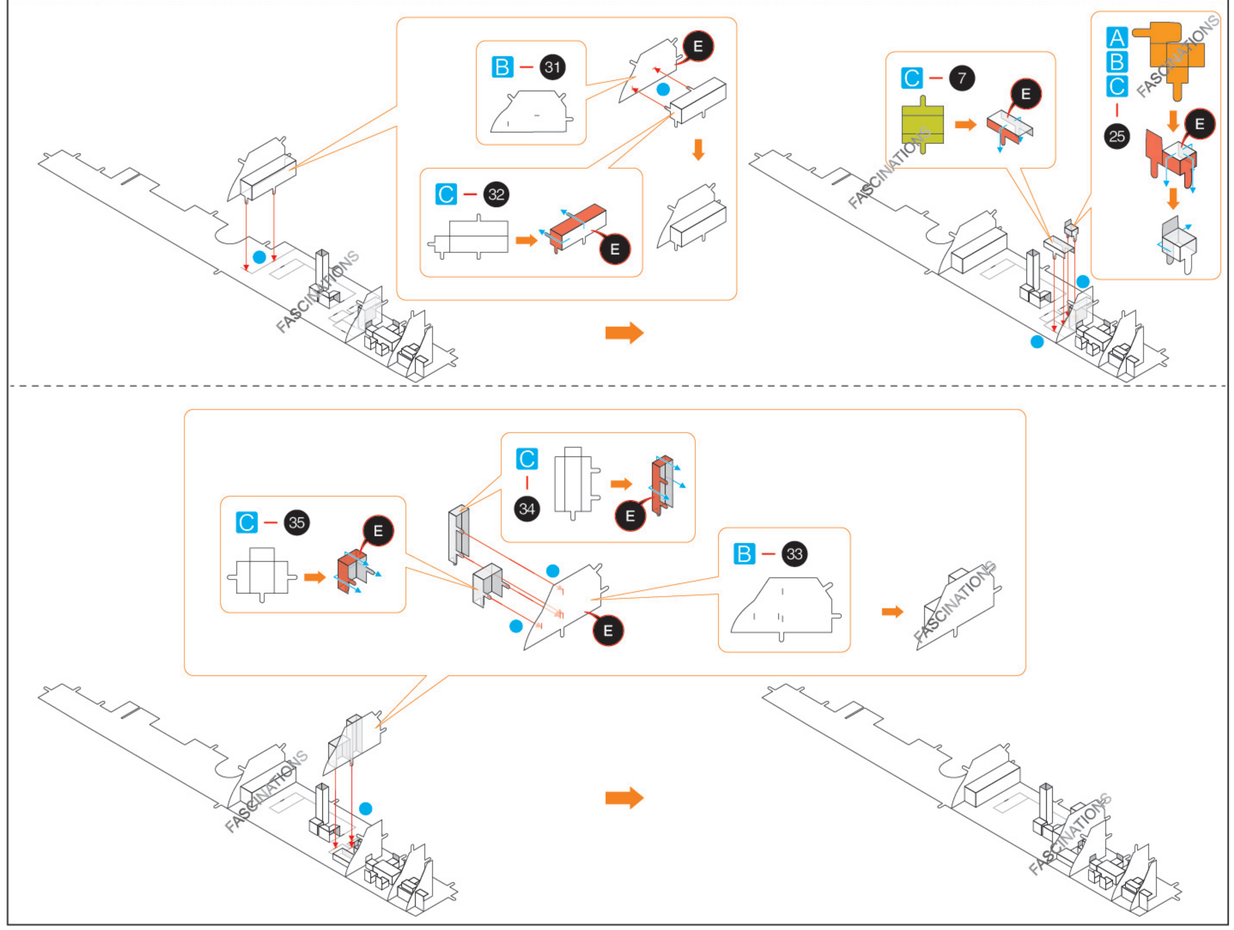
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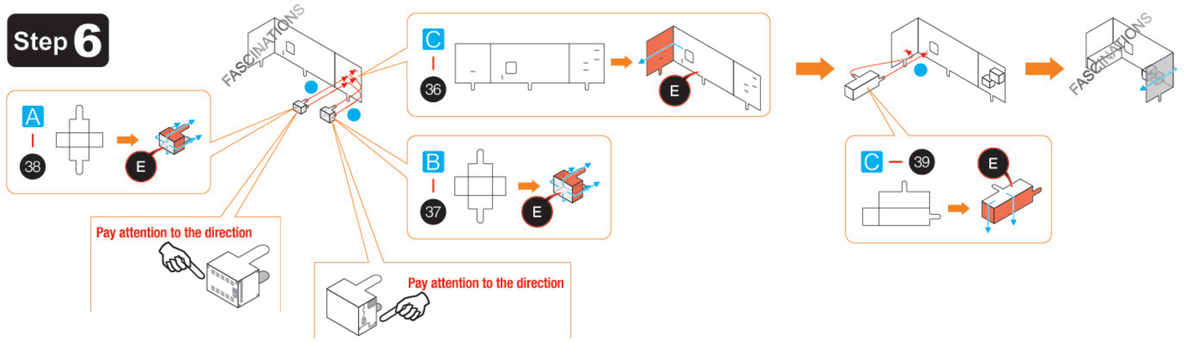
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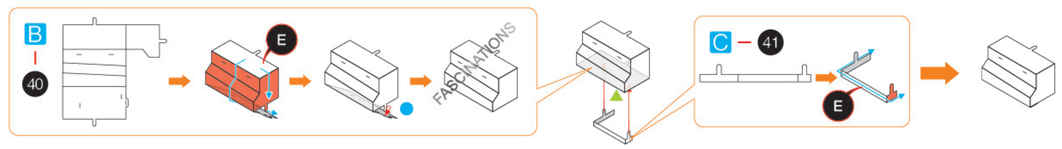




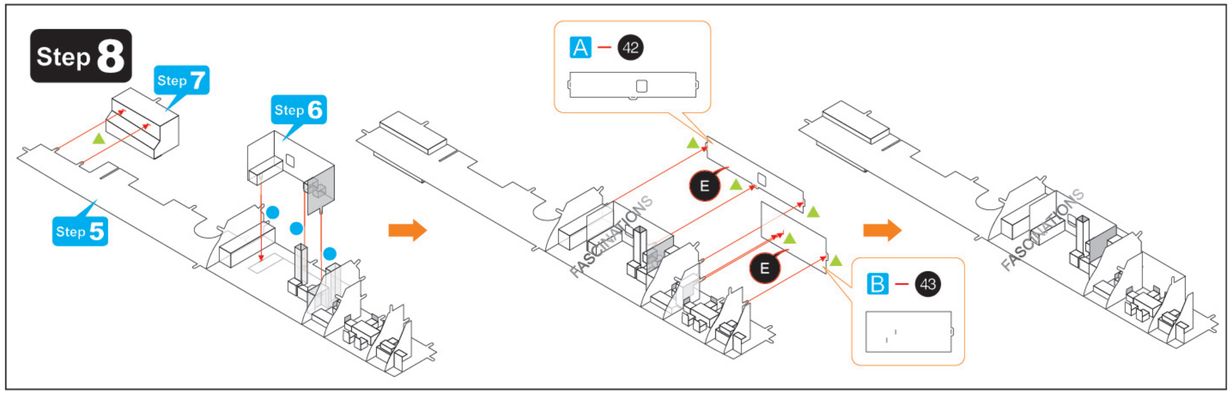
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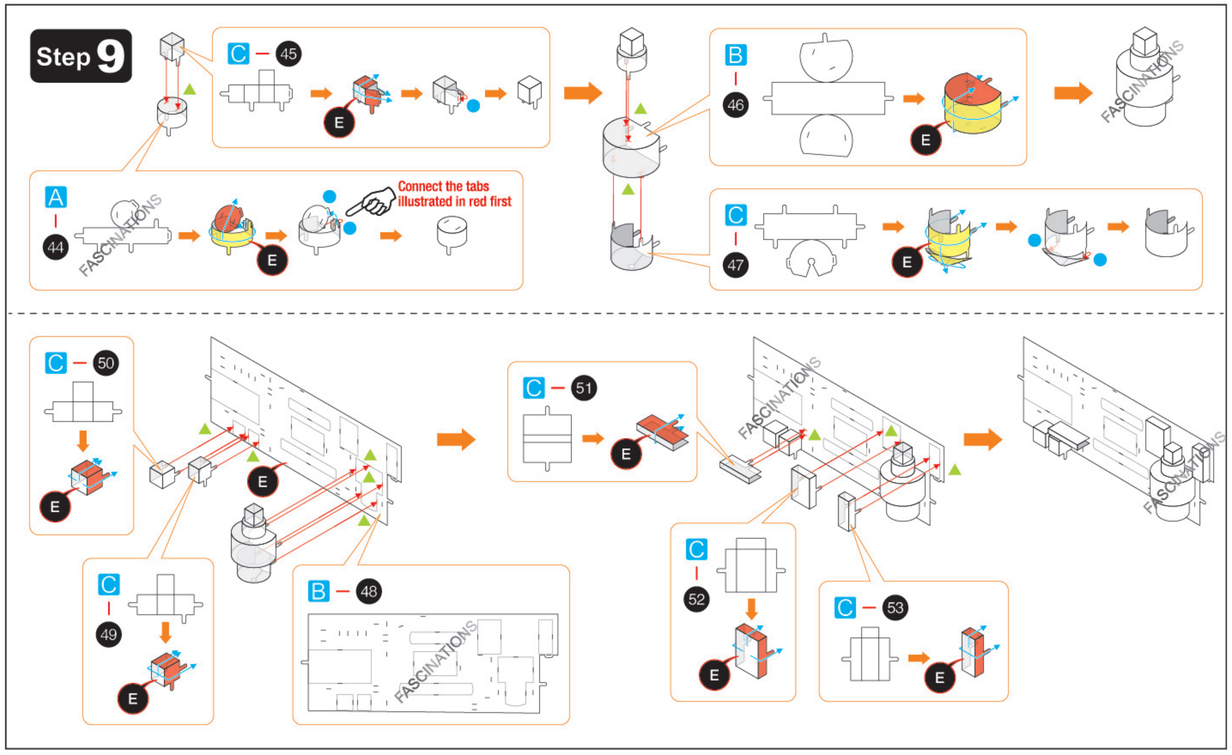
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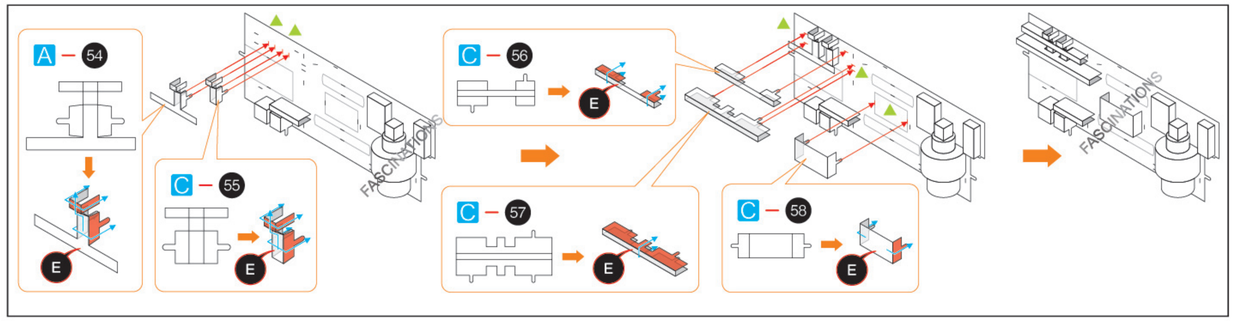


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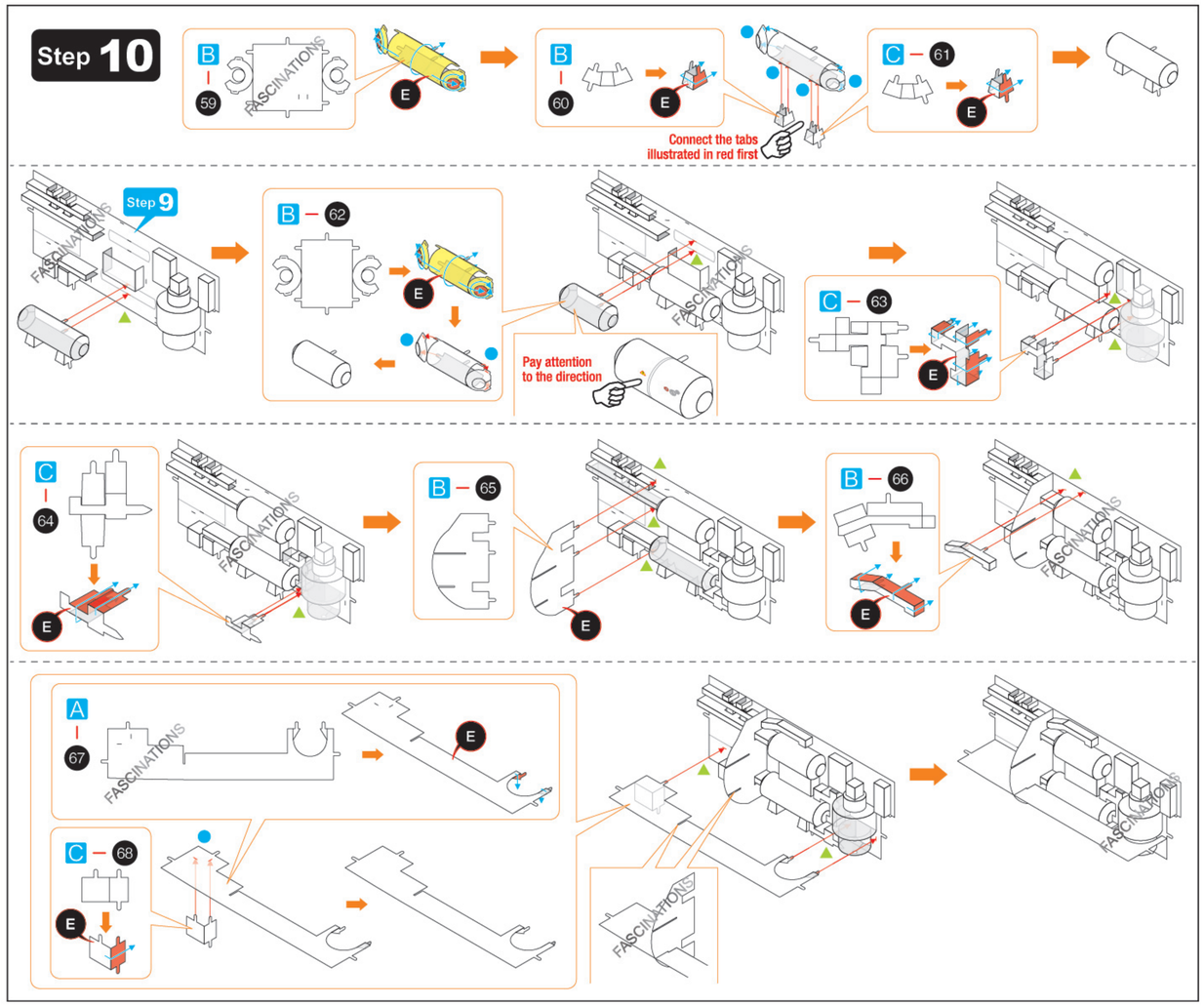


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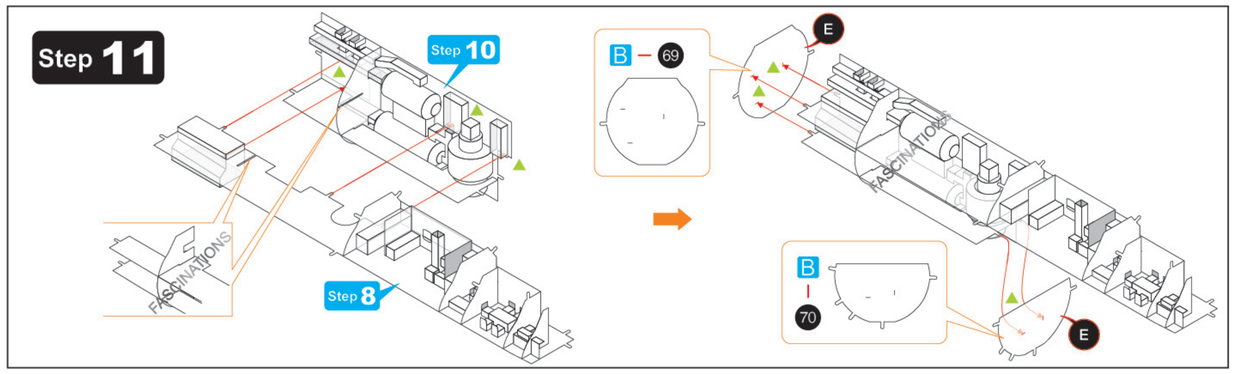


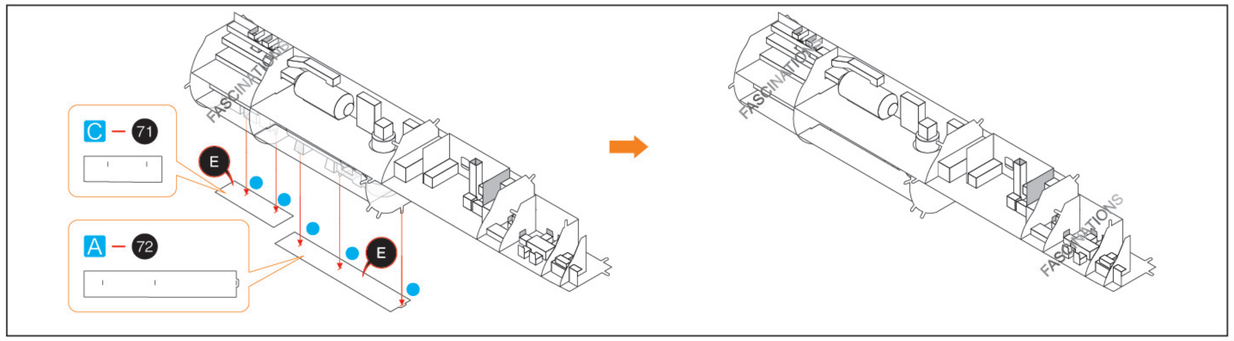


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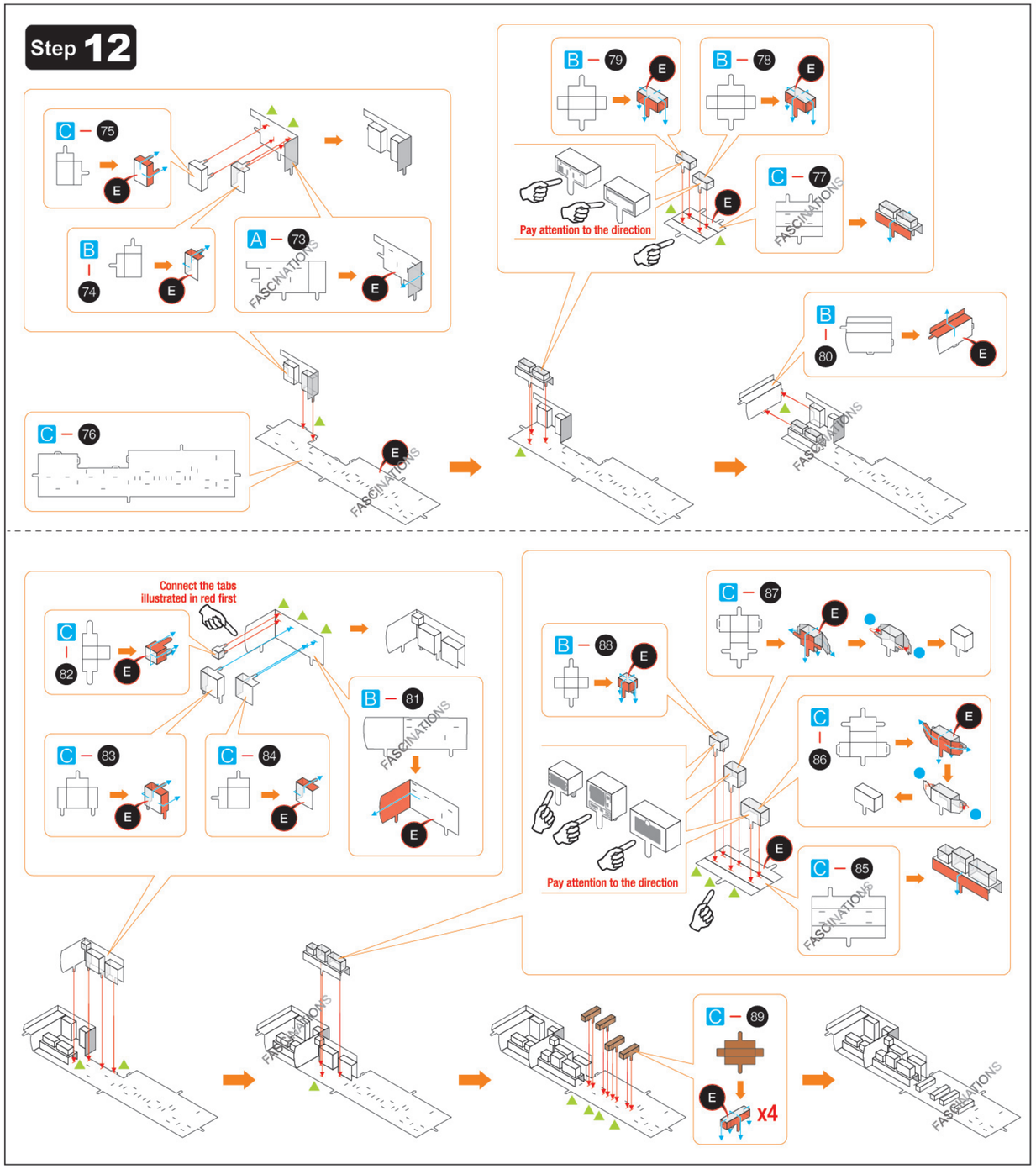


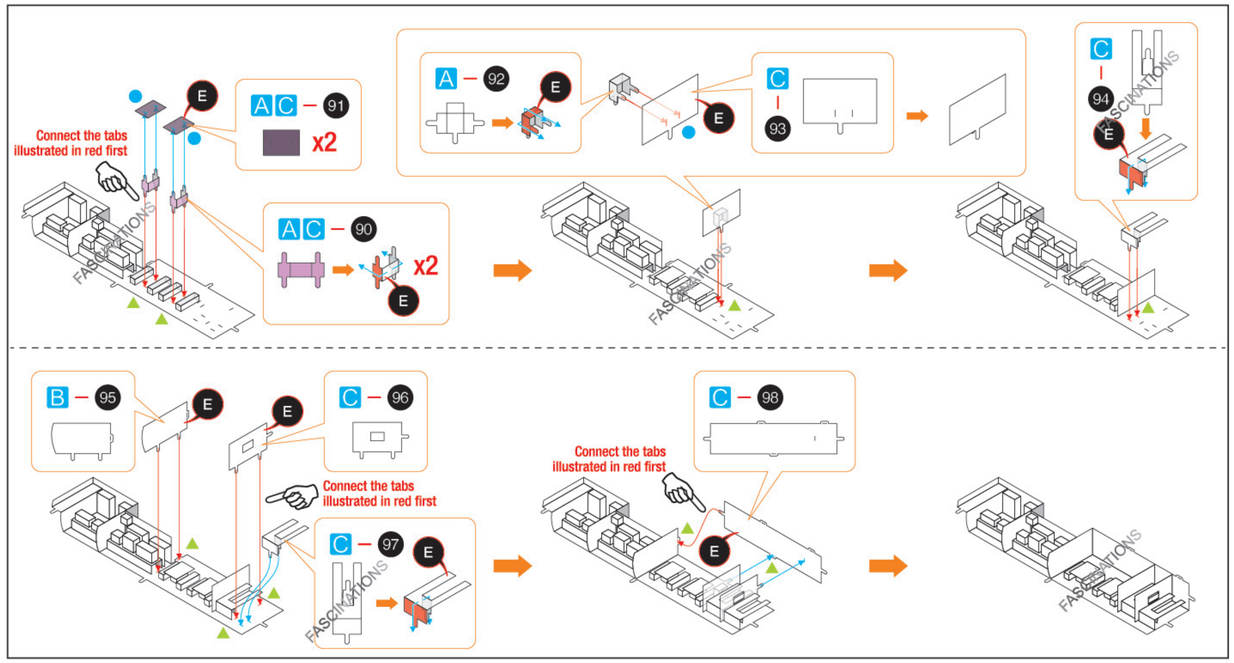
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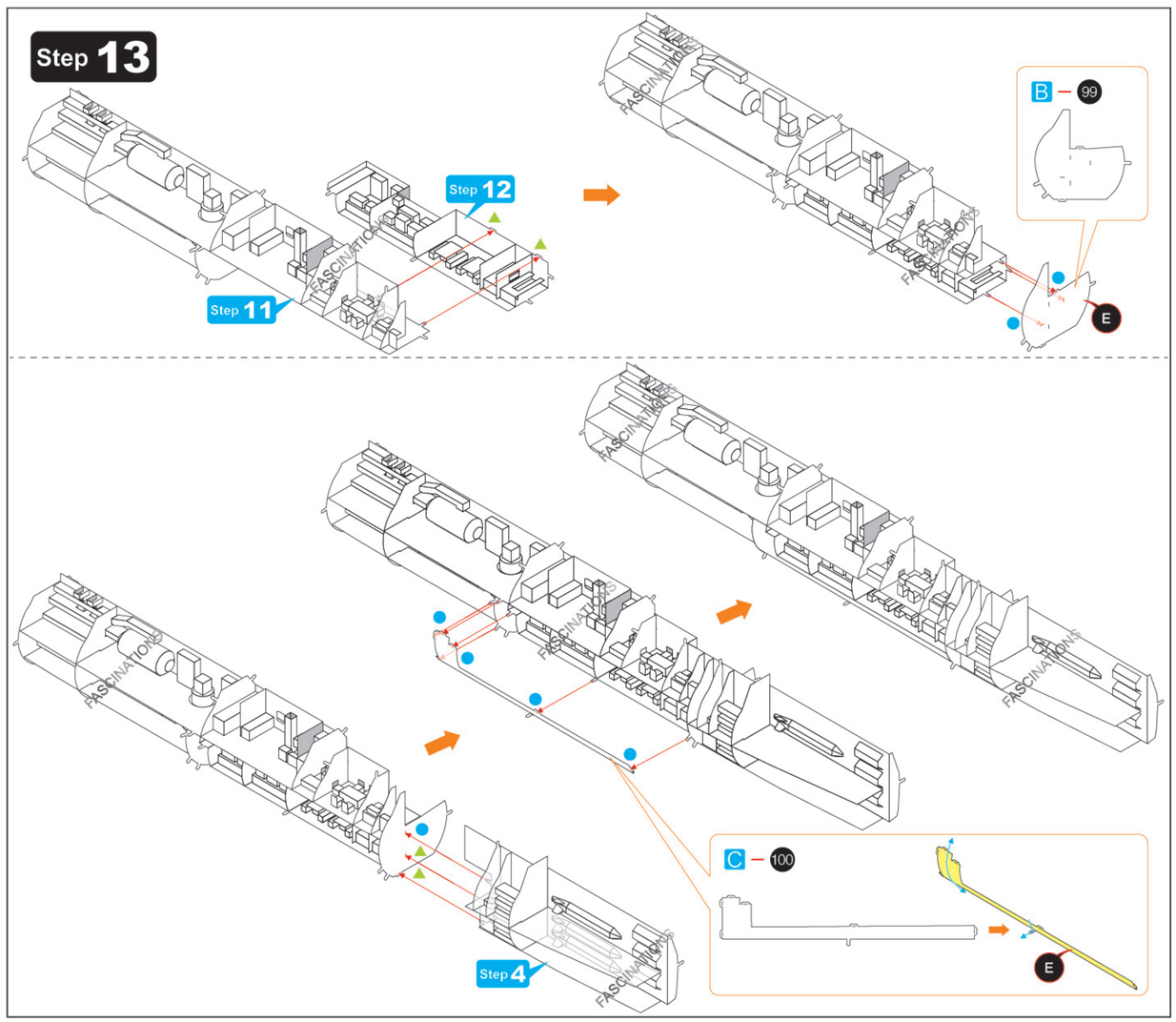


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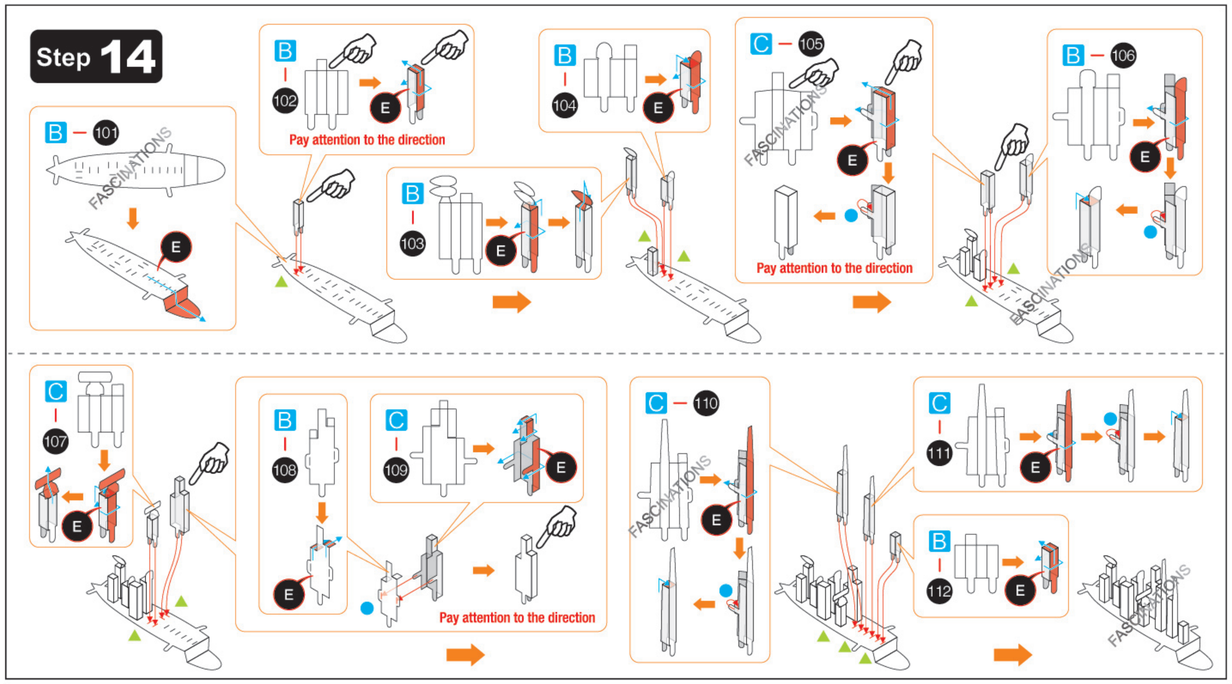




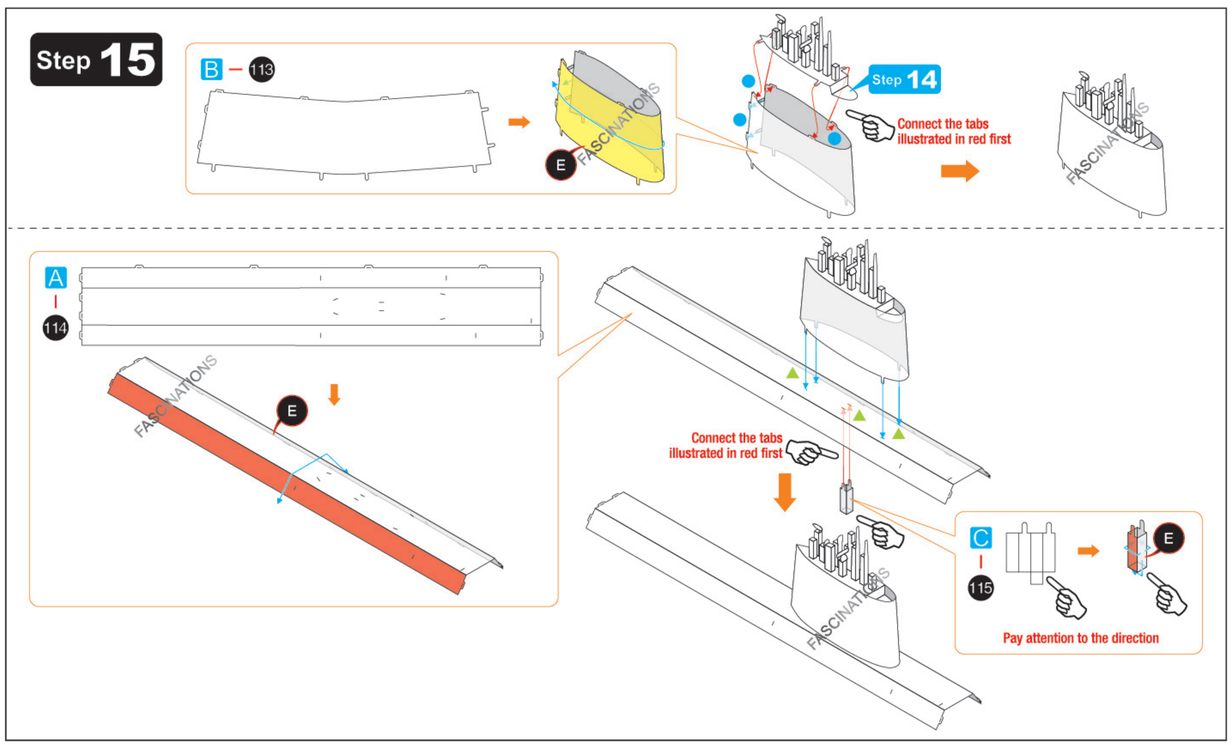
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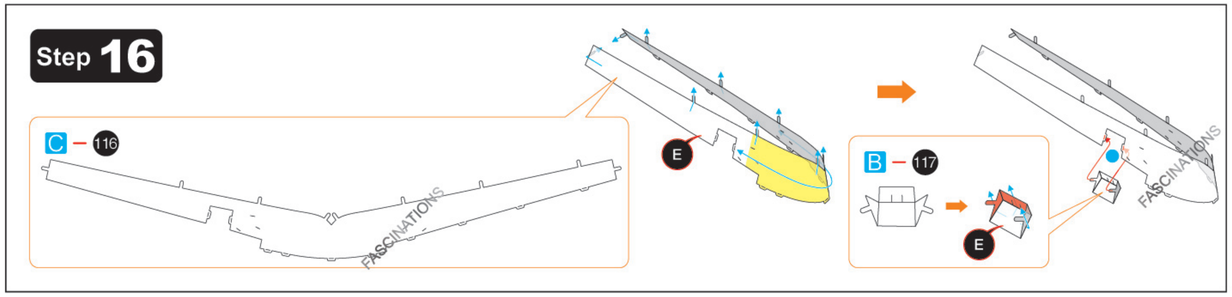
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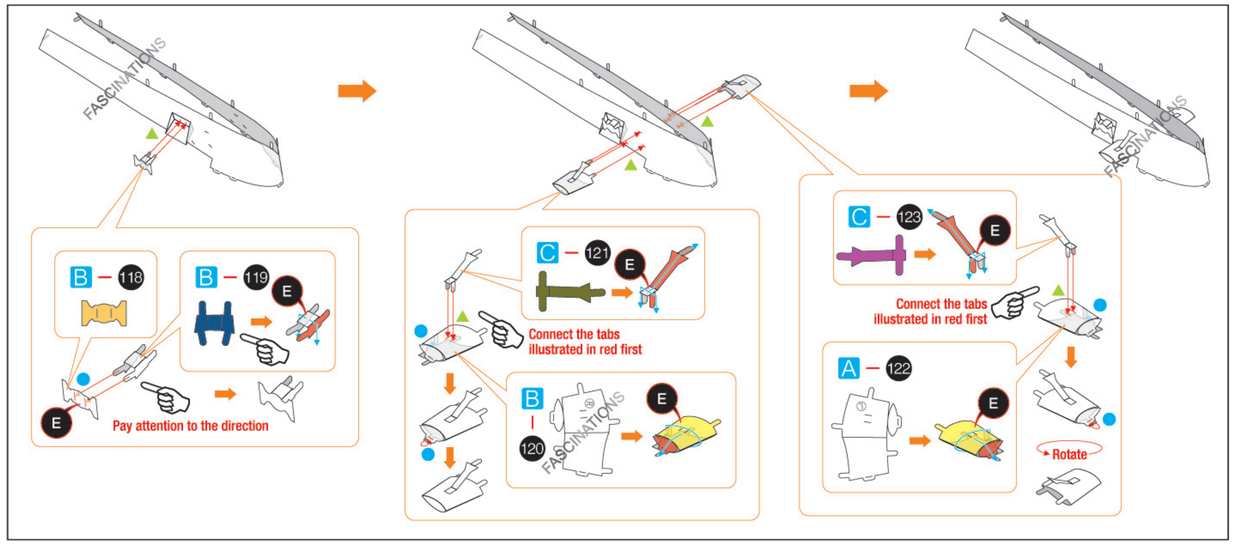


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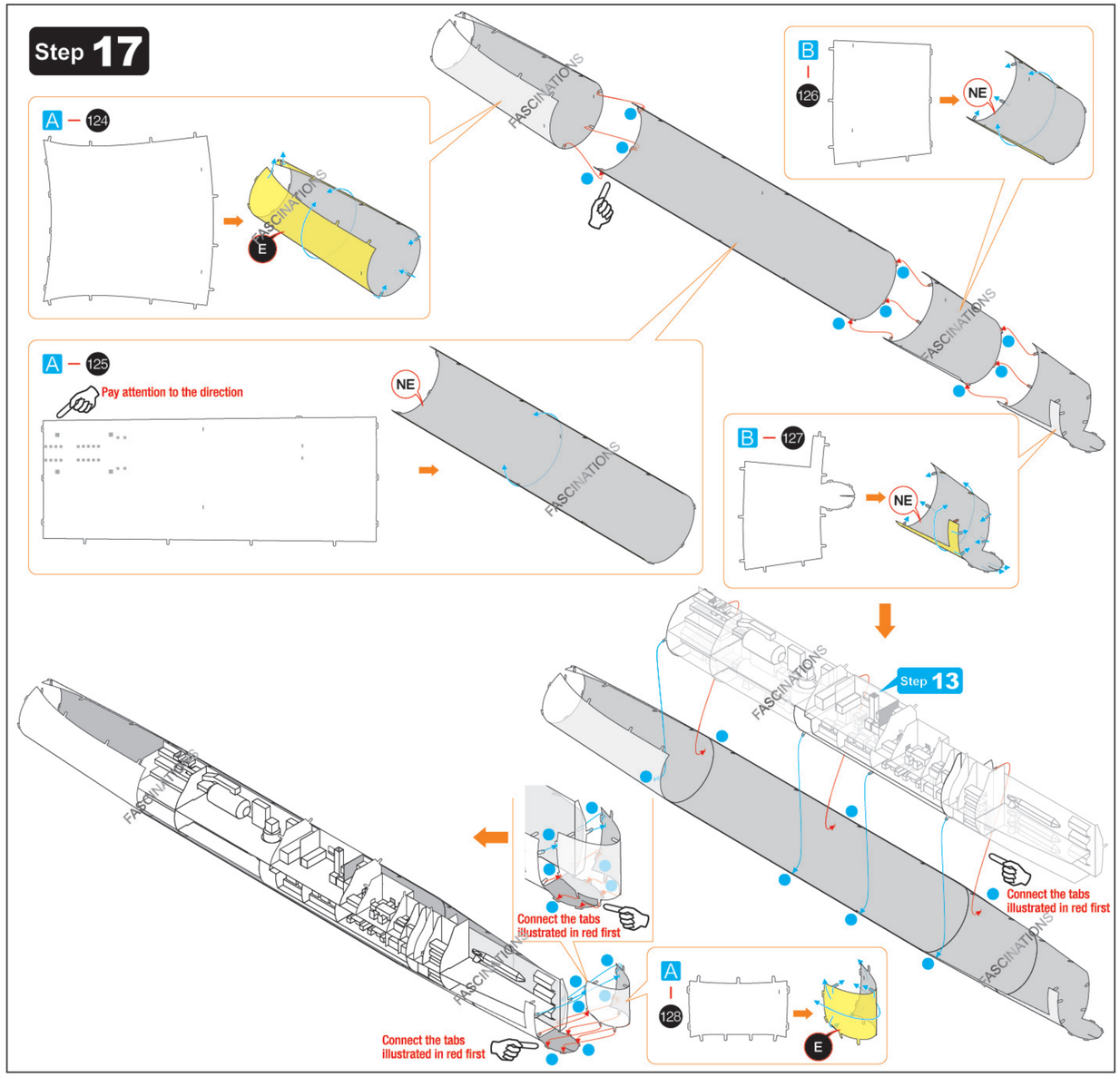


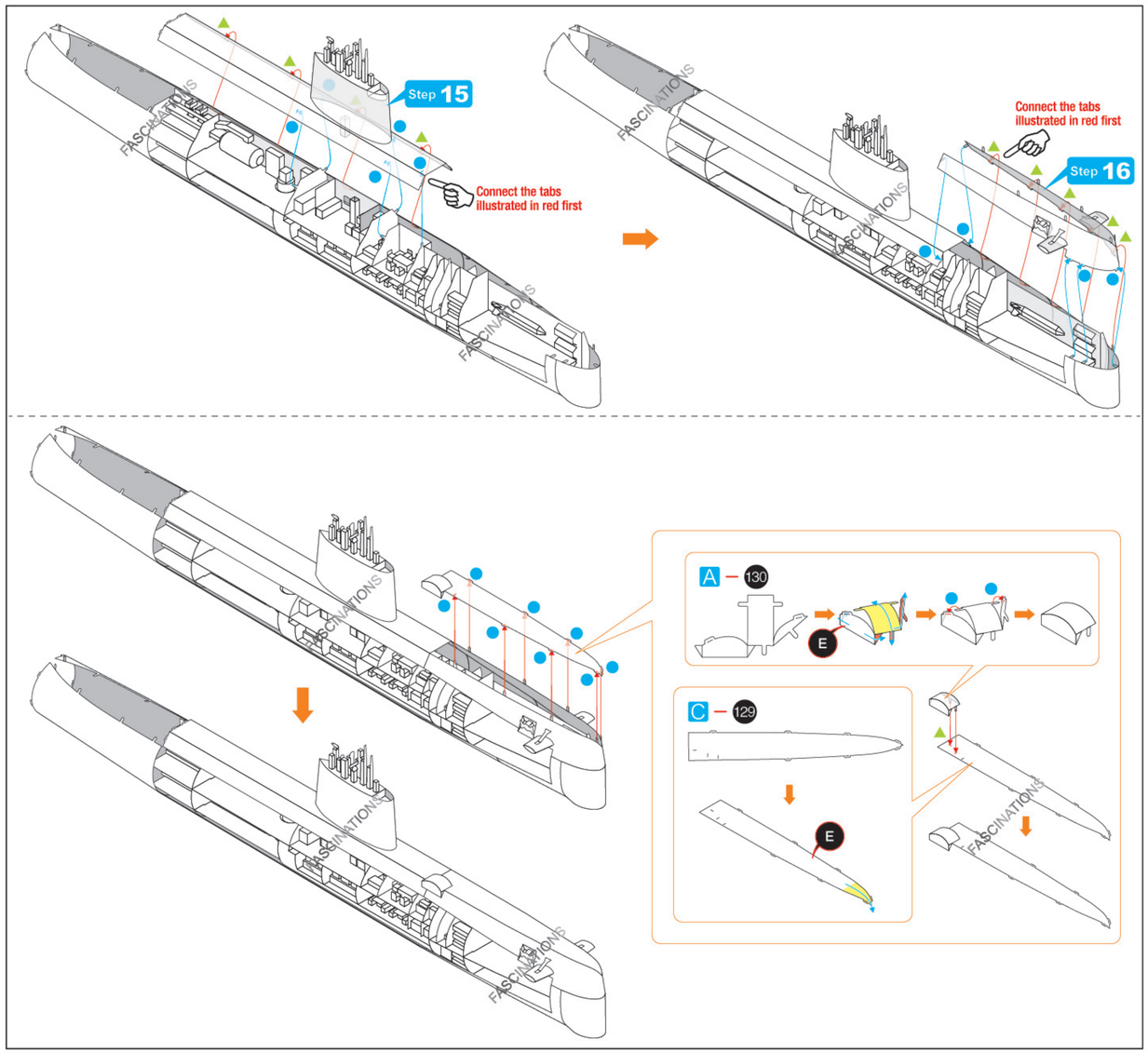
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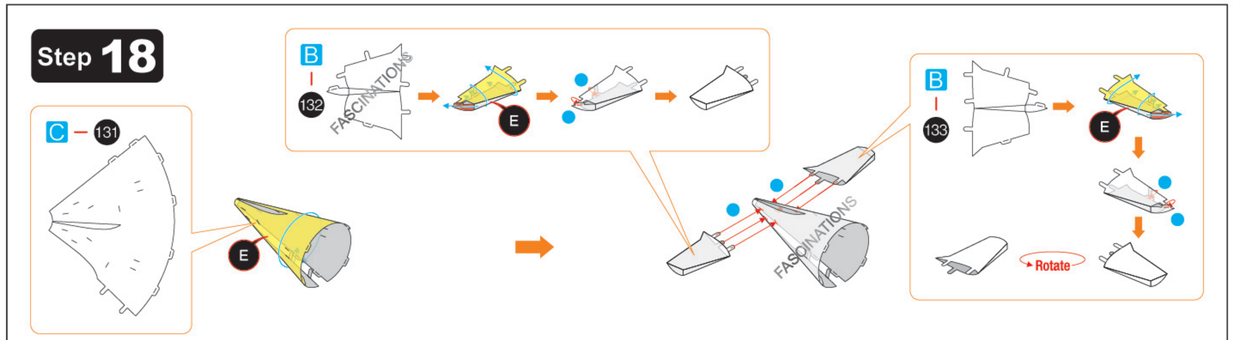


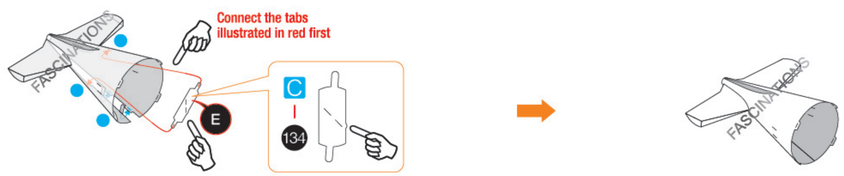
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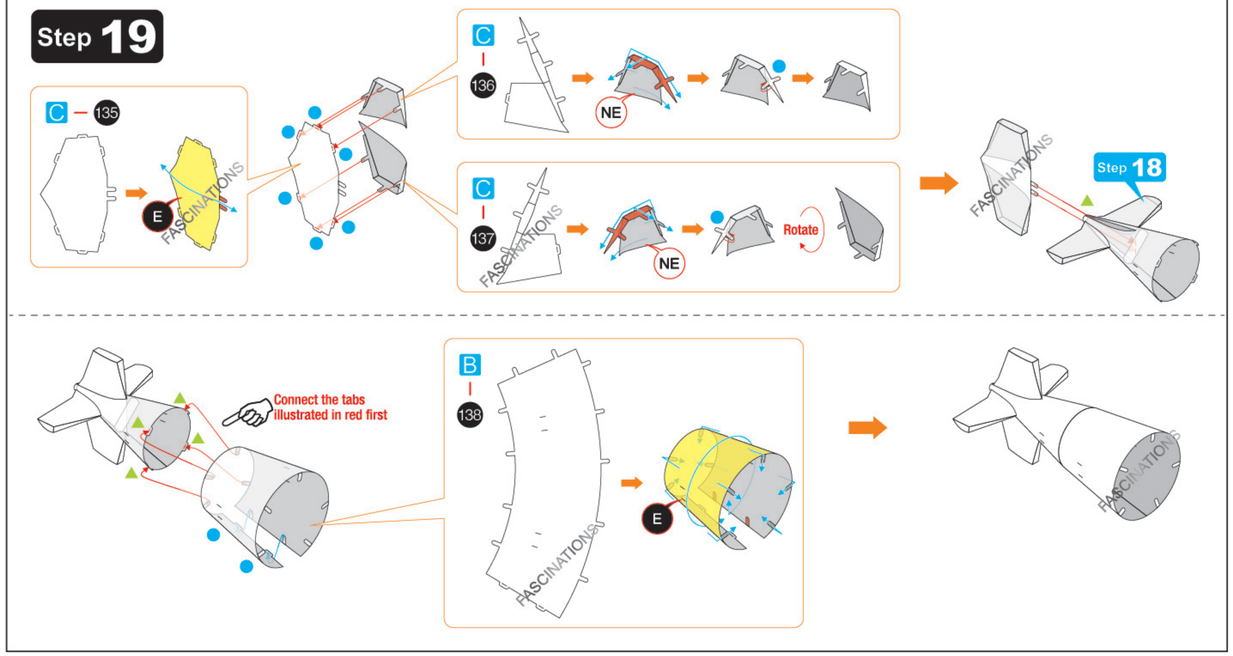


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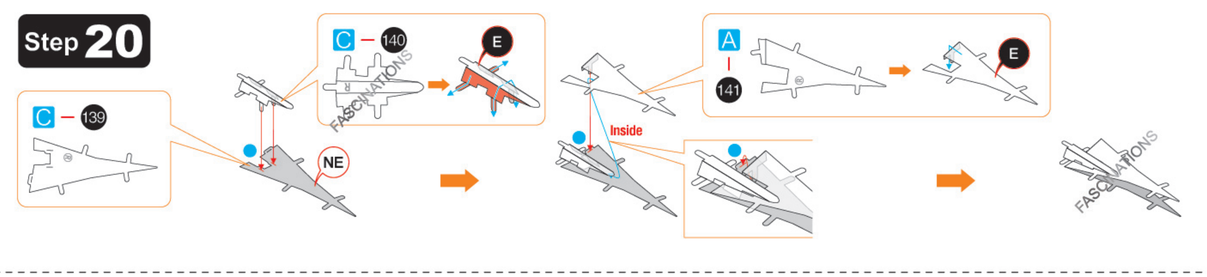


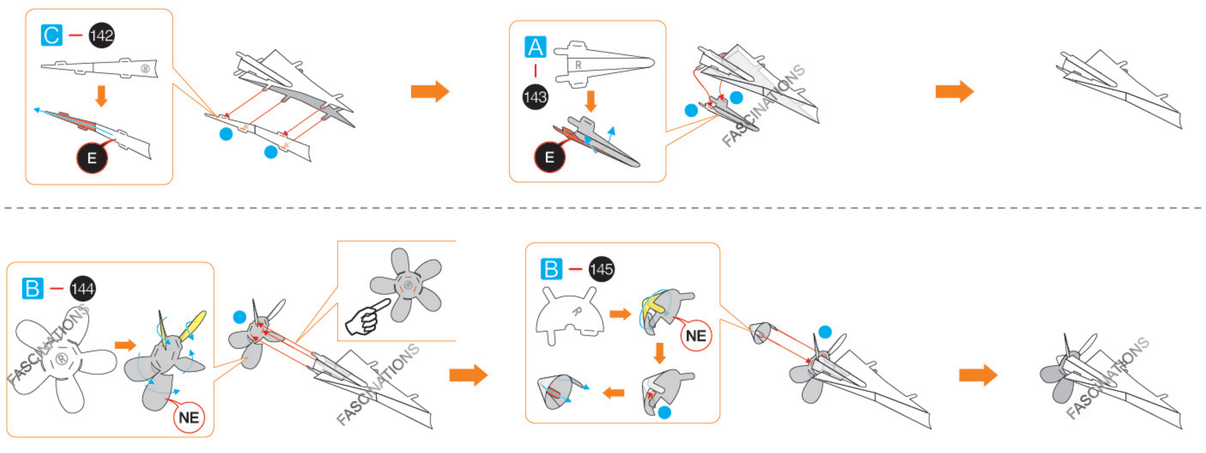


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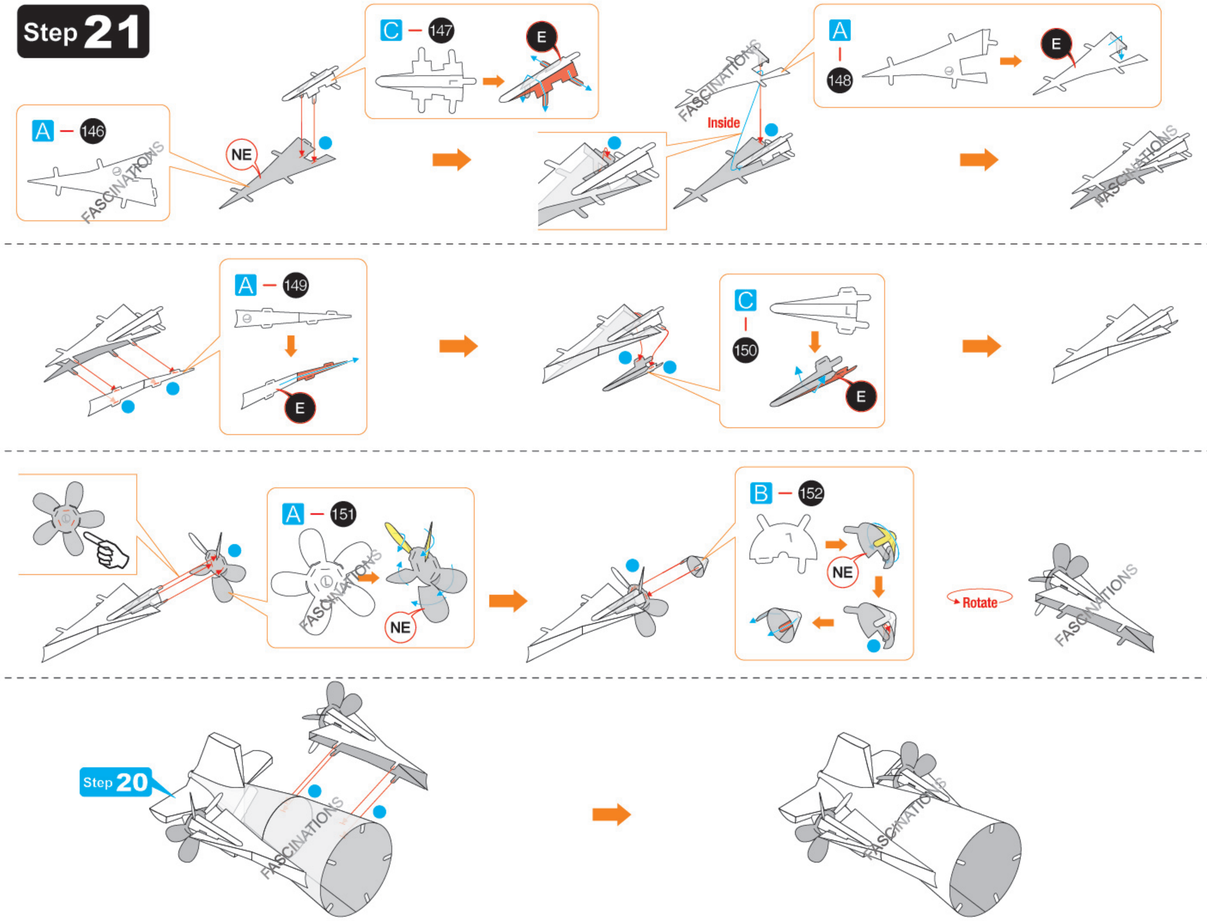


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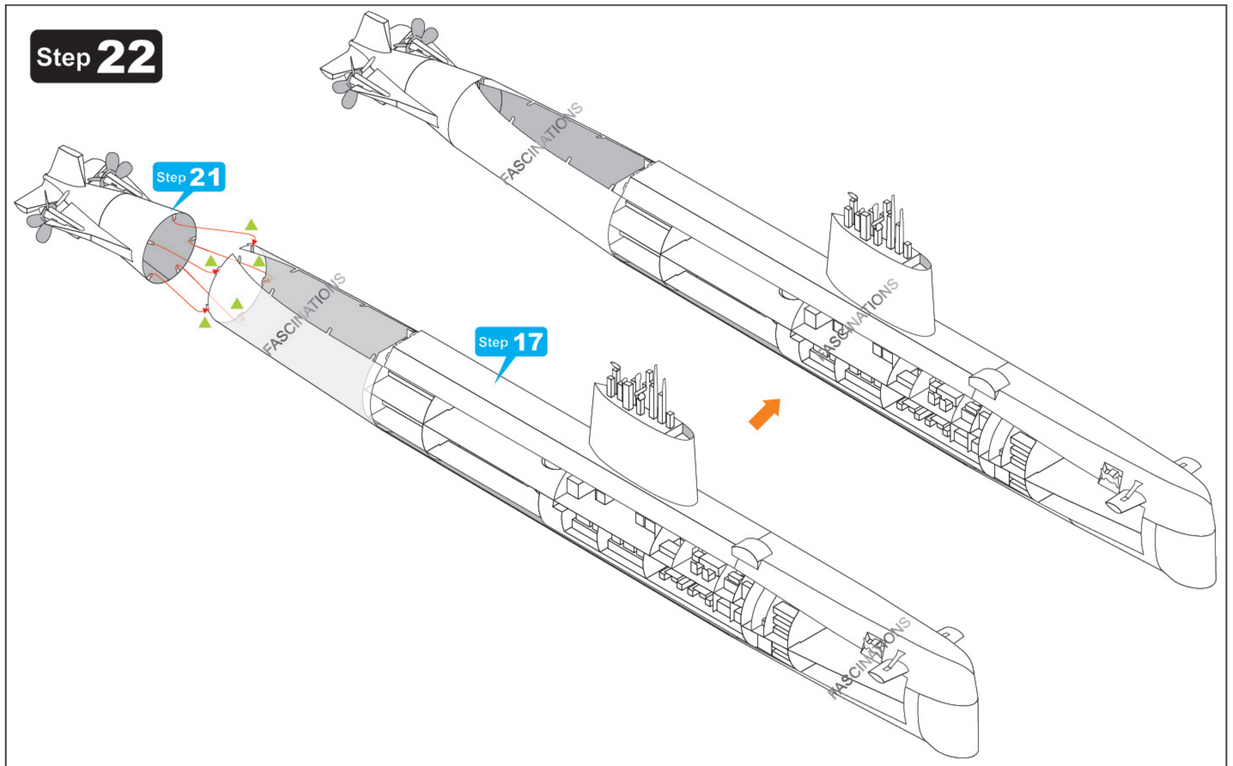


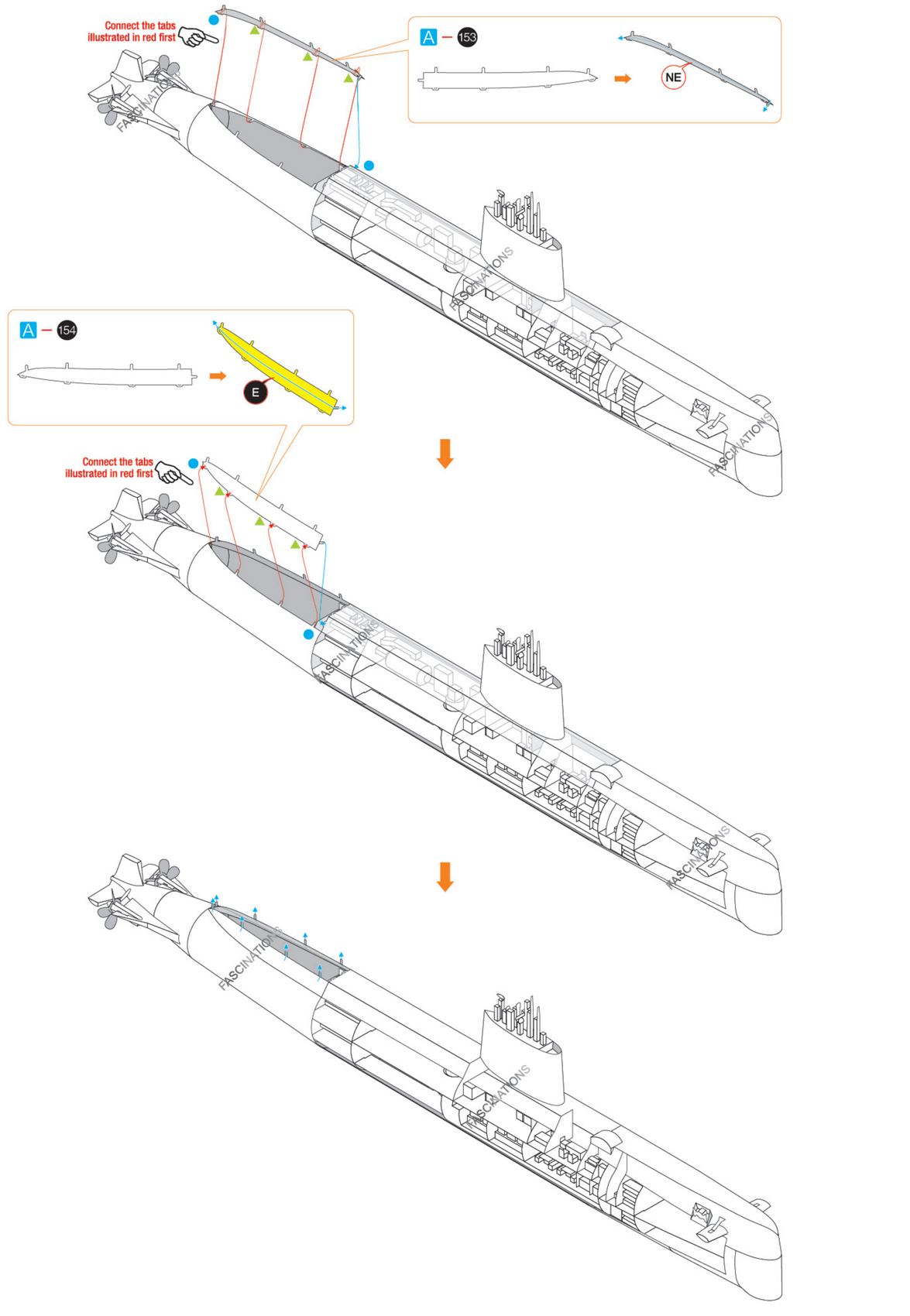


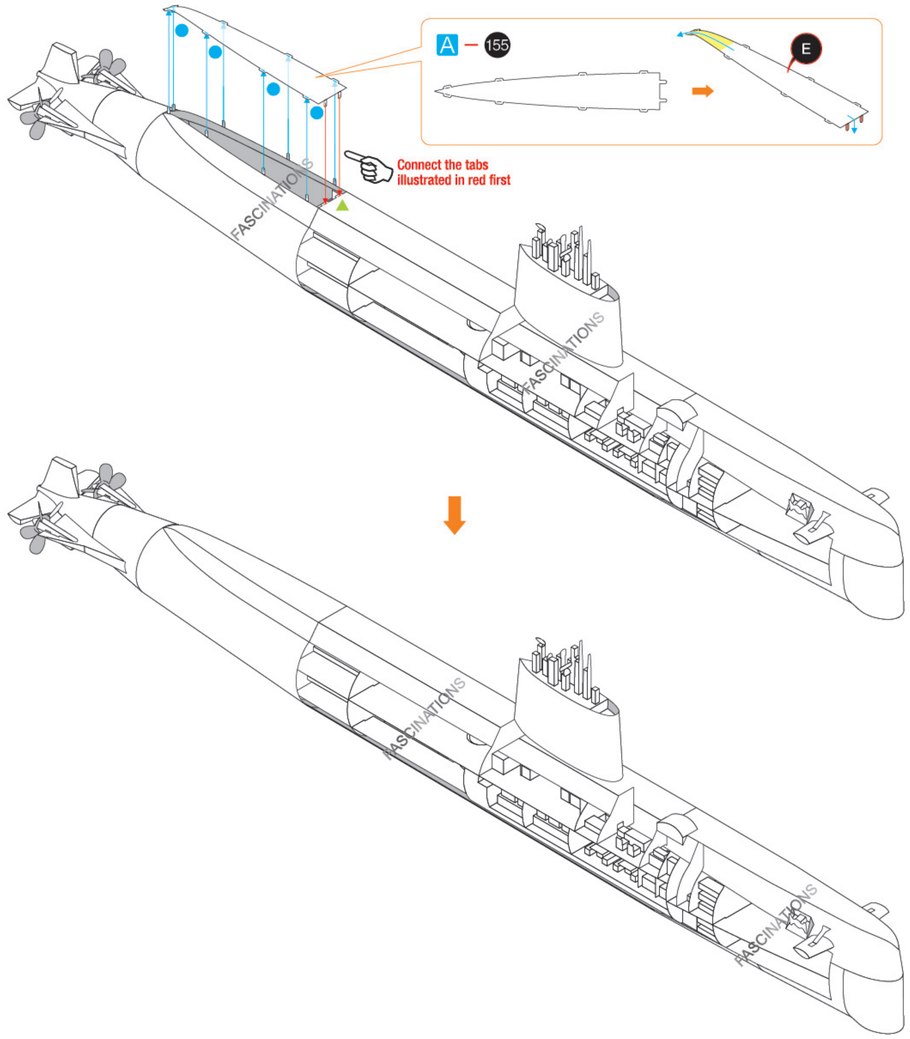
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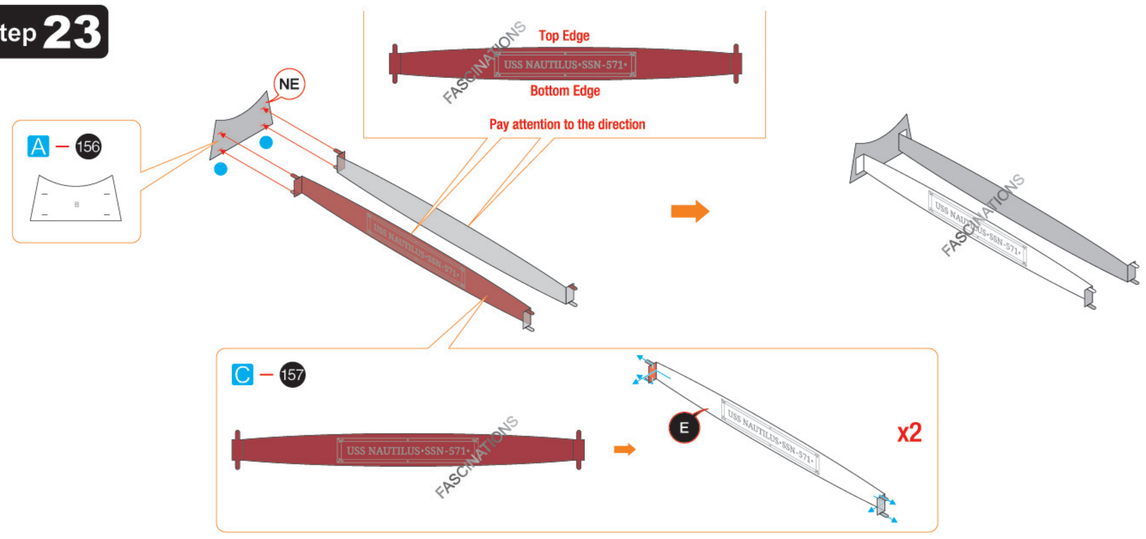
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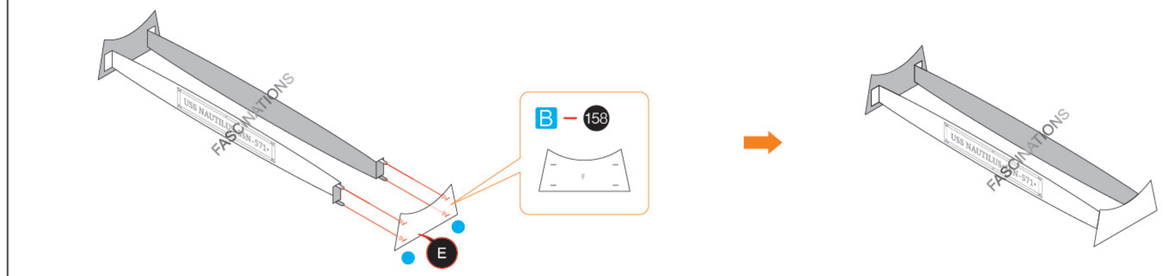




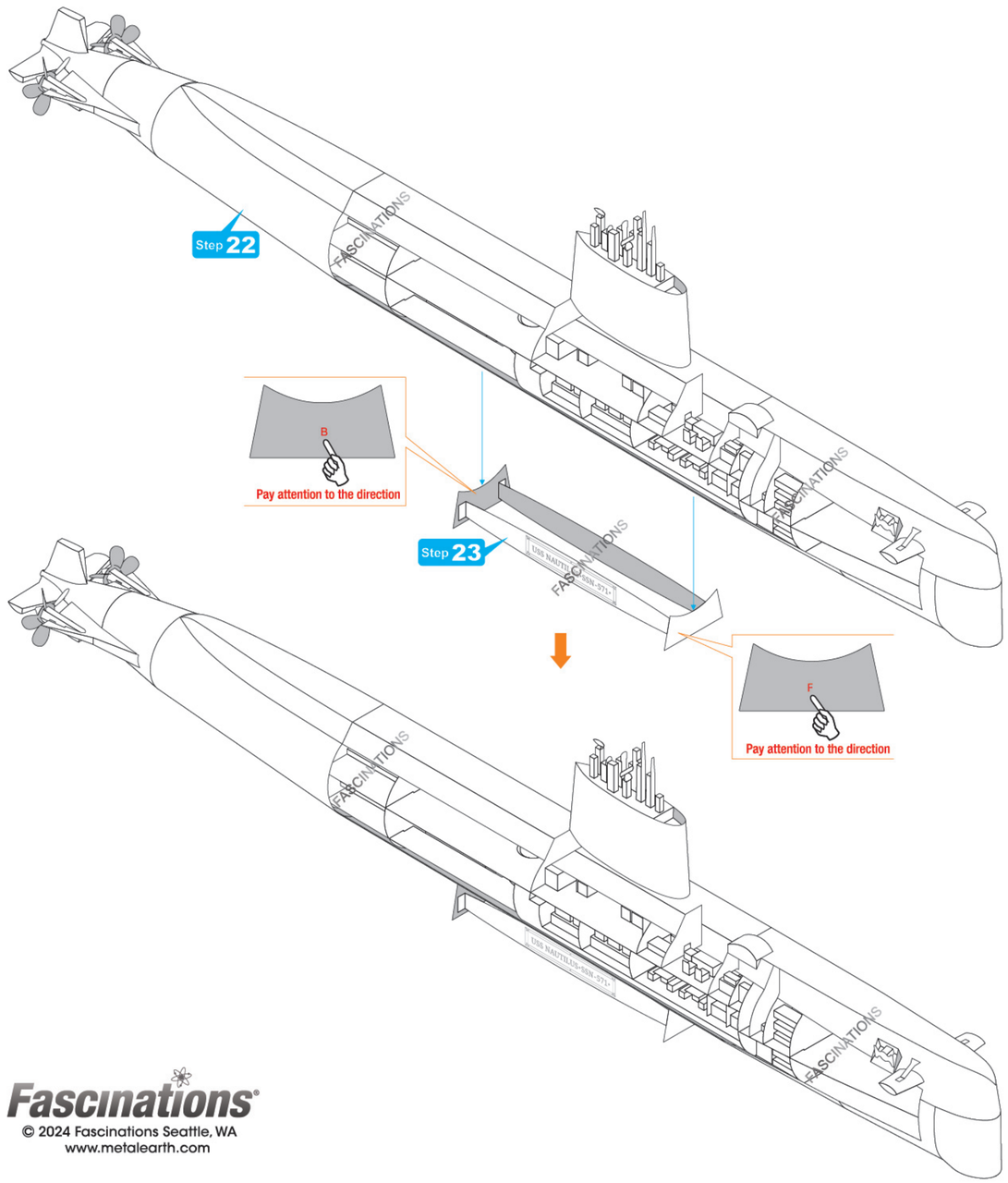


Step 23





Step 24



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