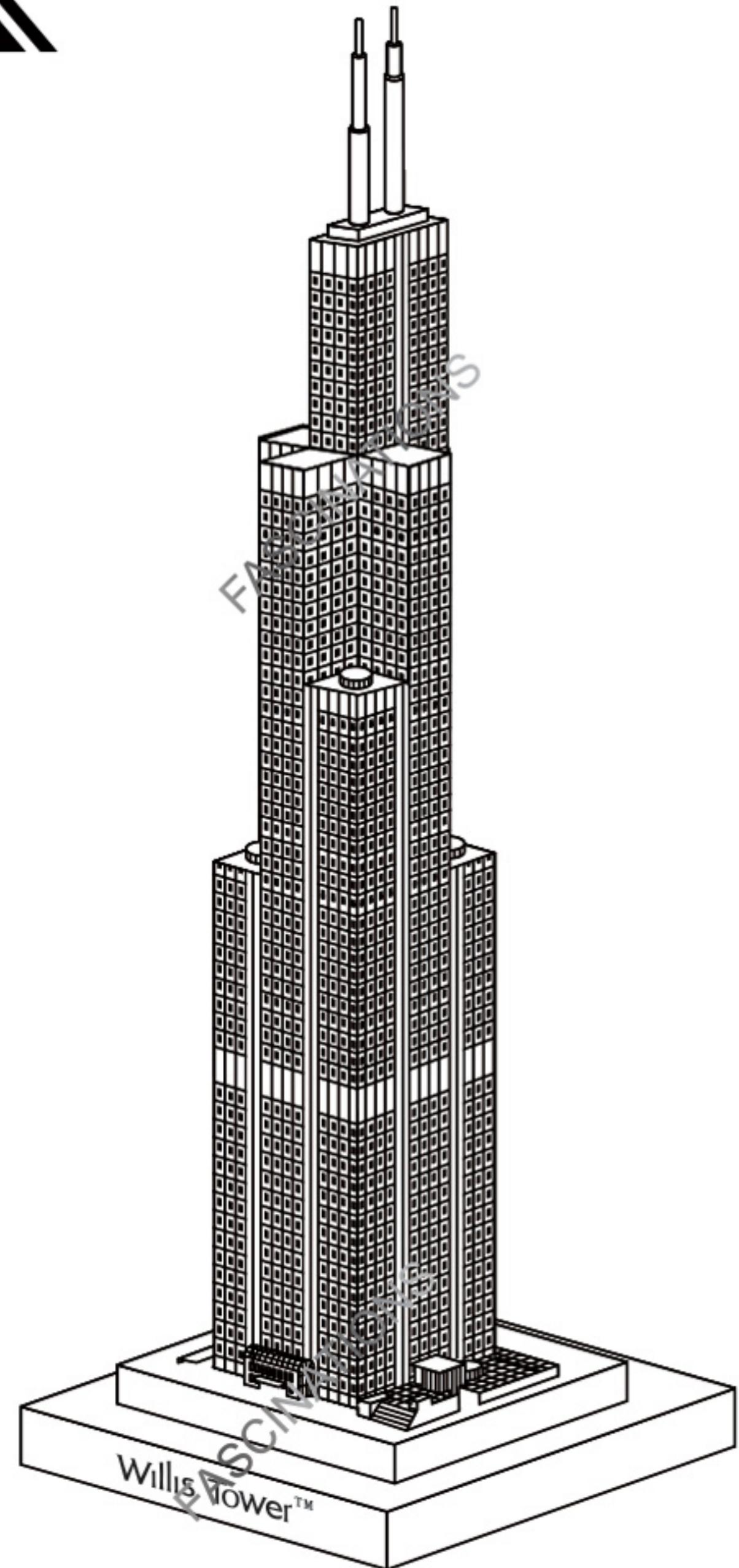


Willis Tower



It is highly recommended that you visit
www.metaearth.com/360/icx013
to see the completed model before assembling your own

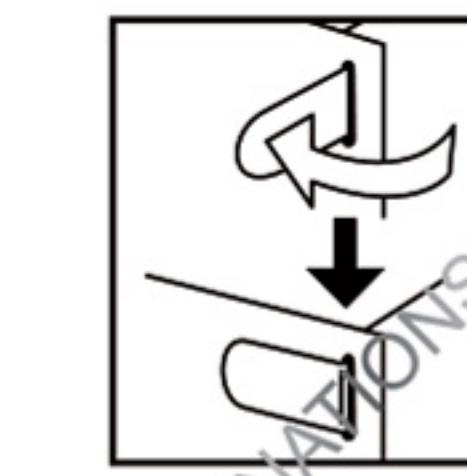
ICX013



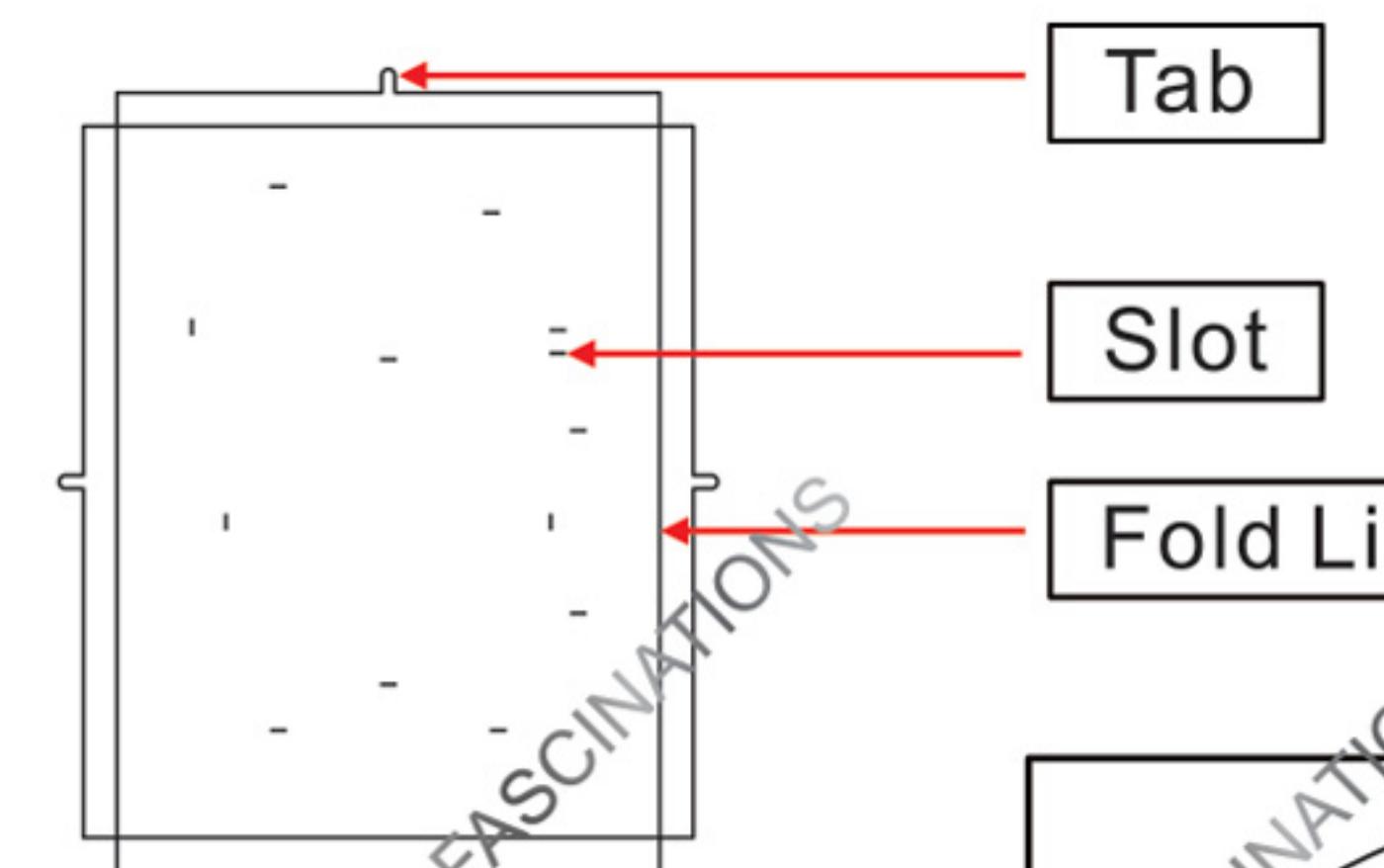
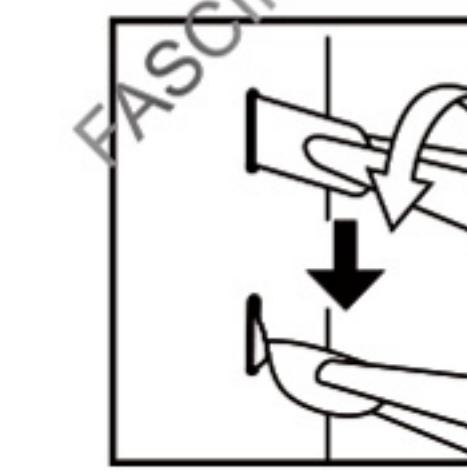
Metal Earth®
Premium Series

TO CREATE THE BEST CONNECTIONS

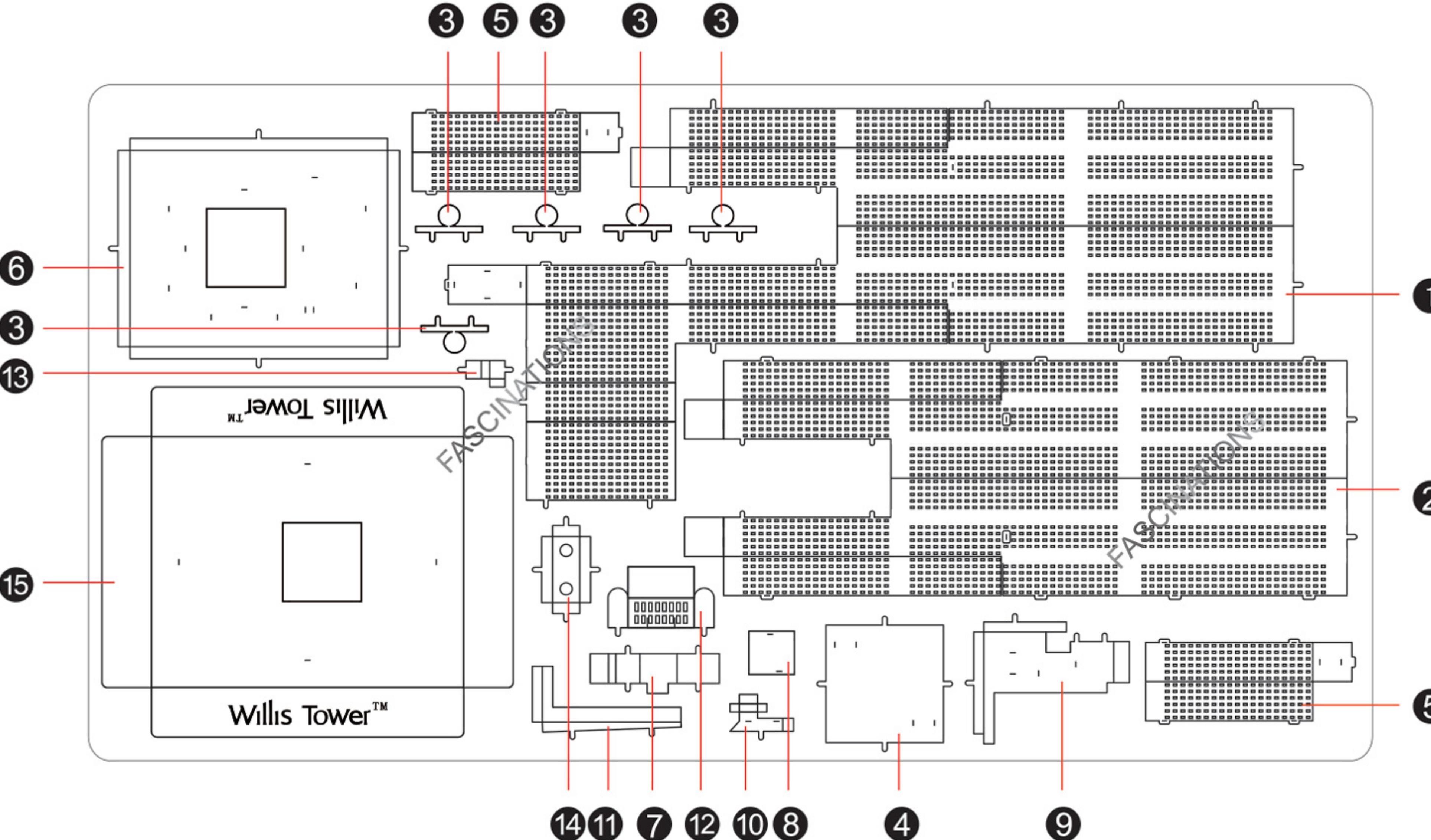
Insert tab into slot and bend 90 degrees



Insert tab into slot and twist 90 degrees



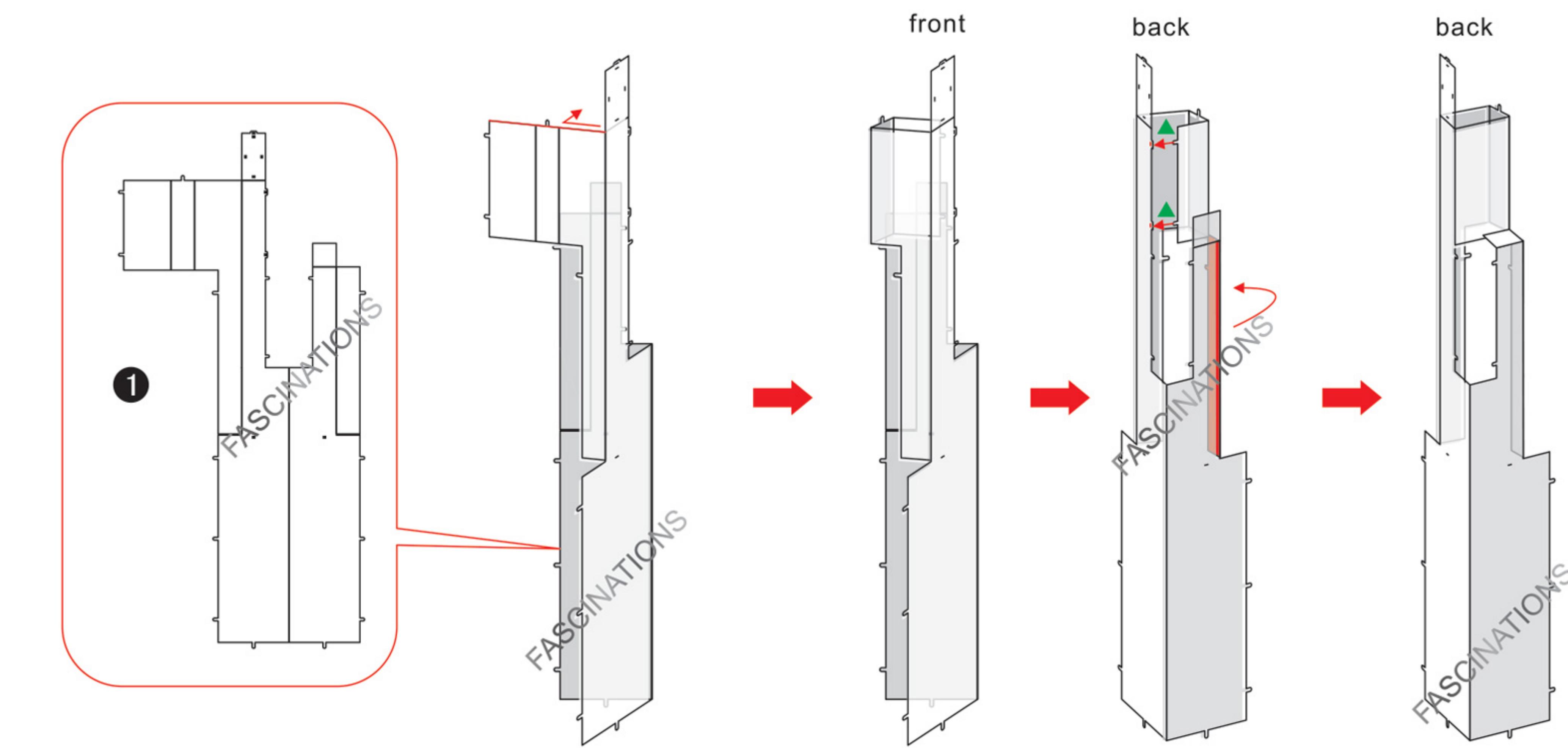
METAL SHEET



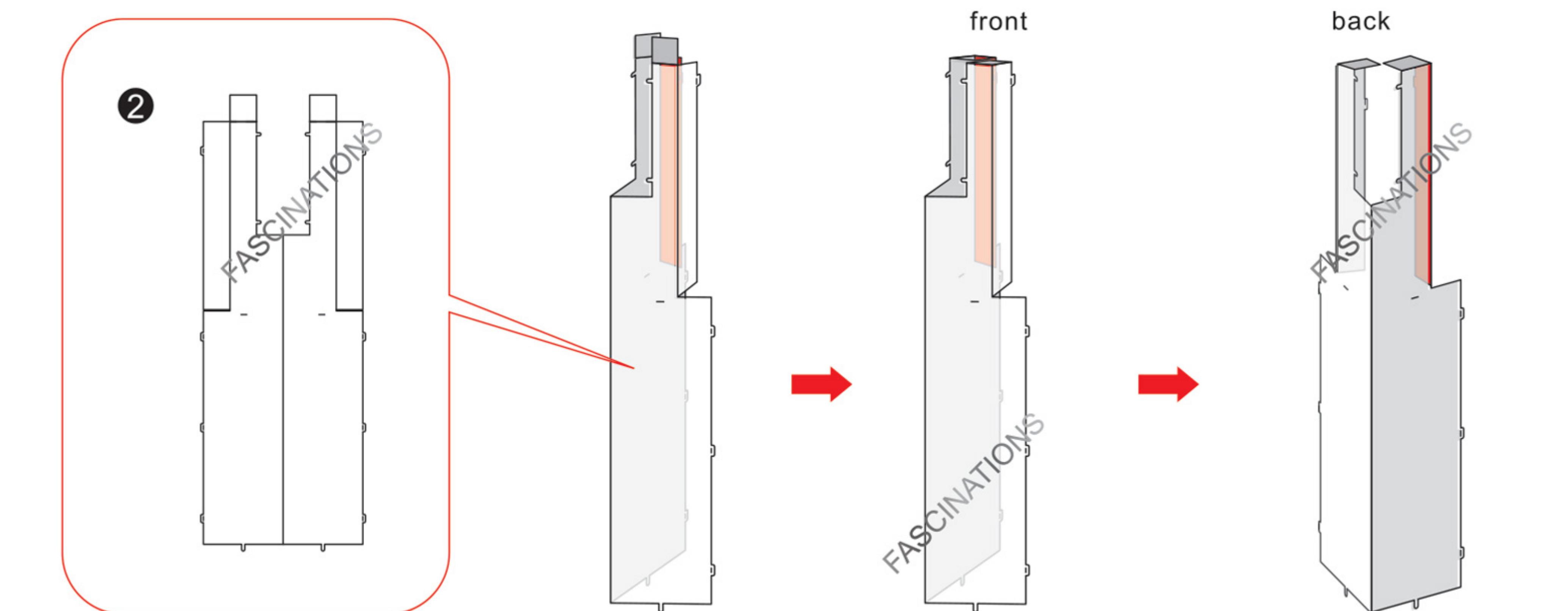
Go to www.metaearth.com/360/icx013 to see the zoomable PDF version of this instruction sheet

ASSEMBLY STEPS

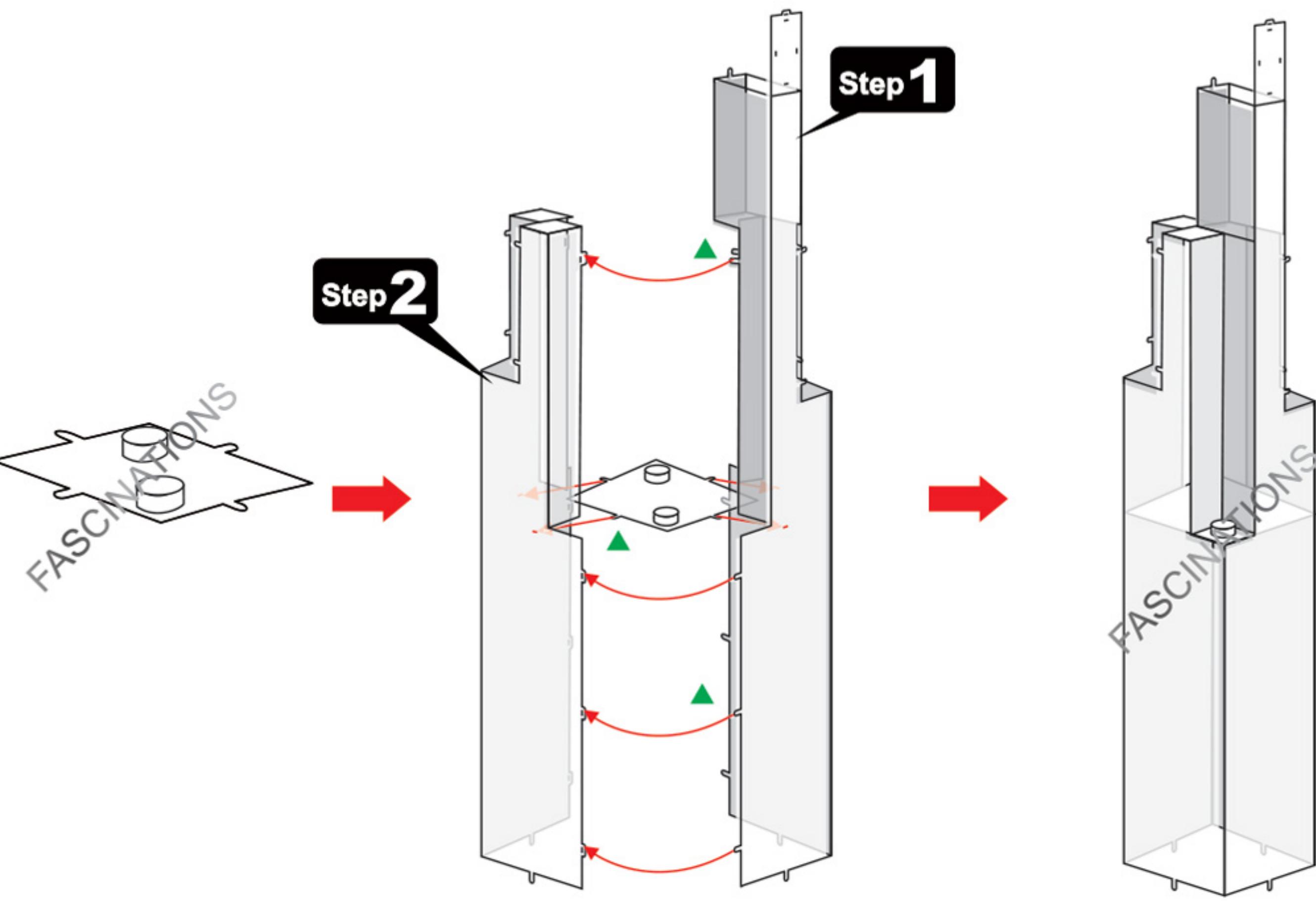
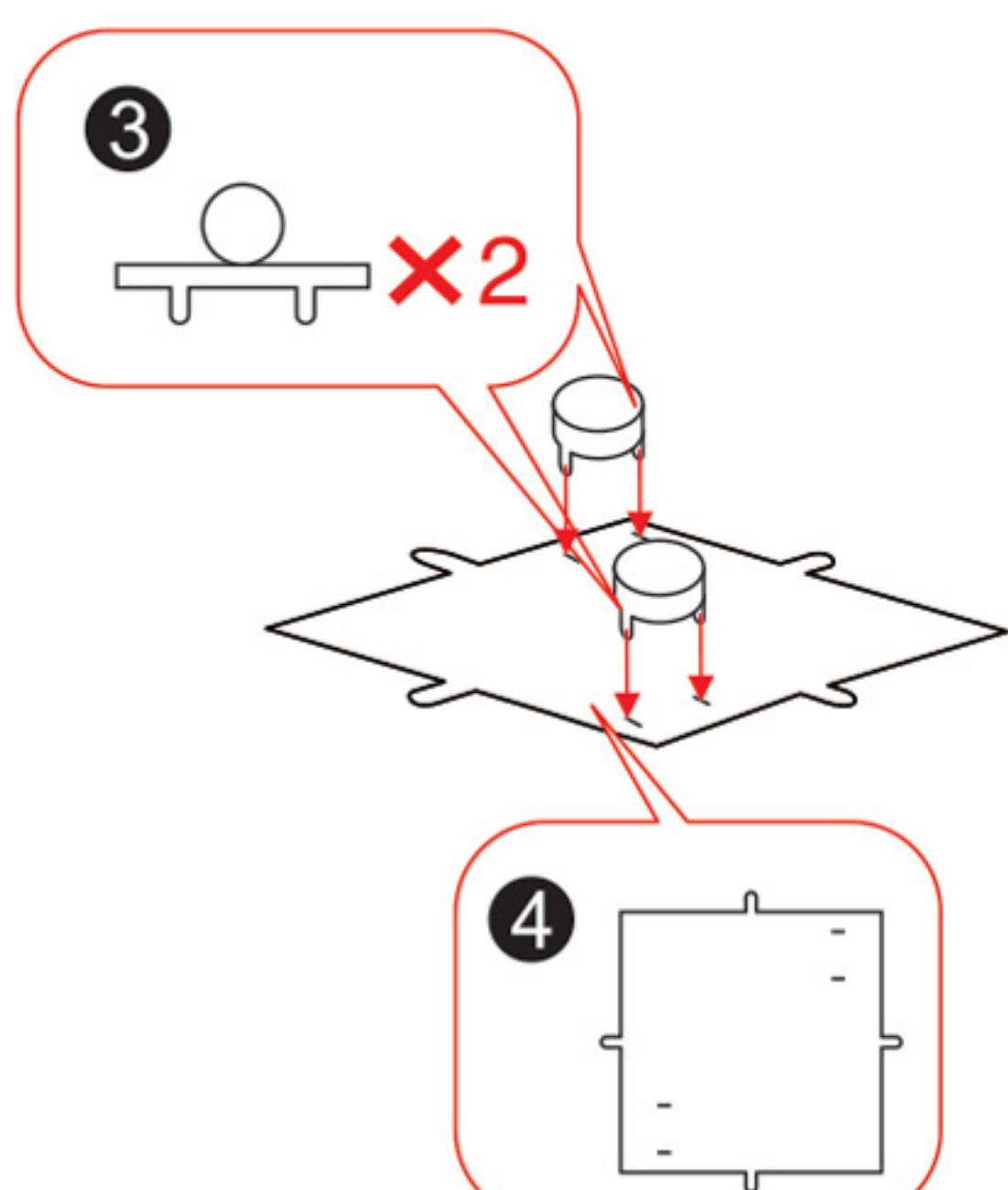
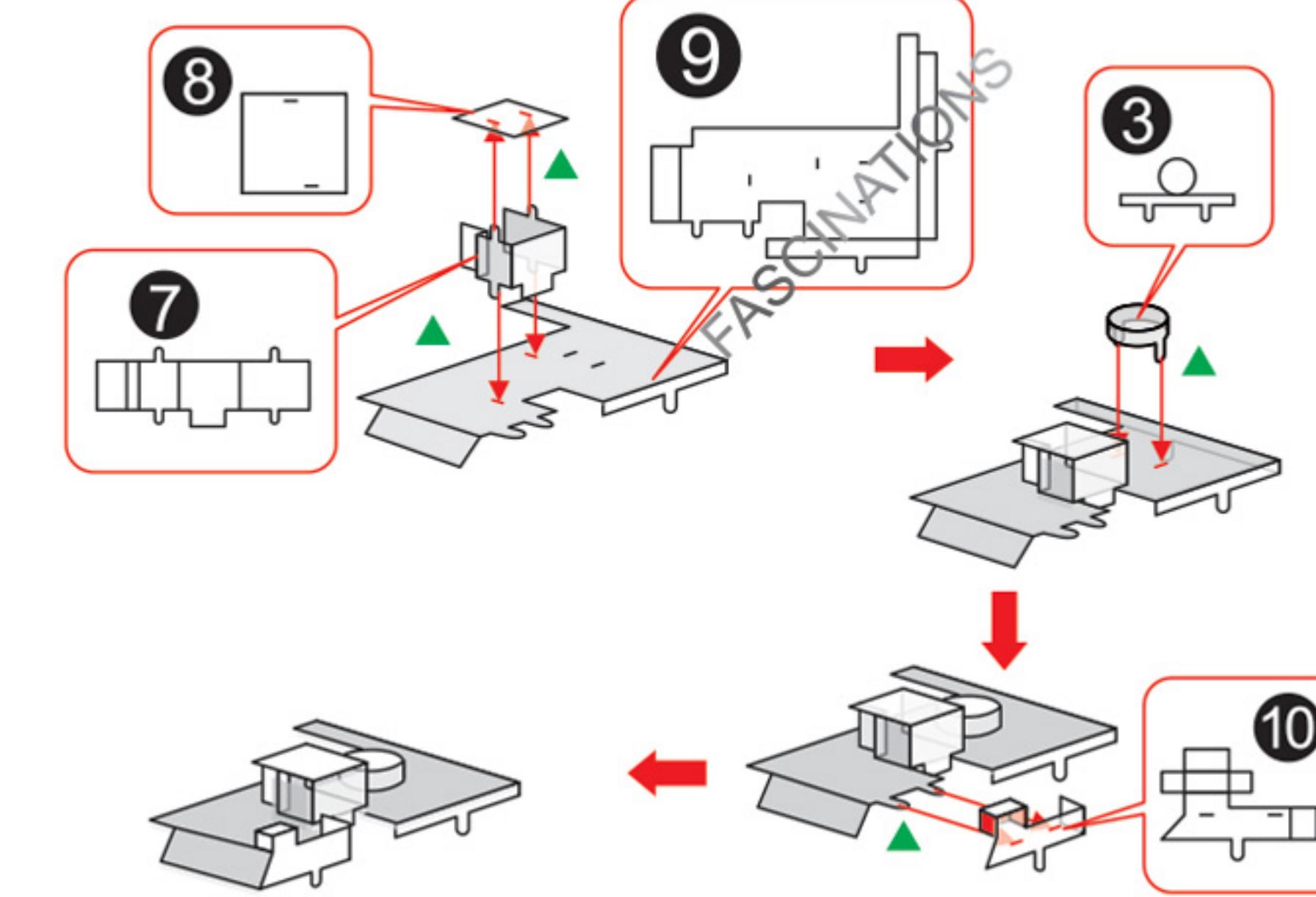
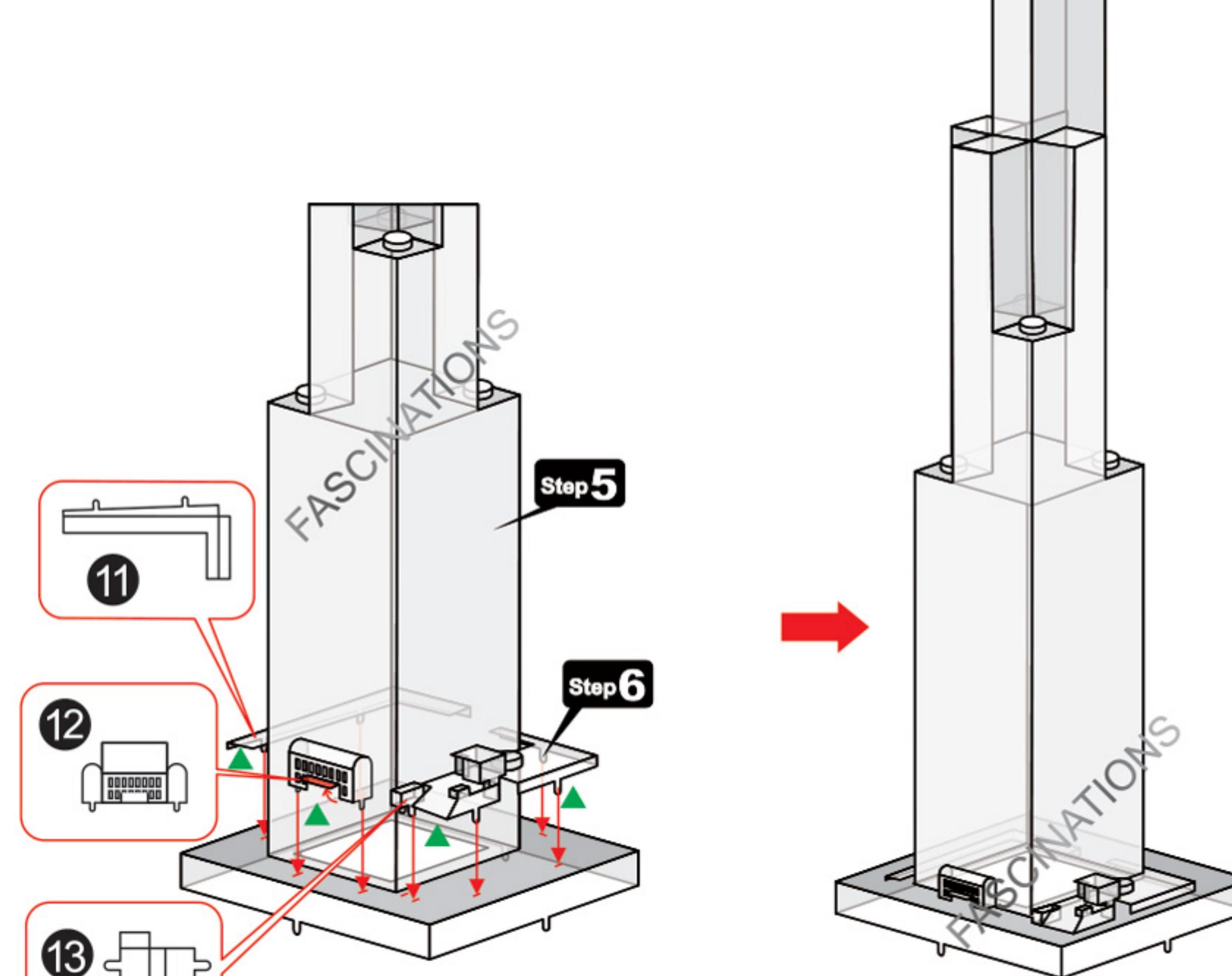
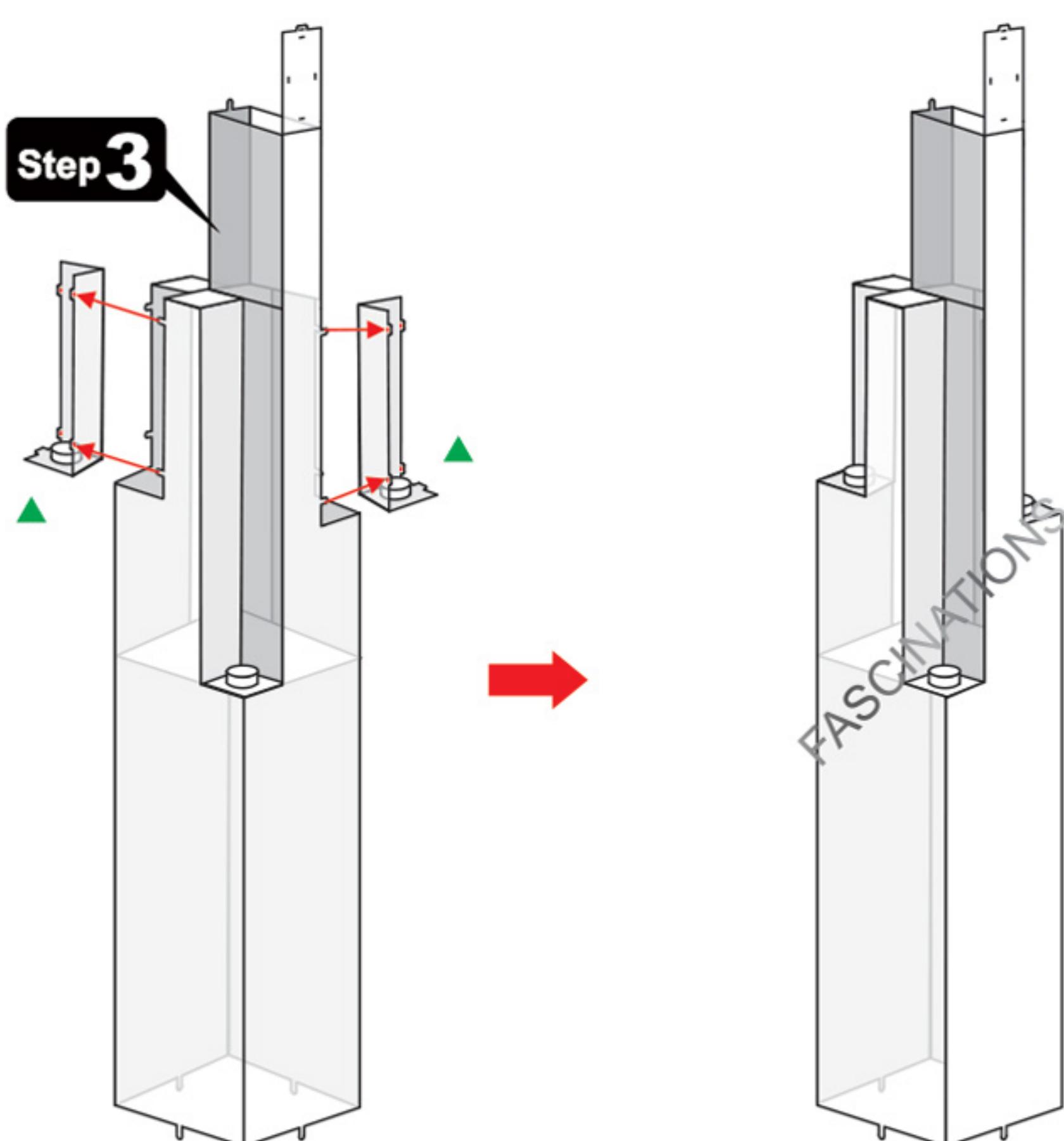
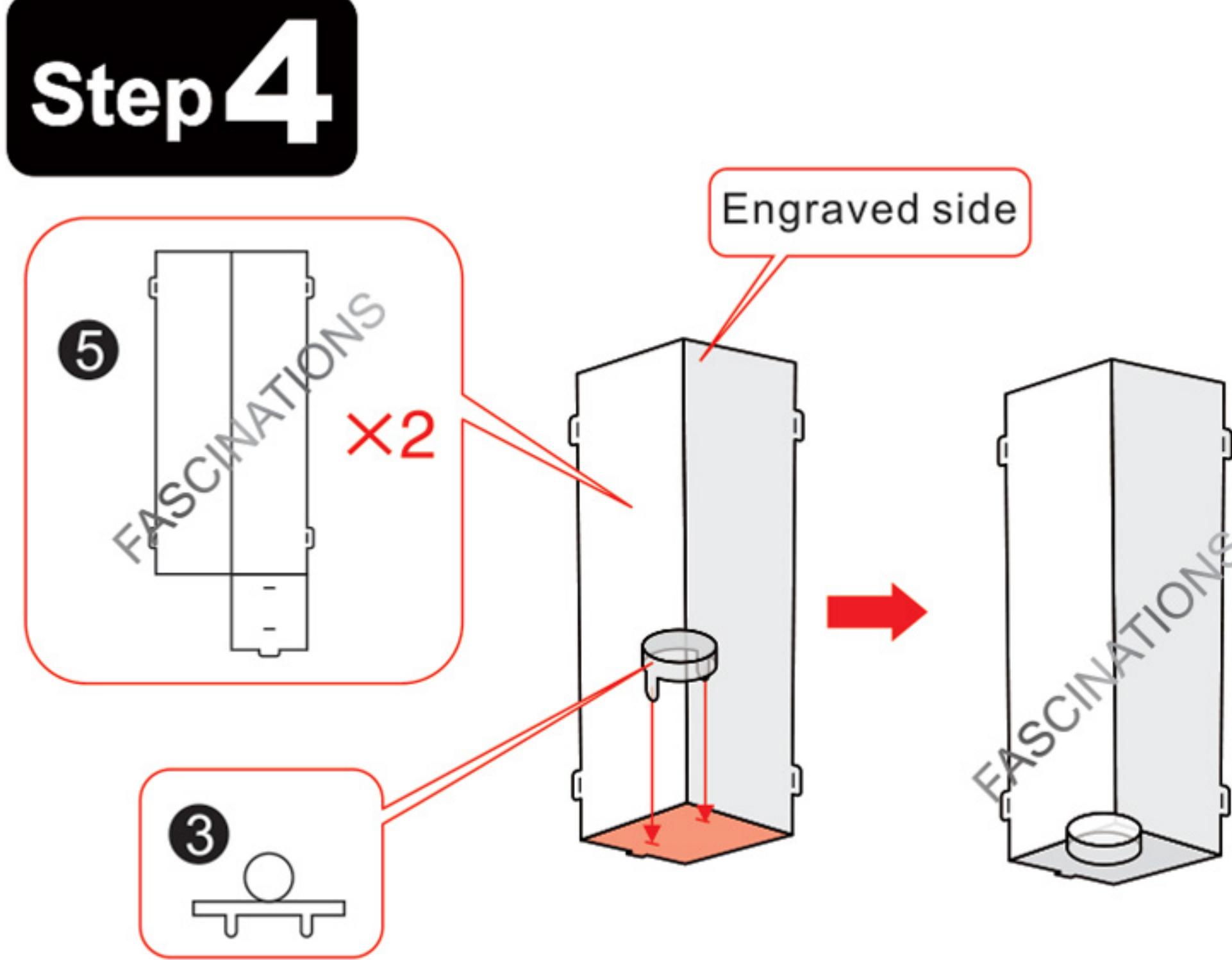
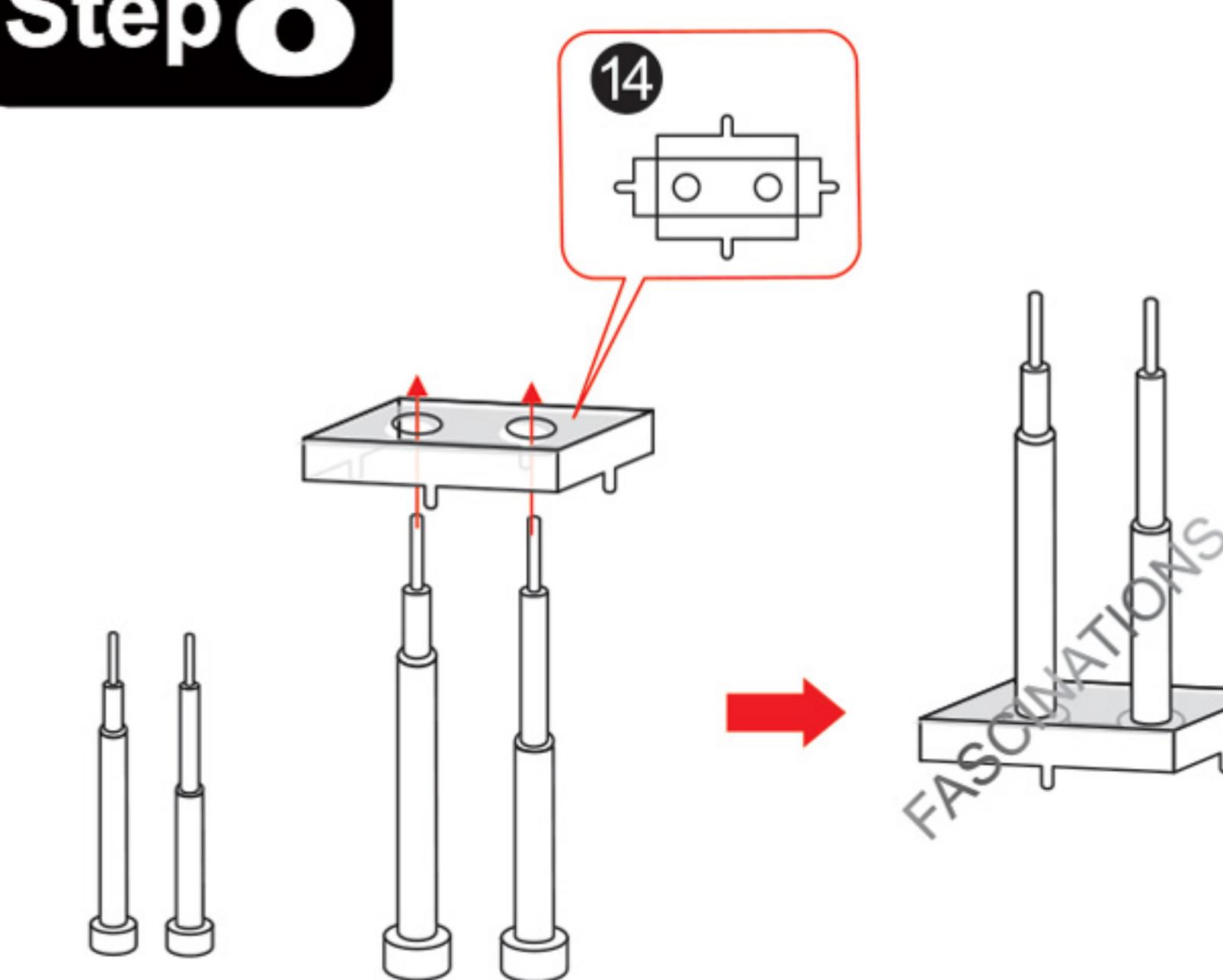
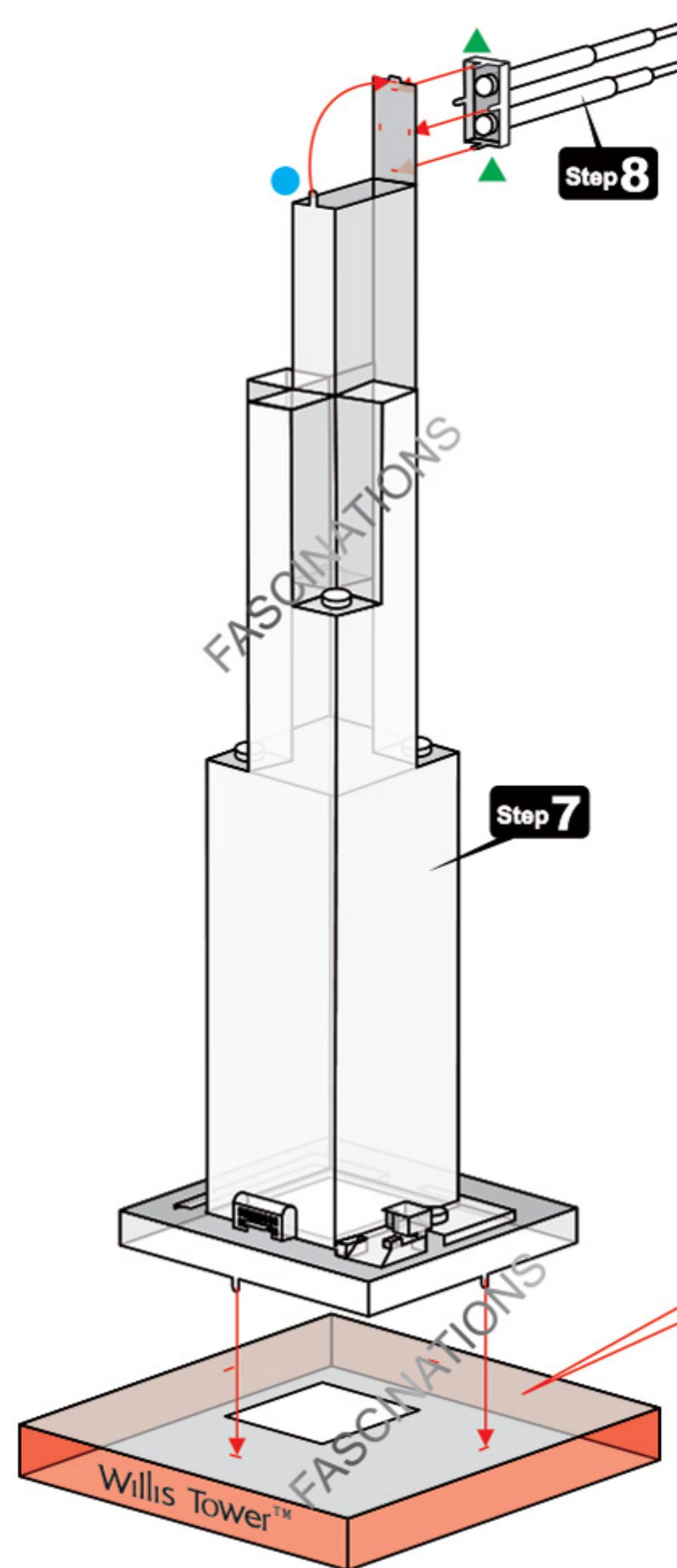
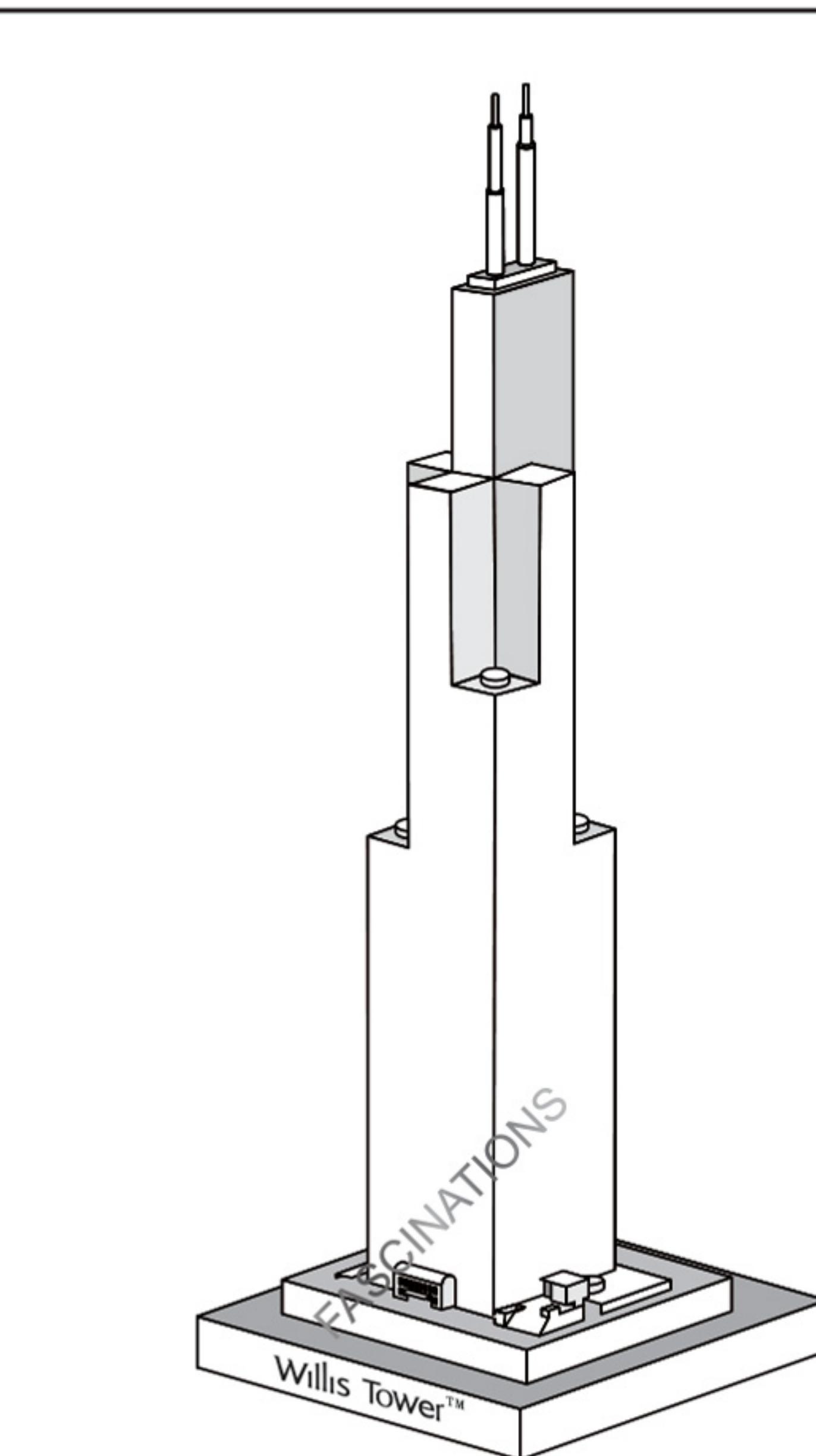
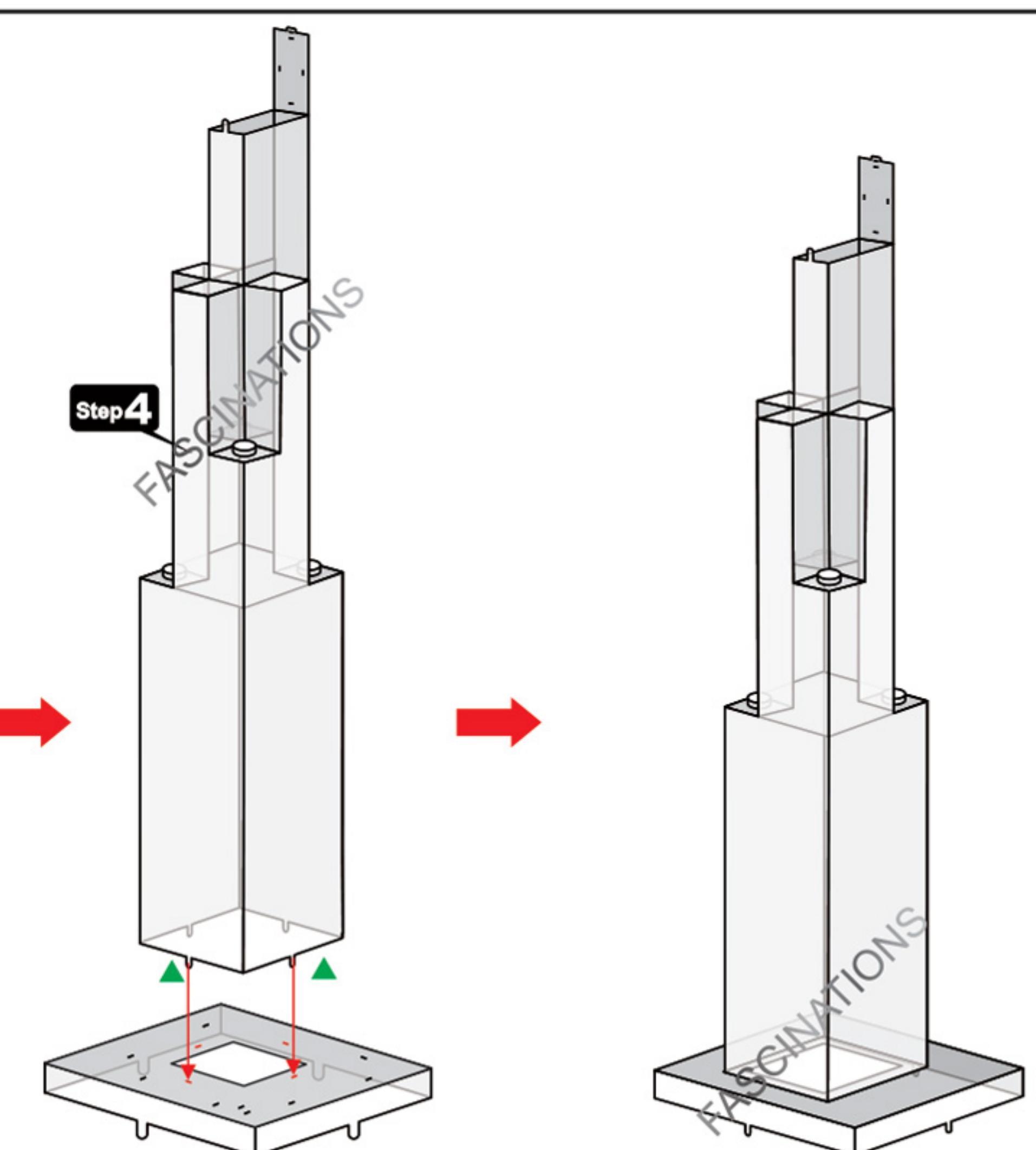
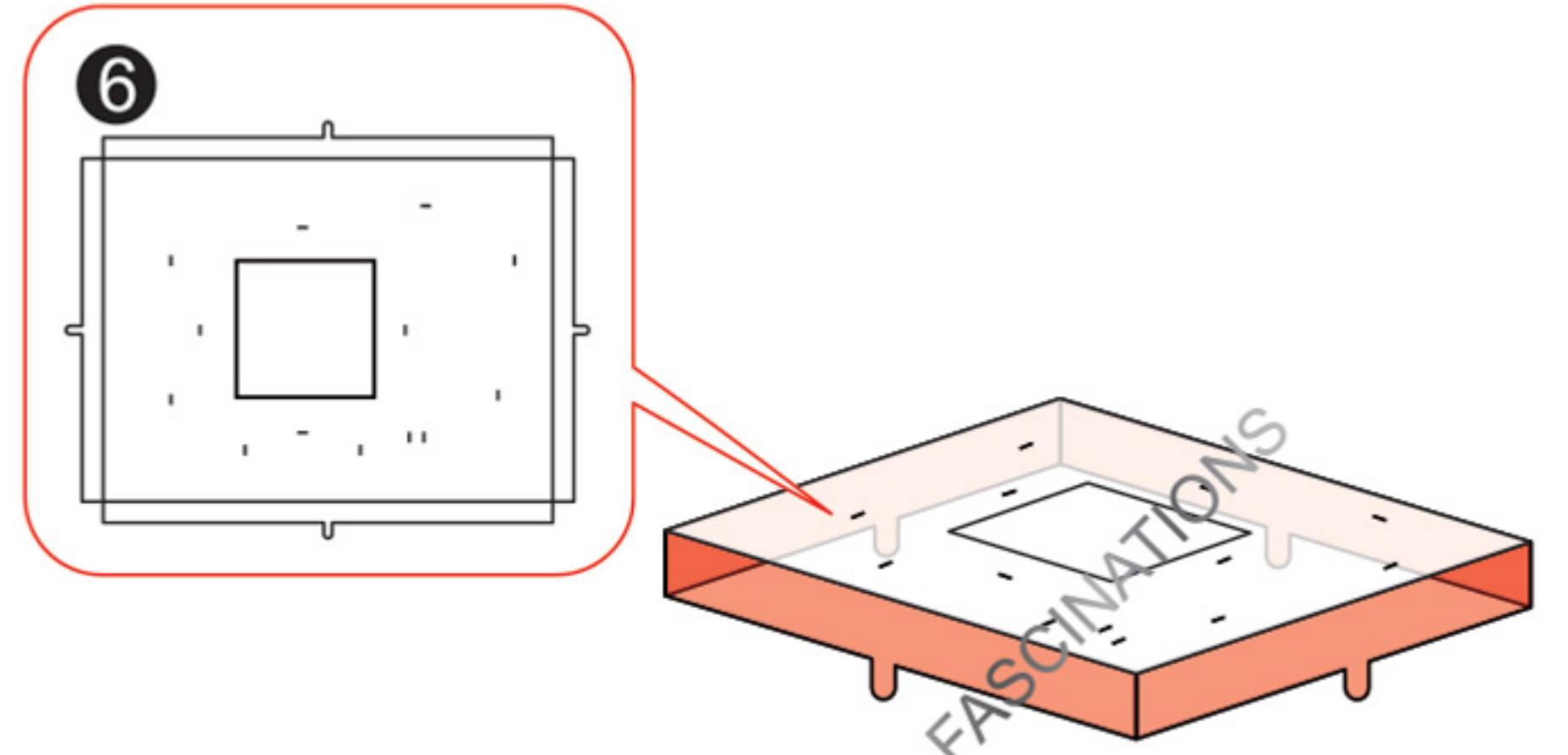
Step 1



Step 2



In order to avoid possible injury from sharp edges, please carefully discard
the metal sheet after parts have been removed.

Step 3**Step 6****Step 7****Step 4****Step 8****Step 9****Step 5**

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